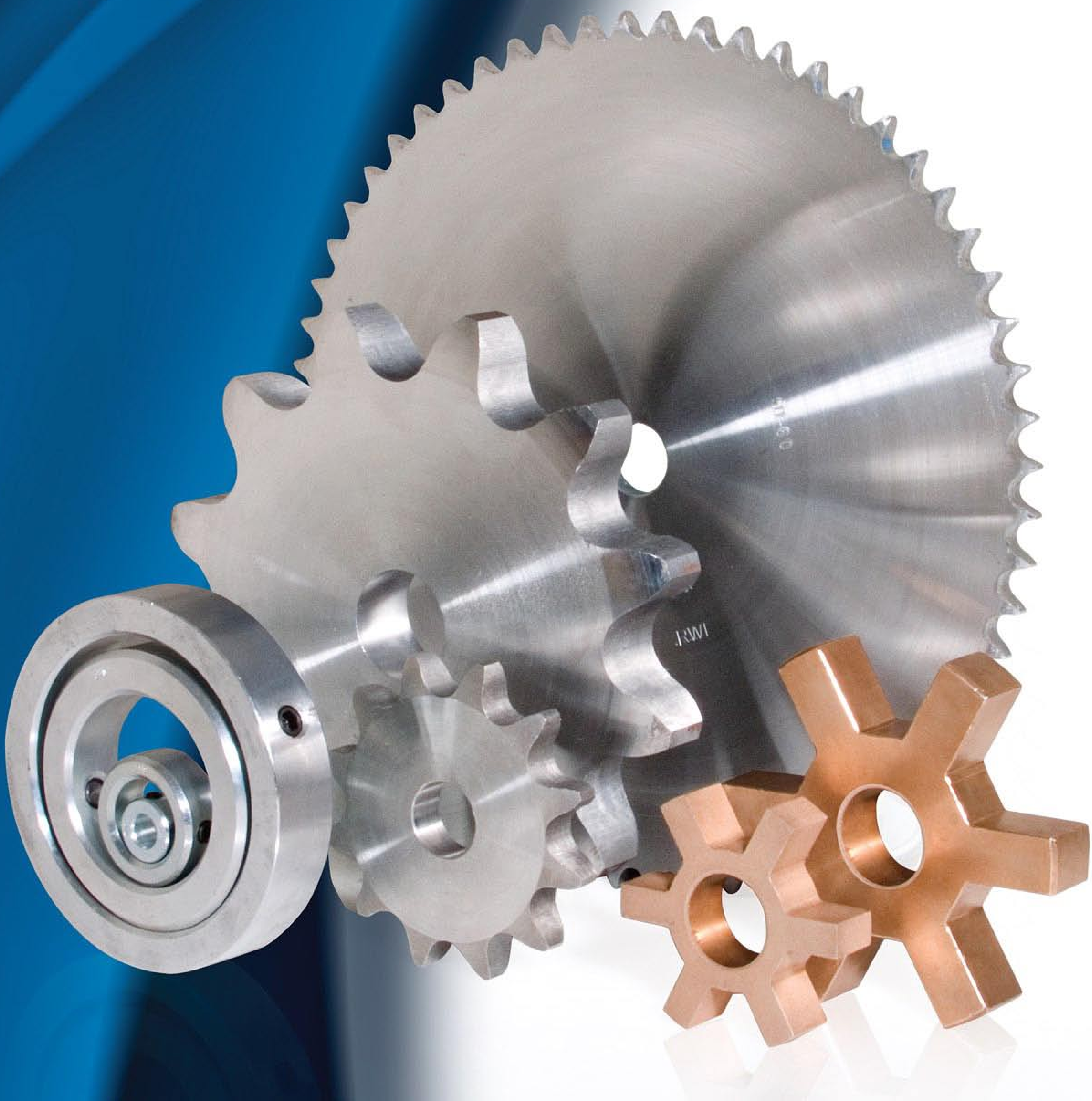
WORLDWIDE REVCO INCORPORATED

Power Transmission Equipment



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Conditions of Sale

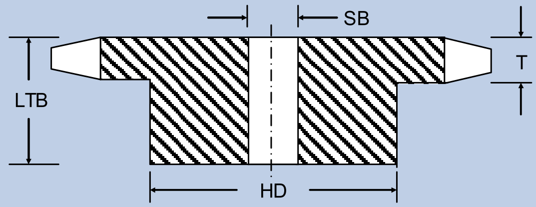
TERMS: Net 30 days. All orders subject to credit approval. F.O.B. our plant or warehouse unless otherwise stated. Prices are subject to change without notice. All taxes extra. Minimum billing to apply.

ORDER ACCEPTANCE/CANCELLATION: Orders once entered may not be cancelled without our written approval and under those terms which will indemnify us against any loss. Cancellation charges may apply. We reserve the right to make dimensional changes and/or modifications to specifications of our products without notice. Should dimensions be critical to application, consult factory. Additional terms or conditions as stated by the purchaser shall not be considered binding unless agreed to by Revco at time of order. We reserve the right to ship and bill plus or minus 5% of the quantity ordered on made-to-order items without notice.

LIMITED WARRANTY: We warrant our products to be free from defects in material or workmanship for the period of one year following the date of shipment from our factory or warehouse. This warranty is not applicable in cases of overloading, misapplication, alteration, abuse, normal wear or damage in transit. Our liability is limited to the replacement cost of the goods as shipped. We do not assume liability for incidental damage from the use of our product. No other warranty expressed or implied is made. Revco will not accept liability for delays in expected dates of shipment.

RETURNED GOODS: All goods for return must be approved by us in writing and are subject to inspection upon receipt. Restocking and/or handling charges may apply. Our return goods authorization must accompany all returns. Discrepancies in shipped material must be reported within 30 days from the date of invoice. Made-to-order items and large quantities of standard products are non-returnable.

25B



No. of Teeth	OD	Part No.	Stock Bore	Max. Bore	Hub Dia.	LTB	Wht. Lbs.	No. of Teeth	OD	Part No.	Stock Bore	Max. Bore	Hub Dia.	LTB	Wht. Lbs.
9	0.84	25B9	1/4	1/4	7/16	1/2	0.03	24	2.05	25B24	3/8	1	1-1/2	5/8	0.33
10	0.92	25B10	1/4	1/4	1/2	1/2	0.03	25	2.13	25B25	3/8	1	1-1/2	5/8	0.34
11	1.00	25B11	1/4	5/16	9/16	1/2	0.04	26	2.21	25B26	3/8	1	1-1/2	5/8	0.35
12	1.08	25B12	1/4	3/8	5/8	1/2	0.06	28	2.37	25B28	3/8	1	1-1/2	5/8	0.36
13	1.17	25B13	1/4	7/16	23/32	1/2	0.07	30	2.53	25B30	3/8	1	1-1/2	5/8	0.38
14	1.25	25B14	1/4	9/16	13/16	1/2	0.08	32	2.69	25B32	3/8	1	1-1/2	5/8	0.40
15	1.33	25B15	1/4	9/16	57/64	1/2	0.10	36	3.01	25B36	3/8	1	1-1/2	3/4	0.50
16	1.41	25B16	1/4	9/16	31/32	1/2	0.12	40	3.33	25B40	1/2	1-3/8	2	3/4	0.53
17	1.49	25B17	1/4	5/8	1-1/32	1/2	0.14	45	3.73	25B45	1/2	1-3/8	2	3/4	0.56
18	1.57	25B18	1/4	3/4	1-1/8	1/2	0.16	48	3.96	25B48	1/2	1-3/8	2	3/4	0.56
19	1.65	25B19	1/4	13/16	1-7/32	1/2	0.19	54	4.44	25B54	1/2	1-3/8	2	3/4	1.00
20	1.73	25B20	1/4	7/8	1-9/32	5/8	0.25	60	4.92	25B60	1/2	1-3/8	2	3/4	1.10
21	1.81	25B21	1/4	7/8	1-3/8	5/8	0.28	70	5.72	25B70	1/2	1-3/8	2	3/4	1.25
22	1.89	25B22	1/4	15/16	1-7/16	5/8	0.31	72	5.88	25B72	1/2	1-3/8	2	3/4	1.30
23	1.97	25B23	1/4	1	1-1/2	5/8	0.32								

'T' Dimension = .110

Bore-Keyway Chart

Bore Size	Keyway Size	Bore Size	Keyway Size	Bore Size	Keyway Size	Bore Size	Keyway Size
1/2 to 9/16	1/8 x 1/16	1-5/16 to 1-3/8	5/16 x 5/32	2-5/16 to 2-3/4	5/8 x 5/16	3-13/16 to 4-1/2	1 x 1/2
5/8 to 7/8	3/16 x 3/32	1-7/16 to 1-3/4	3/8 x 3/16	2-13/16 to 3-1/4	3/4 x 3/8	4-9/16 to 5-1/2	1-1/4 x 5/8
15/16 - 1-1/4	1/4 x 1/8	1-13/16 to 2-1/4	1/2 x 1/4	3-5/16 to 3-3/4	7/8 x 7/16		

'B' Type Bore Tolerance Chart

Bore Size	Bore Tolerance*	Bore Size	Bore Tolerance*	Bore Size	Bore Tolerance*	Bore Size	Bore Tolerance*
Up to 1-15/16	+.002 -.000	2 to 2-15/16	+.003 -.000	3 to 3-15/16	+.004 -.000	4 to 4-15/16	+.005 -.000

*Only applies to 'B' type sprockets. For A type tolerances, consult factory.

Glossary of Terms

OD: Outside diameter of sprocket

PD: Pitch diameter of sheave

SB: Stock plain bore of sprocket

FB: Finished bore of sprocket complete with keyway and 2 set screws (on new production only)

T: Thickness of sprocket tooth

HD: Hub Diameter of sprocket

LTB: Length through bore of sprocket

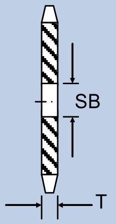
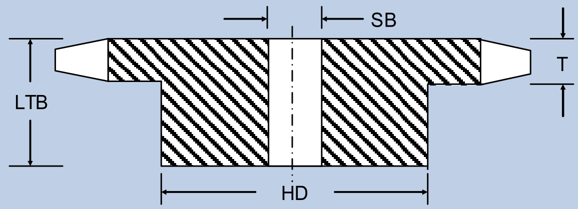
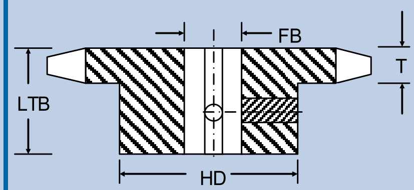
SS: Stainless Steel

POA: Price on application

***Please note that all weights are in lbs. and all dimensions are in inches.**

35 Series Sprockets

REVCO WORLDWIDE INCORPORATED

35A					35B and SS35B							35FB					
																	
					Steel Sprockets	Stainless Steel Sprockets							Finished Bore Sizes				
No. of Teeth	OD	Part No.	Stock Bore	Wht. Lbs.	Part No.	Part No.	Stock Bore	Max. Bore	Hub Dia.	LTB	Wht. Lbs.	Part No.	1/2	5/8	3/4	7/8	1
8	1.13				35B8		3/8	3/8	3/4*	3/4	0.07						
9	1.26				35B9	SS35B9	3/8	3/8	27/32*	3/4	0.09	35FB9	x				
10	1.38				35B10	SS35B10	3/8	9/16	31/32*	3/4	0.14	35FB10	x	x			
11	1.50				35B11	SS35B11	3/8	9/16	1 -1/16*	3/4	0.17	35FB11	x	x	x		
12	1.63				35B12	SS35B12	1/2	9/16	1-7/32*	3/4	0.20	35FB12	x	x	x		
13	1.75				35B13	SS35B13	1/2	11/16	1-1/4*	3/4	0.23	35FB13	x	x	x		
14	1.87				35B14	SS35B14	1/2	7/8	1-1/4	3/4	0.25	35FB14	x	x	x		
15	1.99	35A15	1/2	0.10	35B15	SS35B15	1/2	7/8	1-11/32	3/4	0.29	35FB15	x	x	x	x	x
16	2.11	35A16	1/2	0.12	35B16	SS35B16	1/2	15/16	1-15/32	3/4	0.35	35FB16	x	x	x	x	x
17	2.23	35A17	1/2	0.12	35B17	SS35B17	1/2	1-1/16	1-19/32	3/4	0.42	35FB17	x	x	x	x	x
18	2.35	35A18	1/2	0.14	35B18	SS35B18	1/2	1-3/16	1-23/32	3/4	0.48	35FB18	x	x	x	x	x
19	2.47	35A19	1/2	0.16	35B19	SS35B19	1/2	1-1/14	1-27/32	3/4	0.54	35FB19	x	x	x		x
20	2.59	35A20	1/2	0.20	35B20	SS35B20	1/2	1-5/16	1-15/16	3/4	0.59	35FB20	x	x	x		x
21	2.71	35A21	1/2	0.20	35B21	SS35B21	1/2	1-3/8	2	7/8	0.80	35FB21	x	x	x		x
22	2.83	35A22	1/2	0.22	35B22	SS35B22	1/2	1-3/8	2	7/8	0.80	35FB22	x	x	x		x
23	2.95	35A23	1/2	0.24	35B23	SS35B23	1/2	1-3/8	2	7/8	0.82	35FB23	x	x	x		x
24	3.07	35A24	1/2	0.26	35B24	SS35B24	1/2	1-3/8	2	7/8	0.88	35FB24	x	x	x		x
25	3.19	35A25	1/2	0.28	35B25	SS35B25	1/2	1-3/8	2	7/8	0.88	35FB25	x	x	x		x
26	3.31	35A26	1/2	0.28	35B26	SS35B26	1/2	1-3/8	2	7/8	0.90	35FB26	x	x	x		x
27	3.43	35A27	1/2	0.34	35B27		1/2	1-3/8	2	7/8	0.94	35FB27	x	x	x		x
28	3.55	35A28	1/2	0.34	35B28	SS35B28	1/2	1-3/8	2	7/8	0.94	35FB28	x	x	x		x
30	3.79	35A30	1/2	0.46	35B30	SS35B30	1/2	1-3/8	2	7/8	1.02	35FB30	x	x	x		x
32	4.03	35A32	5/8	0.46	35B32		1/2	1-3/8	2	7/8	1.24	35FB32		x	x		x
35	4.39	35A35	5/8	0.60	35B35		5/8	1-1/2	2-1/4	7/8	1.50	35FB35		x	x		x
36	4.51	35A36	5/8	0.62	35B36		5/8	1-1/2	2-1/4	7/8	1.56	35FB36		x	x		x
40	4.99	35A40	5/8	0.70	35B40		5/8	1-1/2	2-1/4	1	1.62	35FB40		x	x		x
42	5.23	35A42	5/8	0.78	35B42		5/8	1-1/2	2-1/4	1	1.68	35FB42		x	x		x
45	5.59	35A45	5/8	0.88	35B45		5/8	1-1/2	2-1/4	1	1.78	35FB45		x	x		x
48	5.95	35A48	5/8	1.21	35B48		5/8	1-1/2	2-1/4	1	1.88	35FB48		x	x		x
54	6.66	35A54	5/8	1.32	35B54		5/8	1-1/2	2-1/4	1	2.20	35FB54		x	x		x
60	7.38	35A60	3/4	1.66	35B60		3/4	1-1/2	2-1/4	1	2.48	35FB60			x		x
70	8.58	35A70	3/4	2.30	35B70		3/4	1-1/2	2-1/4	1	3.12		Bore sizes not shown are available P.O.A.				
72	8.81	35A72	3/4	2.56	35B72		3/4	1-1/2	2-1/4	1	3.42						
80	9.77	35A80	3/4	3.16	35B80		3/4	1-1/2	2-1/4	1	3.82						

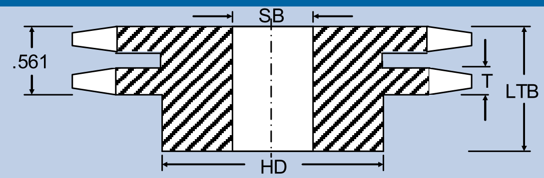
*** Recessed groove for chain clearance**

'T' Dimension = .168

FB Sprockets have 2 set screws on new production

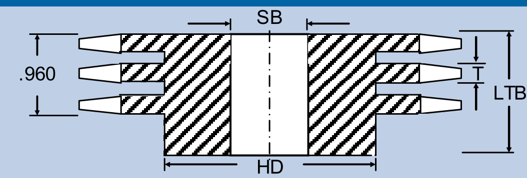
35B & 35FB up to 30 teeth are hardened on new production

D35B



No. of Teeth	OD	Part No.	Bores Stock	Bores Max	Hub Dia.	LTB	Wht. Lbs.
12	1.63	D35B12	1/2	9/16	63/64	1-1/4	0.32
13	1.75	D35B13	1/2	11/16	1-7/64	1-1/4	0.36
14	1.87	D35B14	1/2	7/8	1-1/4	1-1/4	0.44
15	1.99	D35B15	1/2	15/16	1-13/32	1-1/4	0.56
16	2.11	D35B16	1/2	15/16	1-15/32	1-1/4	0.64
17	2.23	D35B17	1/2	1-1/16	1-19/32	1-1/4	0.74
18	2.35	D35B18	1/2	1-3/16	1-23/32	1-1/4	0.84
19	2.47	D35B19	1/2	1-5/16	1-7/8	1-1/4	0.96
20	2.59	D35B20	3/4	1-5/16	1-15/16	1-3/8	1.08
21	2.71	D35B21	3/4	1-3/8	2-1/16	1-3/8	1.24
22	2.83	D35B22	3/4	1-7/16	2-3/16	1-3/8	1.42
23	2.95	D35B23	3/4	1-1/2	2-1/4	1-3/8	1.54
24	3.07	D35B24	3/4	1-1/2	2-1/4	1-3/8	1.62
25	3.19	D35B25	3/4	1-1/2	2-1/4	1-3/8	1.66
26	3.31	D35B26	3/4	1-3/4	2-1/2	1-3/8	1.98
30	3.79	D35B30	3/4	1-3/4	2-1/2	1-3/8	2.34
36	4.51	D35B36	3/4	1-3/4	2-1/2	1-3/8	3.00
42	5.23	D35B42	3/4	1-3/4	2-1/2	1-3/8	3.80

T35B



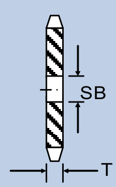
No. of Teeth	OD	Part No.	Bores Stock	Bores Max	Hub Dia.	LTB	Wht. Lbs.
13	1.75	T35B13	1/2	11/16	1-7/64	1-3/4	0.50
14	1.87	T35B14	1/2	7/8	1-1/4	1-3/4	0.62
15	1.99	T35B15	1/2	15/16	1-13/32	1-3/4	0.78
16	2.11	T35B16	1/2	15/16	1-15/32	1-3/4	0.82
17	2.23	T35B17	1/2	1-1/16	1-19/32	1-3/4	1.04
18	2.35	T35B18	1/2	1-3/16	1-23/32	1-3/4	1.22
19	2.47	T35B19	1/2	1-5/16	1-7/8	1-3/4	1.40
20	2.59	T35B20	3/4	1-5/16	1-15/16	1-7/8	1.50
21	2.71	T35B21	3/4	1-3/8	2-1/16	1-7/8	1.72
22	2.83	T35B22	3/4	1-7/16	2-3/16	1-7/8	1.96
23	2.95	T35B23	3/4	1-1/2	2-1/4	1-7/8	2.12
24	3.07	T35B24	3/4	1-1/2	2-1/4	1-7/8	2.26
25	3.19	T35B25	3/4	1-1/2	2-1/4	1-7/8	2.42
26	3.31	T35B26	3/4	1-3/4	2-1/2	1-7/8	2.78
30	3.79	T35B30	3/4	1-3/4	2-1/2	1-7/8	3.42

Stock will not be replaced when current stock is depleted

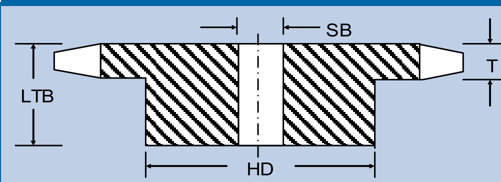
D35B and T35B up to 30 teeth are hardened on new production

'T' Dimension = .162

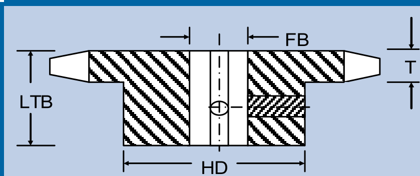
41A



41B



41FB



No. of Teeth	OD	41A Part No.	41A Stock Bore	41A Wht. Lbs.	41B Part No.	41B Stock Bore	41B Max. Bore	41B Hub Dia.	41B LTB	41B Wht. Lbs.	41FB Part No.	Finished Bore Sizes 1/2	5/8	3/4	1
9	1.67				41B9	1/2	5/8	1-1/8*	7/8	0.20	41FB9	X	X		
10	1.84				41B10	1/2	3/4	1-1/4*	7/8	0.27	41FB10	X	X	X	
11	2.00				41B11	1/2	7/8	1-7/16*	7/8	0.35	41FB11	X	X	X	
12	2.17				41B12	1/2	15/16	1-9/16*	7/8	0.44	41FB12	X	X	X	X
13	2.33				41B13	1/2	1	1-9/16	7/8	0.50	41FB13	X	X	X	X
14	2.49				41B14	1/2	1-1/4	1-3/4	7/8	0.57	41FB14	X	X	X	X
15	2.65	41A15	5/8	0.28	41B15	1/2	1-5/16	1-29/32	7/8	0.72	41FB15	X	X	X	X
16	2.81	41A16	5/8	0.34	41B16	5/8	1-3/8	2-1/16	7/8	0.91	41FB16		X	X	X
17	2.98	41A17	5/8	0.36	41B17	5/8	1-1/2	2-15/64	1	1.09	41FB17		X	X	X
18	3.14	41A18	5/8	0.44	41B18	5/8	1-5/8	2-3/8	1	1.25	41FB18		X	X	X
19	3.30	41A19	5/8	0.46	41B19	5/8	1-3/4	2-15/32	1	1.49	41FB19		X	X	X
20	3.46	41A20	5/8	0.52	41B20	5/8	1-7/8	2-3/4	1	1.64	41FB20		X	X	X
21	3.62	41A21	5/8	0.60	41B21	5/8	1-7/8	2-7/8	1	1.81	41FB21		X	X	X
22	3.78	41A22	5/8	0.66	41B22	5/8	2	3	1	1.93	41FB22		X	X	X
23	3.94	41A23	5/8	0.72	41B23	5/8	2-1/4	3-3/16	1	2.25	41FB23		X	X	X
24	4.10	41A24	5/8	0.82	41B24	5/8	2-1/4	3-1/4	1	2.33	41FB24		X	X	X
25	4.26	41A25	5/8	0.88	41B25	5/8	2-1/4	3-1/4	1	2.46	41FB25		X	X	X
26	4.42	41A26	5/8	0.94	41B26	5/8	2-1/4	3-1/4	1	2.50	41FB26		X	X	
27	4.58	41A27	5/8	1.00	41B27	5/8	2-1/4	3-1/4	1	2.56					
28	4.74	41A28	5/8	1.08	41B28	5/8	2-1/4	3-1/4	1	2.64	41FB28		X	X	X
30	5.06	41A30	5/8	1.20	41B30	5/8	2-1/4	3-1/4	1	2.80	41FB30			X	X
32	5.38	41A32	5/8	1.44	41B32	5/8	2-1/4	3-1/4	1	2.96					
35	5.86	41A35	5/8	1.70	41B35	5/8	2-1/4	3-1/4	1	3.12					
36	6.02	41A36	5/8	1.84	41B36	5/8	2-1/4	3-1/4	1	3.32					
40	6.65	41A40	3/4	2.22	41B40	3/4	2-1/4	3-1/4	1-1/16	4.06					
42	6.97	41A42	3/4	2.50	41B42	3/4	2-3/8	3-1/2	1-1/16	4.10					
45	7.45	41A45	3/4	2.52	41B45	3/4	2-3/8	3-1/2	1-1/16	4.18					
48	7.93	41A48	3/4	2.92	41B48	3/4	2-3/8	3-1/2	1-1/16	4.92					
54	8.89	41A54	3/4	3.54	41B54	3/4	2-3/8	3-1/2	1-1/16	5.68					
60	9.84	41A60	3/4	4.60	41B60	3/4	2-3/8	3-1/2	1-1/16	6.78					

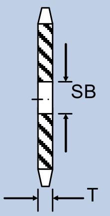
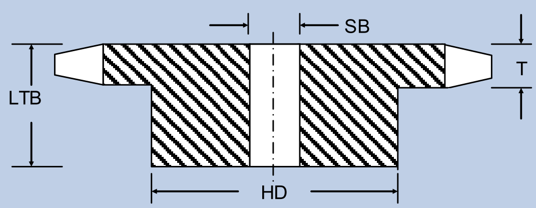
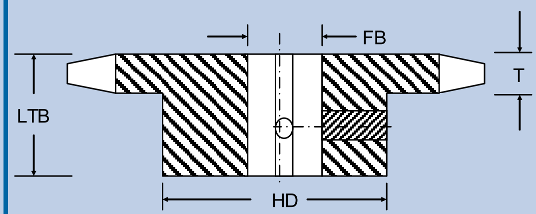
Bore sizes not shown are available P.O.A.

*** Recessed groove for chain clearance**

FB sprockets have 2 set screws on new production

'T' Dimension = .227

40 Series Sprockets

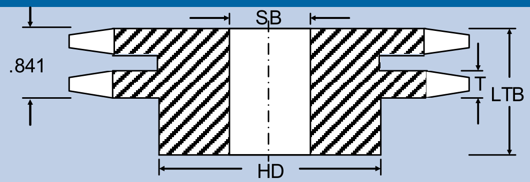
40A					40B							40FB											
																							
No. of Teeth	OD	Part No.	Stock Bore	Wht. Lbs.	Steel Sprockets Part No.	Stainless Steel Sprockets Part No.	Stock Bore	Max. Bore	Hub Dia.	LTB	Wht. Lbs.	Part No.	1/2	5/8	3/4	7/8	1	1-1/8	1-3/16	1-1/4	1-3/8	1-7/16	1-1/2
8	1.50				40B8		1/2	1/2	31/32*	7/8	0.18												
9	1.67				40B9		1/2	9/16	1-1/16*	7/8	0.20	40FB9	x	x									
10	1.84				40B10	SS40B10	1/2	3/4	1-1/4*	7/8	0.27	40FB10	x	x	x								
11	2.00				40B11	SS40B11	1/2	7/8	1-3/8*	7/8	0.35	40FB11	x	x	x	x							
12	2.17	40A12	1/2	0.18	40B12	SS40B12	1/2	1	1-9/16*	7/8	0.45	40FB12	x	x	x	x	x						
13	2.33	40A13	1/2	0.22	40B13	SS40B13	1/2	1-1/16	1-9/16	7/8	0.50	40FB13	x	x	x	x	x						
14	2.49	40A14	1/2	0.26	40B14	SS40B14	1/2	1-1/8	1-11/16	7/8	0.59	40FB14	x	x	x	x	x	x					
15	2.65	40A15	5/8	0.30	40B15	SS40B15	1/2	1-1/4	1-13/16	7/8	0.70	40FB15	x	x	x	x	x	x	x	x			
16	2.81	40A16	5/8	0.34	40B16	SS40B16	5/8	1-3/8	2	7/8	0.79	40FB16		x	x	x	x	x	x	x			
17	2.98	40A17	5/8	0.36	40B17	SS40B17	5/8	1-7/16	2-1/8	1	1.04	40FB17		x	x	x	x	x	x	x			
18	3.14	40A18	5/8	0.44	40B18	SS40B18	5/8	1-1/2	2-5/16	1	1.22	40FB18		x	x	x	x	x	x	x	x	x	x
19	3.30	40A19	5/8	0.46	40B19	SS40B19	5/8	1-3/4	2-1/2	1	1.43	40FB19		x	x	x	x	x	x	x	x	x	x
20	3.46	40A20	5/8	0.56	40B20	SS40B20	5/8	1-7/8	2-5/8	1	1.56	40FB20		x	x	x	x	x	x	x	x	x	x
21	3.62	40A21	5/8	0.58	40B21	SS40B21	5/8	1-7/8	2-3/4	1	1.73	40FB21		x	x	x	x	x	x	x	x	x	x
22	3.78	40A22	5/8	0.66	40B22	SS40B22	5/8	1-7/8	2-7/8	1	1.96	40FB22		x	x	x	x	x	x	x	x	x	x
23	3.94	40A23	5/8	0.72	40B23	SS40B23	5/8	2	3	1	2.13	40FB23		x	x	x	x	x	x	x	x	x	x
24	4.10	40A24	5/8	0.82	40B24	SS40B24	5/8	2-1/4	3-1/4	1	2.41	40FB24		x	x	x	x	x	x	x	x	x	x
25	4.26	40A25	5/8	0.88	40B25	SS40B25	5/8	2-1/4	3-1/4	1	2.54	40FB25		x	x	x	x	x	x	x	x	x	x
26	4.42	40A26	5/8	0.94	40B26	SS40B26	5/8	2-1/4	3-1/4	1	2.58	40FB26		x	x	x	x	x	x	x	x	x	x
27	4.58	40A27	5/8	0.98	40B27		5/8	2-1/4	3-1/4	1	2.66	40FB27		x	x	x	x	x	x	x	x	x	x
28	4.74	40A28	5/8	1.10	40B28	SS40B28	5/8	2-1/4	3-1/4	1	2.73	40FB28		x	x	x	x	x	x	x	x	x	x
29	4.90	40A29	5/8	1.22	40B29		5/8	2-1/4	3-1/4	1	2.80	40FB29											
30	5.06	40A30	5/8	1.26	40B30	SS40B30	5/8	2-1/4	3-1/4	1	2.98	40FB30		x	x	x	x	x	x	x	x	x	x
31	5.22	40A31	5/8	1.40	40B31		5/8	2-1/4	3-1/4	1	3.10	40FB31											
32	5.38	40A32	5/8	1.48	40B32		5/8	2-1/4	3-1/4	1	3.16	40FB32			x	x	x	x	x	x	x	x	x
33	5.54	40A33	5/8	1.56	40B33		5/8	2-1/4	3-1/4	1	3.22	40FB33											
34	5.70	40A34	5/8	1.64	40B34		5/8	2-1/4	3-1/4	1	3.30	40FB34											
35	5.86	40A35	5/8	1.70	40B35		5/8	2-1/4	3-1/4	1	3.46	40FB35			x	x	x	x	x	x	x	x	x
36	6.02	40A36	5/8	1.84	40B36		5/8	2-1/4	3-1/4	1	3.58	40FB36			x	x	x	x	x	x	x	x	x
37	6.18	40A37	5/8	1.92	40B37		5/8	2-1/4	3-1/4	1	3.62	40FB37											
38	6.33	40A38	5/8	2.00	40B38		5/8	2-1/4	3-1/4	1	3.70	40FB38											
39	6.49	40A39	5/8	2.02	40B39		5/8	2-1/4	3-1/4	1	3.76	40FB39											
40	6.65	40A40	3/4	2.22	40B40		3/4	2-3/8	3-1/2	1-1/8	4.69	40FB40			x	x	x	x	x	x	x	x	x
41	6.81	40A41	3/4	2.42	40B41		3/4	2-3/8	3-1/2	1-1/8	4.76	40FB41											
42	6.97	40A42	3/4	2.50	40B42		3/4	2-3/8	3-1/2	1-1/8	4.82	40FB42			x	x	x	x	x	x	x	x	x
43	7.13	40A43	3/4	2.80	40B43		3/4	2-3/8	3-1/2	1-1/8	5.12	40FB43											
44	7.29	40A44	3/4	2.85	40B44		3/4	2-3/8	3-1/2	1-1/8	5.15	40FB44											
45	7.45	40A45	3/4	3.15	40B45		3/4	2-3/8	3-1/2	1-1/8	5.30	40FB45			x	x	x	x	x	x	x	x	x
46	7.61	40A46	3/4	3.26	40B46		3/4	2-3/8	3-1/2	1-1/8	5.57	40FB46											
47	7.77	40A47	3/4	3.32	40B47		3/4	2-3/8	3-1/2	1-1/8	5.71	40FB47											
48	7.93	40A48	3/4	3.42	40B48		3/4	2-3/8	3-1/2	1-1/8	5.84	40FB48			x	x	x	x	x	x	x	x	x
50	8.25	40A50	3/4	3.62	40B50		3/4	2-3/8	3-1/2	1-1/8	5.96												
54	8.89	40A54	3/4	4.44	40B54		3/4	2-3/8	3-1/2	1-1/8	6.42	40FB54			x	x	x	x	x	x	x	x	x
60	9.84	40A60	3/4	5.48	40B60		3/4	2-3/8	3-1/2	1-1/8	7.86	40FB60			x	x	x	x	x	x	x	x	x
70	11.43	40A70	3/4	7.24	40B70		3/4	2-3/4	4	1-1/4	11.00												
72	11.75	40A72	3/4	7.74	40B72		3/4	2-3/4	4	1-1/4	11.50												
80	13.03	40A80	3/4	10.20	40B80		3/4	2-3/4	4	1-1/4	13.40												
84	13.66	40A84	3/4	11.07	40B84		3/4	2-3/4	4	1-1/4	14.04		Bore sizes not shown are available P.O.A.										
96	15.57	40A96	1	12.15	40B96		1	2-3/4	4	1-1/4	17.56												
112	18.12	40A112	1	20.00																			

*** Recessed groove for chain clearance**
FB sprockets have 2 set screws on new production
40B & 40FB up to 30 teeth are hardened on new production
Hub diameter varies to suit different FB sizes

'T' Dimension = .284

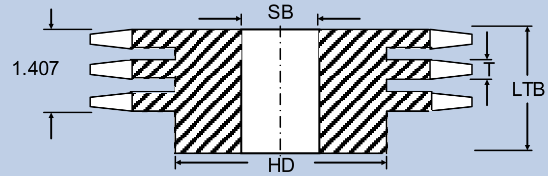
40/C2040 Series Sprockets

D40B



No. of Teeth	OD	Part No.	Bores Stock	Bores Max	Hub Dia.	LTB	Wht. Lbs.
11	2.00	D40B11	1/2	3/4	1-7/16*	1-1/2	0.62
12	2.17	D40B12	1/2	15/16	1-9/16*	1-1/2	0.76
13	2.33	D40B13	1/2	1	1-1/2	1-1/2	0.86
14	2.49	D40B14	1/2	1-1/8	1-11/16	1-1/2	1.08
15	2.65	D40B15	1/2	1-1/4	1-13/16	1-1/2	1.24
16	2.81	D40B16	5/8	1-3/8	2	1-1/2	1.42
17	2.98	D40B17	5/8	1-7/16	2-1/8	1-1/2	1.64
18	3.14	D40B18	5/8	1-1/2	2-5/16	1-1/2	1.92
19	3.30	D40B19	5/8	1-3/4	2-1/2	1-1/2	2.22
20	3.46	D40B20	5/8	1-7/8	2-5/8	1-5/8	2.64
21	3.62	D40B21	5/8	1-7/8	2-3/4	1-5/8	2.94
22	3.78	D40B22	5/8	1-7/8	2-7/8	1-5/8	3.18
23	3.94	D40B23	5/8	2	3	1-5/8	3.52
24	4.10	D40B24	5/8	2-1/4	3-1/4	1-5/8	4.04
25	4.26	D40B25	5/8	2-1/4	3-1/4	1-5/8	4.26
26	4.42	D40B26	5/8	2-1/4	3-1/4	1-5/8	4.48
30	5.06	D40B30	7/8	2-1/4	3-1/4	1-5/8	5.34
35	5.86	D40B35	7/8	2-1/4	3-1/4	1-5/8	6.80
36	6.02	D40B36	1	2-1/2	3-3/4	1-5/8	7.20
40	6.65	D40B40	1	2-1/2	3-3/4	1-3/4	9.40
42	6.97	D40B42	1	2-1/2	3-3/4	1-3/4	10.20
45	7.45	D40B45	1	2-1/2	3-3/4	1-3/4	11.36
48	7.93	D40B48	1	2-1/2	3-3/4	1-3/4	12.66
54	8.89	D40B54	1	2-1/2	3-3/4	1-3/4	15.48
60	9.84	D40B60	1	2-1/2	3-3/4	1-3/4	18.60

T40B



No. of Teeth	OD	Part No.	Bores Stock	Bores Max	Hub Dia.	LTB	Wht. Lbs.
11	2.00	T40B11	1/2	3/4	1-7/16*	2-1/8	0.80
12	2.17	T40B12	1/2	15/16	1-9/16*	2-1/8	1.10
13	2.33	T40B13	1/2	1	1-1/2	2-1/8	1.24
14	2.49	T40B14	1/2	1-1/8	1-11/16	2-1/8	1.50
15	2.65	T40B15	1/2	1-1/4	1-13/16	2-1/8	1.76
16	2.81	T40B16	5/8	1-3/8	2	2-1/8	2.04
17	2.98	T40B17	5/8	1-7/16	2-1/8	2-1/8	2.34
18	3.14	T40B18	5/8	1-1/2	2-5/16	2-1/8	2.72
19	3.30	T40B19	5/8	1-3/4	2-1/2	2-1/8	3.10
20	3.46	T40B20	5/8	1-7/8	2-5/8	2-1/4	3.72
21	3.62	T40B21	5/8	1-7/8	2-3/4	2-1/4	4.06
22	3.78	T40B22	5/8	1-7/8	2-7/8	2-1/4	4.52
23	3.94	T40B23	5/8	2	3	2-1/4	4.96
24	4.10	T40B24	5/8	2-1/4	3-1/4	2-1/4	5.64
25	4.26	T40B25	5/8	2-1/4	3-1/4	2-1/4	6.02
26	4.42	T40B26	5/8	2-1/4	3-1/4	2-1/4	6.36
30	5.06	T40B30	7/8	2-1/4	3-1/4	2-1/4	7.84

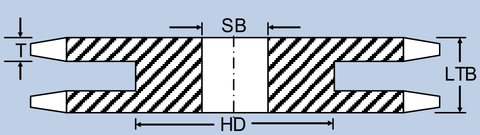
Stock will not be replaced when current stock is depleted

***Recessed groove for chain clearance**

'T' Dimension = .275

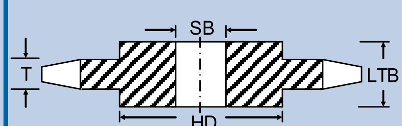
D40B and T40B up to 30 teeth are hardened on new production

DS40A



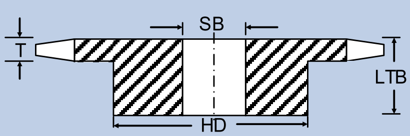
No. of Teeth	OD	Part No.	Bores Stock	Bores Max.	Hub Dia.	LTB	Wht. Lbs.
11	2.00						
12	2.17						
13	2.33						
14	2.49						
15	2.65	DS40A15	1/2	1-1/4	1-13/16	1-13/32	1.20
16	2.81	DS40A16	1/2	1-1/4	2	1-13/32	1.40
17	2.98	DS40A17	1/2	1-5/16	2-1/8	1-13/32	1.60
18	3.14	DS40A18	1/2	1-1/2	2-5/16	1-13/32	1.80
19	3.30	DS40A19	5/8	1-11/16	2-1/2	1-13/32	2.20
20	3.46	DS40A20	5/8	1-3/4	2-5/8	1-13/32	2.60
21	3.62	DS40A21	5/8	1-3/4	2-25/32	1-13/32	2.90
22	3.78						
23	3.94						

40C



No. of Teeth	Part No.	Bores Stock	Bores Max.	Hub Dia.	LTB	Wht. Lbs.
12	40C12	1/2	1	1-39/64*	1-1/2	0.75
13	40C13	1/2	1-1/16	1-3/4	1-1/2	0.94
14	40C14	1/2	1-1/8	1-11/16	1-1/2	0.91
15	40C15	1/2	1-1/4	1-7/8	1-1/2	1.19
16	40C16	1/2	1-3/8	2	1-1/2	1.34
17	40C17	5/8	1-7/16	2-1/8	1-1/2	1.50
18	40C18	5/8	1-1/2	2-5/16	1-1/2	1.80

2040B



No. of Teeth	Part No.	Bores Stock	Bores Max	Hub Dia.	LTB	Wht. Lbs.
11	2040B11	1/2	13/16	1-3/8*	7/8	0.34
12	2040B12	1/2	13/16	1-9/16*	7/8	0.44
13	2040B13	1/2	21/32	1-9/16*	7/8	0.48
14	2040B14	1/2	1-1/32	1-11/16*	7/8	0.60
15	2040B15	5/8	1-7/32	1-23/32	7/8	0.66
16	2040B16	5/8	1-9/32	1-7/8	7/8	0.76
17	2040B17	5/8	1-5/16	2-3/64	1	1.00
18	2040B18	5/8	1-15/32	2-7/32	1	1.16
19	2040B19	5/8	1-5/8	2-3/8	1	1.36
20	2040B20	5/8	1-3/4	2-35/64	1	1.54
21	2040B21	5/8	1-25/32	2-45/64	1	1.74
22	2040B22	5/8	1-7/8	2-7/8	1	1.92
23	2040B23	5/8	2	3	1	2.16

Stock will not be replaced when current stock is depleted

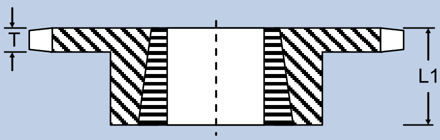
*** Recessed groove for chain clearance**

'T' Dimension = .284

All sizes are supplied with hardened teeth on new production

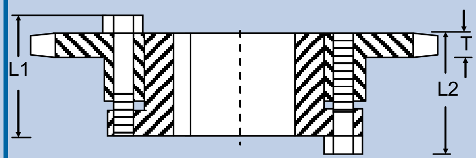
40 Series Sprockets

40T



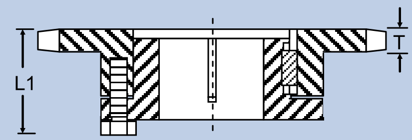
No. of Teeth	OD	Part No.	Bushing No.	Bushing Min. Bore	Bushing Max. Bore	L1	Wht.* Lbs.
14	2.49	40T14	1008	1/2	1	7/8	0.30
15	2.65	40T15	1008	1/2	1	7/8	0.40
16	2.81	40T16	1008	1/2	1	7/8	0.50
17	2.98	40T17	1210	1/2	1-1/4	1	0.50
18	3.14	40T18	1210	1/2	1-1/4	1	0.60
19	3.30	40T19	1210	1/2	1-1/4	1	0.70
20	3.46	40T20	1610	1/2	1-5/8	1	0.70
21	3.62	40T21	1610	1/2	1-5/8	1	0.80
22	3.78	40T22	1610	1/2	1-5/8	1	0.90
23	3.94	40T23	1610	1/2	1-5/8	1	1.00
24	4.10	40T24	1610	1/2	1-5/8	1	1.40
25	4.26	40T25	1610	1/2	1-5/8	1	1.50
26	4.42	40T26	1610	1/2	1-5/8	1	1.70
28	4.74	40T28	1610	1/2	1-5/8	1	1.80
30	5.06	40T30	1610	1/2	1-5/8	1	1.90
32	5.38	40T32	1610	1/2	1-5/8	1	1.90
35	5.86	40T35	1610	1/2	1-5/8	1	2.30
36	6.02	40T36	1610	1/2	1-5/8	1	2.40
40	6.65	40T40	1610	1/2	1-5/8	1	2.80
42	6.97	40T42	1610	1/2	1-5/8	1	2.90
45	7.45	40T45	1610	1/2	1-5/8	1	3.50
48	7.93	40T48	1610	1/2	1-5/8	1	4.00
54	8.89	40T54	1610	1/2	1-5/8	1	4.90
60	9.84	40T60	1610	1/2	1-5/8	1	6.00
70	11.43	40T70	2012	1/2	2	1-1/4	8.20
72	11.75	40T72	2012	1/2	2	1-1/4	9.00

40Q



No. of Teeth	OD	Part No.	Bushing No.	Bushing Min. Bore	Bushing Max. Bore	L1/L2	Wht.* Lbs.
15	2.65	40JA15	JA	1/2	1-1/4	1-1/8	0.34
16	2.81	40JA16	JA	1/2	1-1/4	1-1/8	0.40
17	2.98	40JA17	JA	1/2	1-1/4	1-1/8	0.48
18	3.14	40JA18	JA	1/2	1-1/4	1-1/8	0.54
19	3.30	40JA19	JA	1/2	1-1/4	1-1/8	0.60
20	3.46	40SH20	SH	1/2	1-5/8	1-7/16	0.76
21	3.62	40SH21	SH	1/2	1-5/8	1-7/16	0.84
22	3.78	40SH22	SH	1/2	1-5/8	1-7/16	0.92
23	3.94	40SH23	SH	1/2	1-5/8	1-7/16	1.14
24	4.10	40SH24	SH	1/2	1-5/8	1-7/16	1.22
25	4.26	40SH25	SH	1/2	1-5/8	1-7/16	1.30
26	4.42	40SH26	SH	1/2	1-5/8	1-7/16	1.44
27	4.58	40SH27	SH	1/2	1-5/8	1-7/16	1.46
28	4.74	40SH28	SH	1/2	1-5/8	1-7/16	1.54
30	5.06	40SH30	SH	1/2	1-5/8	1-7/16	1.72
32	5.38	40SH32	SH	1/2	1-5/8	1-7/16	1.90
35	5.86	40SH35	SH	1/2	1-5/8	1-7/16	2.22
36	6.02	40SDS36	SDS	5/8	2	1-1/2	2.20
40	6.65	40SDS40	SDS	5/8	2	1-1/2	2.72
42	6.97	40SDS42	SDS	5/8	2	1-1/2	2.92
45	7.45	40SDS45	SDS	5/8	2	1-1/2	3.32
48	7.93	40SDS48	SDS	5/8	2	1-1/2	3.70
54	8.89	40SDS54	SDS	5/8	2	1-1/2	4.78
60	9.84	40SDS60	SDS	5/8	2	1-1/2	5.86
70	11.43	40SK70	SK	5/8	2-5/8	2-1/8	8.68
72	11.75	40SK72	SK	5/8	2-5/8	2-1/8	8.84
80	13.03	40SK80	SK	5/8	2-5/8	2-1/8	11.20

40BR



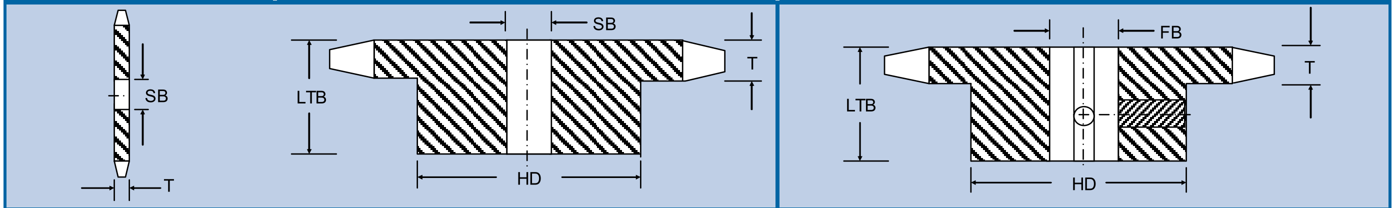
No. of Teeth	OD	Part No.	Bushing No.	Bushing Min. Bore	Bushing Max. Bore	L1	Wht.* Lbs.
17	2.98	40H17	QH	1/2	1-1/4	1-1/2	0.60
18	3.14	40H18	QH	1/2	1-1/4	1-1/2	0.70
19	3.30	40H19	QH	1/2	1-1/4	1-1/2	0.80
21	3.46	40H20	QH	1/2	1-1/4	1-1/2	0.80
21	3.62	40H21	QH	1/2	1-1/4	1-1/2	0.90
22	3.78	40H22	QH	1/2	1-1/4	1-1/2	0.90
23	3.94	40H23	QH	1/2	1-1/4	1-1/2	1.00
24	4.10	40H24	QH	1/2	1-1/4	1-1/2	1.20
25	4.26	40H25	QH	1/2	1-1/4	1-1/2	1.30
26	4.42	40H26	QH	1/2	1-1/4	1-1/2	1.40
27	4.58	40H27	QH	1/2	1-1/4	1-1/2	1.40
28	4.74	40H28	QH	1/2	1-1/4	1-1/2	1.50
30	5.06	40H30	QH	1/2	1-1/4	1-1/2	1.60
22	3.78	40P22	P1	1/2	1-3/4	2-3/16	1.60
23	3.94	40P23	P1	1/2	1-3/4	2-3/16	1.70
24	4.10	40P24	P1	1/2	1-3/4	2-3/16	1.80
25	4.26	40P25	P1	1/2	1-3/4	2-3/16	2.00
26	4.42	40P26	P1	1/2	1-3/4	2-3/16	2.00
27	4.58	40P27	P1	1/2	1-3/4	2-3/16	2.10
28	4.74	40P28	P1	1/2	1-3/4	2-3/16	2.20
30	5.06	40P30	P1	1/2	1-3/4	2-3/16	2.40
32	5.38	40P32	P1	1/2	1-3/4	2-3/16	2.60
35	5.86	40P35	P1	1/2	1-3/4	2-3/16	2.90
36	6.02	40P36	P1	1/2	1-3/4	2-3/16	3.10
40	6.65	40P40	P1	1/2	1-3/4	2-3/16	3.50
42	6.97	40P42	P1	1/2	1-3/4	2-3/16	3.90
45	7.45	40P45	P1	1/2	1-3/4	2-3/16	4.20
48	7.93	40P48	P1	1/2	1-3/4	2-3/16	4.80
54	8.89	40P54	P1	1/2	1-3/4	2-3/16	5.50
60	9.84	40P60	P1	1/2	1-3/4	2-3/16	6.60

***Weight of sprocket less bushing**

T' Dimension = .284

Consult factory for other available sizes

40T, 40Q & 40BR up to 30 teeth are hardened on new production



50A / 50B and SS50B

No. of Teeth	OD (50A)	50A Part No.	50A Stock Bore	50A Wht. Lbs.	50B Part No. (Steel Sprockets)	SS50B Part No. (Stainless Steel Sprockets)	Stock Bore	Max. Bore	Hub Dia.	LTB	Wht. Lbs.
8	1.88				50B8		5/8	5/8	1-1/8*	1	0.25
9	2.09				50B9		5/8	3/4	1-3/8*	1	0.36
10	2.30				50B10	SS50B10	5/8	7/8	1-9/16*	1	0.48
11	2.50				50B11	SS50B11	5/8	1	1-3/4*	1	0.64
12	2.71	50A12	5/8	0.34	50B12	SS50B12	5/8	1-1/4	1-63/64*	1	0.83
13	2.91	50A13	5/8	0.42	50B13	SS50B13	5/8	1-5/16	1-7/8	1	0.88
14	3.11	50A14	5/8	0.50	50B14	SS50B14	5/8	1-7/16	2-1/8	1	1.13
15	3.32	50A15	5/8	0.54	50B15	SS50B15	5/8	1-1/2	2-3/8	1	1.34
16	3.52	50A16	5/8	0.68	50B16	SS50B16	5/8	1-3/4	2-1/2	1	1.51
17	3.72	50A17	5/8	0.76	50B17	SS50B17	5/8	1-7/8	2-11/16	1	1.74
18	3.92	50A18	5/8	0.86	50B18	SS50B18	5/8	1-7/8	2-7/8	1	2.00
19	4.12	50A19	5/8	0.94	50B19	SS50B19	5/8	2	3	1	2.22
20	4.32	50A20	3/4	1.06	50B20	SS50B20	3/4	2	3	1	2.28
21	4.52	50A21	3/4	1.12	50B21	SS50B21	3/4	2	3	1	2.40
22	4.72	50A22	3/4	1.30	50B22	SS50B22	3/4	2	3	1	2.56
23	4.92	50A23	3/4	1.44	50B23	SS50B23	3/4	2	3	1	2.66
24	5.12	50A24	3/4	1.50	50B24	SS50B24	3/4	2	3	1-1/4	3.30
25	5.32	50A25	3/4	1.62	50B25	SS50B25	3/4	2	3	1-1/4	3.40
26	5.52	50A26	3/4	1.72	50B26	SS50B26	3/4	2	3	1-1/4	3.44
27	5.72	50A27	3/4	1.96	50B27		3/4	2	3	1-1/4	3.74
28	5.92	50A28	3/4	2.04	50B28	SS50B28	3/4	2	3	1-1/4	3.80
29	6.12	50A29	3/4	2.36	50B29		3/4	2	3	1-1/4	4.06
30	6.32	50A30	3/4	2.54	50B30	SS50B30	3/4	2-1/4	3-1/4	1-1/4	4.56
31	6.52	50A31	3/4	2.80	50B31		3/4	2-1/4	3-1/4	1-1/4	4.74
32	6.72	50A32	3/4	2.92	50B32		3/4	2-1/4	3-1/4	1-1/4	4.96
33	6.92	50A33	3/4	3.14	50B33		3/4	2-1/4	3-1/4	1-1/4	5.20
34	7.12	50A34	3/4	3.20	50B34		3/4	2-1/4	3-1/4	1-1/4	5.32
35	7.32	50A35	3/4	3.34	50B35	SS50B35	3/4	2-1/4	3-1/4	1-1/4	5.44
36	7.52	50A36	3/4	3.82	50B36		3/4	2-1/4	3-1/4	1-1/4	5.64
37	7.72	50A37	3/4	3.98	50B37		3/4	2-1/4	3-1/4	1-1/4	5.90
38	7.92	50A38	3/4	4.14	50B38		3/4	2-1/4	3-1/4	1-1/4	6.08
39	8.12	50A39	3/4	4.42	50B39		3/4	2-1/4	3-1/4	1-1/4	6.30
40	8.32	50A40	3/4	4.46	50B40	SS50B40	3/4	2-1/4	3-1/4	1-1/4	6.50
41	8.52	50A41	3/4	4.86	50B41		3/4	2-1/4	3-1/4	1-1/4	6.64
42	8.72	50A42	3/4	4.98	50B42		3/4	2-1/4	3-1/4	1-1/4	6.96
43	8.91	50A43	3/4	5.24	50B43		3/4	2-1/4	3-1/4	1-1/4	7.06
44	9.11	50A44	3/4	5.42	50B44		3/4	2-1/4	3-1/4	1-1/4	7.58
45	9.31	50A45	3/4	5.92	50B45		3/4	2-1/2	3-3/4	1-1/4	7.98
46	9.51	50A46	3/4	6.42	50B46		3/4	2-1/2	3-3/4	1-1/4	8.42
47	9.71	50A47	3/4	6.50	50B47		3/4	2-1/2	3-3/4	1-1/4	8.90
48	9.91	50A48	1	6.58	50B48		1	2-1/2	3-3/4	1-1/4	9.28
50	10.31	50A50	1	7.10	50B50		1	2-1/2	3-3/4	1-1/4	9.88
54	11.11	50A54	1	8.30	50B54		1	2-1/2	3-3/4	1-1/4	11.00
60	12.30	50A60	1	10.80	50B60		1	2-1/2	3-3/4	1-1/4	13.00
70	14.29	50A70	1	14.00	50B70		1	2-1/2	3-3/4	1-3/4	18.16
72	14.69	50A72	1	15.24	50B72		1	2-1/2	3-3/4	1-3/4	19.48
80	16.28	50A80	1	21.00							
84	17.08	50A84	1	22.08							
96	19.47	50A96	1	27.40							

50FB

No. of Teeth	Part No.	5/8	3/4	7/8	1	1-1/8	1-3/16	1-1/4	1-3/8	1-7/16	1-1/2	1-5/8	1-3/4	1-15/16
		Finished Bore Sizes												
8														
9	50FB9	x	x											
10	50FB10	x	x	x	x									
11	50FB11	x	x	x	x									
12	50FB12	x	x	x	x	x	x	x						
13	50FB13	x	x	x	x	x	x	x						
14	50FB14	x	x	x	x	x	x	x						
15	50FB15	x	x	x	x	x	x	x	x	x	x			
16	50FB16	x	x	x	x	x	x	x	x	x	x			
17	50FB17	x	x	x	x	x	x	x	x	x	x			
18	50FB18	x	x	x	x	x	x	x	x	x	x			
19	50FB19	x	x	x	x	x	x	x	x	x	x			
20	50FB20		x	x	x	x	x	x	x	x	x			
21	50FB21		x	x	x	x	x	x	x	x	x			
22	50FB22		x	x	x	x	x	x	x	x	x			
23	50FB23		x	x	x	x	x	x	x	x	x			
24	50FB24		x	x	x	x	x	x	x	x	x			
25	50FB25		x	x	x	x	x	x	x	x	x			
26	50FB26		x	x	x	x	x	x	x	x	x			
27	50FB27		x	x	x	x	x	x	x	x	x			
28	50FB28		x	x	x	x	x	x	x	x	x			
29	50FB29													
30	50FB30		x	x	x	x	x	x	x	x	x	x	x	x
31	50FB31													
32	50FB32		x	x	x	x	x	x	x	x	x	x	x	x
33	50FB33													
34	50FB34													
35	50FB35		x	x	x	x	x	x	x	x	x	x	x	x
36	50FB36		x	x	x	x	x	x	x	x	x	x	x	x
37	50FB37													
38	50FB38													
39	50FB39													
40	50FB40		x	x	x	x	x	x	x	x	x	x	x	x
41	50FB41													
42	50FB42		x	x	x	x	x	x	x	x	x	x	x	x
43	50FB43													
44	50FB44													
45	50FB45		x	x	x	x	x	x	x	x	x	x	x	x
46	50FB46													
47	50FB47													
48	50FB48				x	x	x	x	x	x	x	x	x	x
50	50FB50													
54	50FB54				x	x	x	x	x	x	x	x	x	x
60	50FB60				x	x	x	x	x	x	x	x	x	x

Bore sizes not shown are available P.O.A.

*** Recessed groove for chain clearance**

'T' Dimension = .343

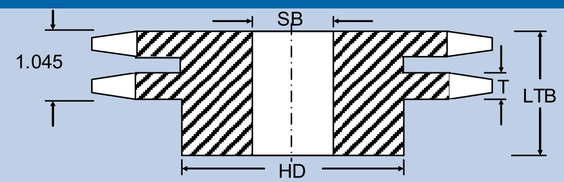
FB Sprockets have 2 set screws on new production

50B & 50FB up to 30 teeth are hardened on new production

Hub diameter varies to suit different FB sizes

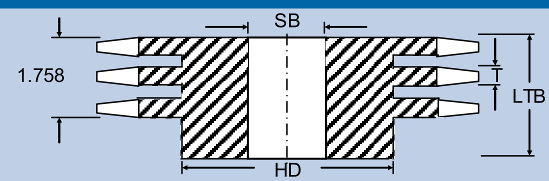
50/C2050 Series Sprockets

D50B



No. of Teeth	OD	Part No.	Stock Bore	Max. Bore	Hub Dia.	LTB	Wht. Lbs.
11	2.50	D50B11	5/8	15/16	1-15/32	1-3/4	0.96
12	2.71	D50B12	5/8	1-1/8	1-11/16	1-3/4	1.25
13	2.91	D50B13	5/8	1-5/16	1-7/8	1-3/4	1.56
14	3.11	D50B14	5/8	1-3/8	2-1/16	1-3/4	1.86
15	3.32	D50B15	3/4	1-1/2	2-5/16	1-3/4	2.22
16	3.52	D50B16	3/4	1-3/4	2-1/2	1-3/4	2.62
17	3.72	D50B17	3/4	1-7/8	2-11/16	1-3/4	3.04
18	3.92	D50B18	3/4	1-15/16	2-15/16	1-3/4	3.58
19	4.12	D50B19	1	2-1/8	3-1/8	1-3/4	3.90
20	4.32	D50B20	1	2-1/4	3-1/4	1-3/4	4.26
21	4.52	D50B21	1	2-3/8	3-1/2	1-3/4	4.90
22	4.72	D50B22	1	2-3/8	3-9/16	1-7/8	5.58
23	4.92	D50B23	1	2-1/2	3-5/8	1-7/8	6.10
24	5.12	D50B24	1	2-1/2	3-5/8	1-7/8	6.50
25	5.32	D50B25	1	2-1/2	3-5/8	1-7/8	6.94
26	5.52	D50B26	1	2-1/2	3-3/4	1-7/8	7.54
30	6.32	D50B30	1	2-1/2	3-3/4	1-7/8	9.40
32	6.72	D50B32	1	2-1/2	3-3/4	1-7/8	10.46
35	7.32	D50B35	1	2-1/2	3-3/4	1-7/8	12.28
36	7.52	D50B36	1-1/4	2-3/4	4	2-1/8	13.94
40	8.32	D50B40	1-1/4	2-3/4	4	2-1/8	16.54
42	8.72	D50B42	1-1/4	2-3/4	4	2-1/8	17.92
45	9.31	D50B45	1-1/4	2-3/4	4	2-1/8	20.30
48	9.91	D50B48	1-1/4	2-3/4	4-1/4	2-3/8	24.08
54	11.11	D50B54	1-1/4	2-3/4	4-1/4	2-3/8	29.16
60	12.30	D50B60	1-1/4	3	4-1/2	2-3/8	35.88

T50B



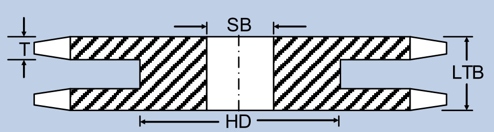
No. of Teeth	OD	Part No.	Stock Bore	Max. Bore	Hub Dia.	LTB	Wht. Lbs.
11	2.50	T50B11	5/8	15/16	1-15/32	2-1/2	1.42
12	2.71	T50B12	5/8	1-1/8	1-11/16	2-1/2	1.84
13	2.91	T50B13	5/8	1-5/16	1-7/8	2-1/2	2.28
14	3.11	T50B14	5/8	1-3/8	2-1/16	2-1/2	2.72
15	3.32	T50B15	3/4	1-1/2	2-5/16	2-1/2	3.24
16	3.52	T50B16	3/4	1-3/4	2-1/2	2-1/2	3.76
17	3.72	T50B17	3/4	1-7/8	2-11/16	2-1/2	4.38
18	3.92	T50B18	3/4	1-15/16	2-15/16	2-1/2	5.10
19	4.12	T50B19	1	2-1/8	3-1/8	2-1/2	5.60
20	4.32	T50B20	1	2-1/4	3-1/4	2-5/8	6.42
21	4.52	T50B21	1	2-3/8	3-1/2	2-5/8	7.42
22	4.72	T50B22	1	2-3/8	3-9/16	2-5/8	7.92
23	4.92	T50B23	1	2-1/2	3-5/8	2-5/8	8.80
24	5.12	T50B24	1	2-1/2	3-5/8	2-5/8	9.42
25	5.32	T50B25	1	2-1/2	3-5/8	2-5/8	10.16
26	5.52	T50B26	1	2-1/2	3-3/4	2-5/8	11.02
30	6.32	T50B30	1	2-1/2	3-3/4	2-5/8	14.24

Stock will not be replaced when current stock is depleted

D50B & T50B up to 30 teeth are hardened on new production

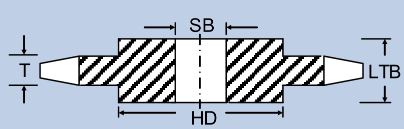
'T' Dimension = .332

DS50A



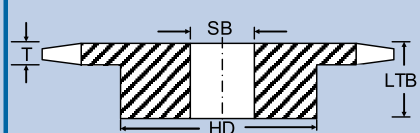
No. of Teeth	OD	Part No.	Bores Stock	Bores Max.	Hub Dia.	LTB	Wht. Lbs.
11	2.50						
12	2.71						
13	2.91						
14	3.11						
15	3.32	DS50A15	5/8	1-1/2	1-13/16	1-21/32	2.10
16	3.52	DS50A16	5/8	1-11/16	2	1-21/32	2.40
17	3.72	DS50A17	5/8	1-3/4	2-1/8	1-21/32	2.90
18	3.92	DS50A18	5/8	1-7/8	2-5/16	1-21/32	3.30
19	4.12	DS50A19	5/8	2-1/16	2-1/2	1-21/32	3.70
20	4.32	DS50A20	5/8	2-1/4	2-5/8	1-21/32	4.20
21	4.52	DS50A21	5/8	2-1/4	2-25/32	1-21/32	4.80
22	4.72						
23	4.92						

50C



No. of Teeth	Part No.	Bores Stock	Bores Max.	Hub Dia.	LTB	Wht. Lbs.
11						
12	50C12	5/8	1-1/4	2*	1-5/8	1.25
13	50C13	5/8	1-5/16	1-7/8	1-5/8	1.47
14	50C14	5/8	1-7/16	2-1/8	1-5/8	1.69
15	50C15	5/8	1-1/2	2-3/8	1-5/8	1.94
16	50C16	5/8	1-3/4	2-1/2	1-5/8	2.42
17	50C17	5/8	1-7/8	2-47/64	1-5/8	2.75
18	50C18	5/8	1-7/8	2-15/16	1-5/8	3.25
19	50C19	3/4	2	3-5/64	1-5/8	3.87
20	50C20	3/4	2	3	1-5/8	4.40

2050B



No. of Teeth	Part No.	Bores Stock	Bores Max.	Hub Dia.	LTB	Wht. Lbs.
11	2050B11	5/8	13/16	1-3/4*	1	0.62
12	2050B12	5/8	1	1-63/64	1	0.80
13	2050B13	5/8	1-7/32	1-23/32	1	0.82
14	2050B14	5/8	1-9/32	1-15/16	1	1.00
15	2050B15	5/8	1-13/32	2-5/32	1	1.22
16	2050B16	5/8	1-19/32	2-23/64	1	1.44
17	2050B17	5/8	1-3/4	2-9/16	1	1.68
18	2050B18	5/8	1-25/32	2-25/32	1	1.94
19	2050B19	5/8	1-31/32	2-63/64	1	2.24
20	2050B20	3/4	2	3	1	2.30
21	2050B21	3/4	2	3	1	2.40
22	2050B22	3/4	2	3	1	2.54
23	2050B23	3/4	2	3	1	2.66

Stock will not be replaced when current stock is depleted

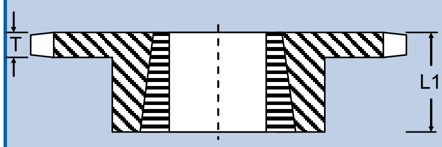
*** Recessed groove for chain clearance**

'T' Dimension = .343

All sizes are supplied with hardened teeth on new production

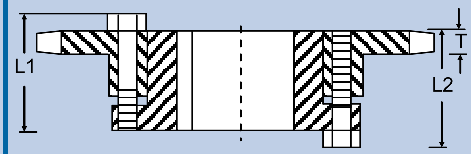
50 Series Sprockets

50T



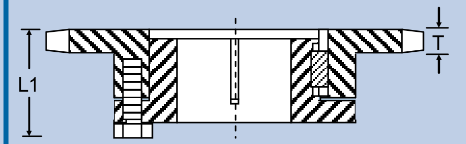
No. of Teeth	OD	Part No.	Bushing No.	Bushing Min. Bore	Bushing Max. Bore	L1	Wht.* Lbs.
12	2.71	50T12	1008	1/2	1	7/8	0.50
13	2.91	50T13	1008	1/2	1	7/8	0.50
14	3.11	50T14	1008	1/2	1	7/8	0.60
15	3.32	50T15	1210	1/2	1-1/4	1	0.70
16	3.52	50T16	1610	1/2	1-5/8	1	0.70
17	3.72	50T17	1610	1/2	1-5/8	1	0.80
18	3.92	50T18	1610	1/2	1-5/8	1	0.90
19	4.12	50T19	1610	1/2	1-5/8	1	1.30
20	4.32	50T20	1610	1/2	1-5/8	1	1.60
21	4.52	50T21	1610	1/2	1-5/8	1	1.60
22	4.72	50T22	1610	1/2	1-5/8	1	1.60
23	4.92	50T23	2012	1/2	2	1-1/4	2.00
24	5.12	50T24	2012	1/2	2	1-1/4	2.20
25	5.32	50T25	2012	1/2	2	1-1/4	2.40
26	5.52	50T26	2012	1/2	2	1-1/4	2.50
27	5.72	50T27	2012	1/2	2	1-1/4	2.60
28	5.92	50T28	2012	1/2	2	1-1/4	2.80
30	6.32	50T30	2012	1/2	2	1-1/4	3.20
32	6.72	50T32	2012	1/2	2	1-1/4	3.60
35	7.32	50T35	2012	1/2	2	1-1/4	4.20
36	7.52	50T36	2012	1/2	2	1-1/4	4.30
40	8.32	50T40	2012	1/2	2	1-1/4	5.20
42	8.72	50T42	2012	1/2	2	1-1/4	5.90
45	9.31	50T45	2012	1/2	2	1-1/4	6.50
48	9.91	50T48	2012	1/2	2	1-1/4	7.30
54	11.11	50T54	2012	1/2	2	1-1/4	9.00
60	12.30	50T60	2012	1/2	2	1-1/4	10.80

50Q



No. of Teeth	OD	Part No.	Bushing No.	Bushing Min. Bore	Bushing Max. Bore	L1/L2	Wht.* Lbs.
12	2.71	50JA12	JA	1/2	1-1/4	1-1/8	0.34
13	2.91	50JA13	JA	1/2	1-1/4	1-1/8	0.40
14	3.11	50JA14	JA	1/2	1-1/4	1-1/8	0.52
15	3.32	50JA15	JA	1/2	1-1/4	1-1/8	0.60
16	3.52	50JA16	JA	1/2	1-1/4	1-1/8	0.68
17	3.72	50SH17	SH	1/2	1-5/8	1-7/16	0.84
18	3.92	50SH18	SH	1/2	1-5/8	1-7/16	1.04
19	4.12	50SH19	SH	1/2	1-5/8	1-7/16	1.24
20	4.32	50SDS20	SDS	5/8	2	1-1/2	1.20
21	4.52	50SDS21	SDS	5/8	2	1-1/2	1.32
22	4.72	50SDS22	SDS	5/8	2	1-1/2	1.42
23	4.92	50SDS23	SDS	5/8	2	1-1/2	1.58
24	5.12	50SDS24	SDS	5/8	2	1-1/2	1.70
25	5.32	50SDS25	SDS	5/8	2	1-1/2	1.86
26	5.52	50SDS26	SDS	5/8	2	1-1/2	2.00
27	5.72	50SDS27	SDS	5/8	2	1-1/2	2.12
28	5.92	50SDS28	SDS	5/8	2	1-1/2	2.32
30	6.32	50SDS30	SDS	5/8	2	1-1/2	2.64
32	6.72	50SDS32	SDS	5/8	2	1-1/2	2.98
35	7.32	50SDS35	SDS	5/8	2	1-1/2	3.62
36	7.52	50SDS36	SDS	5/8	2	1-1/2	3.64
40	8.32	50SDS40	SDS	5/8	2	1-1/2	4.74
42	8.72	50SDS42	SDS	5/8	2	1-1/2	5.40
45	9.31	50SDS45	SDS	5/8	2	1-1/2	5.90
48	9.91	50SDS48	SDS	5/8	2	1-1/2	6.66
54	11.11	50SK54	SK	5/8	2-5/8	2-1/8	9.68
60	12.30	50SK60	SK	5/8	2-5/8	2-1/8	11.88
70	14.29	50SK70	SK	5/8	2-5/8	2-1/8	15.52
72	14.69	50SK72	SK	5/8	2-5/8	2-1/8	16.44

50BR



No. of Teeth	OD	Part No.	Bushing No.	Bushing Min. Bore	Bushing Max. Bore	L1	Wht.* Lbs.
14	3.11	50H14	QH	1/2	1-1/4	1-19/32	0.60
15	3.32	50H15	QH	1/2	1-1/4	1-1/2	0.80
16	3.52	50H16	QH	1/2	1-1/4	1-1/2	0.90
17	3.72	50H17	QH	1/2	1-1/4	1-1/2	1.00
18	3.92	50H18	QH	1/2	1-1/4	1-1/2	1.00
19	4.12	50H19	QH	1/2	1-1/4	1-1/2	1.10
20	4.32	50H20	QH	1/2	1-1/4	1-1/2	1.50
20	4.32	50P20	P1	1/2	1-3/4	2-3/16	2.00
21	4.52	50P21	P1	1/2	1-3/4	2-3/16	2.10
22	4.72	50P22	P1	1/2	1-3/4	2-3/16	2.30
23	4.92	50P23	P1	1/2	1-3/4	2-3/16	2.40
24	5.12	50P24	P1	1/2	1-3/4	2-3/16	2.50
25	5.32	50P25	P1	1/2	1-3/4	2-3/16	2.60
26	5.52	50P26	P1	1/2	1-3/4	2-3/16	2.90
27	5.72	50P27	P1	1/2	1-3/4	2-3/16	3.00
28	5.92	50P28	P1	1/2	1-3/4	2-3/16	3.20
30	6.32	50P30	P1	1/2	1-3/4	2-3/16	3.50
32	6.72	50P32	P1	1/2	1-3/4	2-3/16	3.90
35	7.32	50P35	P1	1/2	1-3/4	2-3/16	4.30
36	7.52	50P36	P1	1/2	1-3/4	2-3/16	4.80
23	4.92	50Q23	Q1	3/4	2-11/16	2-25/32	2.40
24	5.12	50Q24	Q1	3/4	2-11/16	2-25/32	2.50
25	5.32	50Q25	Q1	3/4	2-11/16	2-25/32	2.60
26	5.52	50Q26	Q1	3/4	2-11/16	2-25/32	2.90
27	5.72	50Q27	Q1	3/4	2-11/16	2-25/32	3.00
28	5.92	50Q28	Q1	3/4	2-11/16	2-25/32	3.20
30	6.32	50Q30	Q1	3/4	2-11/16	2-25/32	3.50
32	6.72	50Q32	Q1	3/4	2-11/16	2-25/32	3.90
35	7.32	50Q35	Q1	3/4	2-11/16	2-25/32	4.30
36	7.52	50Q36	Q1	3/4	2-11/16	2-25/32	4.80
40	8.32	50Q40	Q1	3/4	2-11/16	2-25/32	8.00
42	8.72	50Q42	Q1	3/4	2-11/16	2-25/32	8.30
45	9.31	50Q45	Q1	3/4	2-11/16	2-25/32	9.00

***Weight of sprocket less bushing**

'T' Dimension = .343

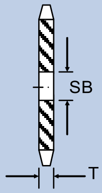
Consult factory for other available sizes

50T, 50Q, 50BR up to 30 teeth are hardened on new production

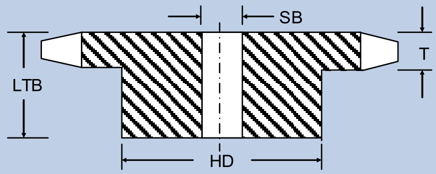
60 Series Sprockets

REVCO WORLDWIDE INCORPORATED

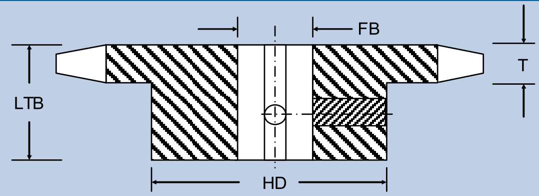
60A



60B and SS60B



60FB



60A — Steel Sprockets

No. of Teeth	OD	Part No.	Stock Bore	Wht. Lbs.
8	2.26			
9	2.51			
10	2.76	60A10	3/4	0.44
11	3.00	60A11	3/4	0.54
12	3.25	60A12	3/4	0.68
13	3.49	60A13	3/4	0.80
14	3.74	60A14	3/4	0.94
15	3.98	60A15	3/4	1.08
16	4.22	60A16	3/4	1.24
17	4.46	60A17	3/4	1.44
18	4.70	60A18	3/4	1.62
19	4.95	60A19	3/4	1.84
20	5.19	60A20	3/4	2.12
21	5.43	60A21	3/4	2.28
22	5.67	60A22	3/4	2.48
23	5.91	60A23	3/4	2.68
24	6.15	60A24	3/4	3.00
25	6.39	60A25	3/4	3.34
26	6.63	60A26	3/4	3.54
27	6.87	60A27	3/4	3.96
28	7.11	60A28	3/4	4.14
29	7.35	60A29	3/4	4.40
30	7.59	60A30	3/4	4.78
31	7.83	60A31	3/4	5.24
32	8.07	60A32	3/4	5.52
33	8.30	60A33	1	5.86
34	8.54	60A34	1	6.16
35	8.78	60A35	1	6.78
36	9.02	60A36	1	6.82
37	9.26	60A37	1	7.52
38	9.50	60A38	1	7.84
39	9.74	60A39	1	8.28
40	9.98	60A40	1	8.56
41	10.22	60A41	1	9.10
42	10.46	60A42	1	9.84
43	10.70	60A43	1	10.26
44	10.94	60A44	1	10.76
45	11.18	60A45	1	11.08
46	11.42	60A46	1	11.50
47	11.65	60A47	1	12.32
48	11.89	60A48	1	12.42
50	12.37	60A50	1	13.98
54	13.33	60A54	1	15.92
60	14.76	60A60	1-1/4	20.02
70	17.15	60A70	1-1/4	27.20
72	17.63	60A72	1-1/4	28.90
80	19.54	60A80	1-1/4	35.50
84	20.49	60A84	1-1/4	40.18
96	23.36	60A96	1-1/4	52.02

60B (Steel Sprockets) and SS60B (Stainless Steel Sprockets)

No. of Teeth	Part No. (Steel)	Part No. (Stainless)	Stock Bore	Max. Bore	Hub Dia.	LTB	Wht. Lbs.
8	60B8		5/8	5/8	1-15/32*	1-1/4	0.54
9	60B9		3/4	7/8	1-9/16*	1-1/4	0.64
10	60B10		3/4	1-1/8	1-15/16*	1-1/4	0.99
11	60B11		3/4	1-5/16	2-1/16*	1-1/4	1.16
12	60B12	SS60B12	3/4	1-3/8	2-3/8*	1-1/4	1.47
13	60B13	SS60B13	3/4	1-1/2	2-11/32	1-1/4	1.66
14	60B14	SS60B14	3/4	1-3/4	2-9/16	1-1/4	2.00
15	60B15	SS60B15	3/4	1-7/8	2-7/8	1-1/4	2.51
16	60B16	SS60B16	3/4	2	3-1/16	1-1/4	2.81
17	60B17	SS60B17	3/4	2-1/4	3-1/4	1-1/4	3.22
18	60B18	SS60B18	3/4	2-3/8	3-1/2	1-1/4	3.72
19	60B19	SS60B19	3/4	2-3/8	3-1/2	1-1/4	3.92
20	60B20	SS60B20	3/4	2-5/8	3-7/8	1-1/4	4.63
21	60B21	SS60B21	3/4	2-3/4	4	1-1/4	5.00
22	60B22	SS60B22	3/4	2-3/4	4	1-1/4	5.25
23	60B23	SS60B23	3/4	2-3/4	4	1-1/4	5.48
24	60B24	SS60B24	3/4	2-3/4	4	1-1/4	5.78
25	60B25	SS60B25	3/4	2-3/4	4	1-1/4	6.13
26	60B26		3/4	2-3/4	4	1-1/4	6.38
27	60B27		3/4	2-3/4	4	1-1/4	6.72
28	60B28		3/4	2-3/4	4	1-1/4	6.88
29	60B29		3/4	2-3/4	4	1-1/4	7.28
30	60B30	SS60B30	3/4	2-3/4	4	1-1/4	7.58
31	60B31		3/4	2-3/4	4	1-1/4	7.72
32	60B32		3/4	2-3/4	4	1-1/4	8.26
33	60B33		1	2-3/4	4	1-1/4	8.42
34	60B34		1	2-3/4	4	1-1/4	8.80
35	60B35	SS60B35	1	2-3/4	4	1-1/4	9.04
36	60B36		1	2-3/4	4	1-1/4	9.60
37	60B37		1	2-3/4	4	1-1/4	10.24
38	60B38		1	2-3/4	4-1/4	1-1/4	10.84
39	60B39		1	2-3/4	4-1/4	1-1/4	11.36
40	60B40		1	2-3/4	4-1/4	1-1/4	11.50
41	60B41		1	2-3/4	4-1/4	1-1/4	12.14
42	60B42		1	2-3/4	4-1/4	1-1/4	12.74
43	60B43		1	2-3/4	4-1/4	1-1/4	13.00
44	60B44		1	2-3/4	4-1/4	1-1/4	13.88
45	60B45		1	2-3/4	4-1/4	1-1/4	13.98
46	60B46		1	2-3/4	4-1/4	1-1/4	14.60
47	60B47		1	2-3/4	4-1/4	1-1/4	15.00
48	60B48		1	2-3/4	4-1/4	1-1/4	15.82
50	60B50		1	2-3/4	4-1/4	1-1/4	17.66
54	60B54		1	2-3/4	4-1/4	1-3/4	21.60
60	60B60		1-1/4	2-3/4	4-1/4	1-3/4	25.22
70	60B70		1-1/4	2-3/4	4-1/4	1-3/4	31.98

60FB — Finished Bore Sizes

No. of Teeth	Part No.	3/4	7/8	1	1-1/8	1-3/16	1-1/4	1-3/8	1-7/16	1-1/2	1-5/8	1-3/4	1-15/16	2
9	60FB9	x	x	x										
10	60FB10	x	x	x	x	x	x							
11	60FB11	x	x	x	x	x	x							
12	60FB12	x	x	x	x	x	x							
13	60FB13	x	x	x	x	x	x	x	x	x				
14	60FB14	x	x	x	x	x	x	x	x	x	x			
15	60FB15	x	x	x	x	x	x	x	x	x	x	x		
16	60FB16	x	x	x	x	x	x	x	x	x	x	x	x	
17	60FB17			x	x	x	x	x	x	x	x	x	x	
18	60FB18			x	x	x	x	x	x	x	x	x	x	
19	60FB19			x	x	x	x	x	x	x	x	x	x	
20	60FB20			x	x	x	x	x	x	x	x	x	x	
21	60FB21			x	x	x	x	x	x	x	x	x	x	
22	60FB22			x	x	x	x	x	x	x	x	x	x	
23	60FB23			x	x	x	x	x	x	x	x	x	x	
24	60FB24			x	x	x	x	x	x	x	x	x	x	
25	60FB25			x	x	x	x	x	x	x	x	x	x	
26	60FB26			x	x	x	x	x	x	x	x	x	x	
27	60FB27			x	x	x	x	x	x	x	x	x	x	
28	60FB28			x	x	x	x	x	x	x	x	x	x	
29	60FB29													
30	60FB30			x	x	x	x	x	x	x	x	x	x	
31	60FB31													
32	60FB32			x	x	x	x	x	x	x	x	x	x	x
33	60FB33													
34	60FB34													
35	60FB35			x	x	x	x	x	x	x	x	x	x	x
36	60FB36			x	x	x	x	x	x	x	x	x	x	x
37	60FB37													
38	60FB38													
39	60FB39													
40	60FB40			x	x	x	x	x	x	x	x	x	x	x
41	60FB41													
42	60FB42			x	x	x	x	x	x	x	x	x	x	x
43	60FB43													
44	60FB44													
45	60FB45			x	x	x	x	x	x	x	x	x	x	x

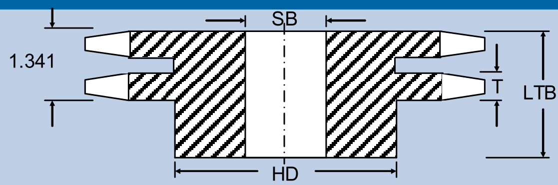
Bore sizes not shown are available P.O.A.

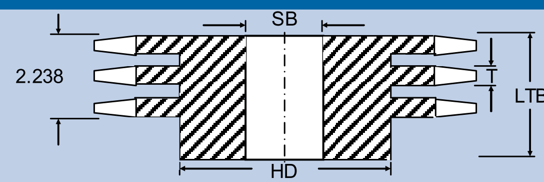
'T' Dimension = .459

*** Recessed groove for chain clearance**
FB Sprockets have 2 set screws on new production
60B & 60FB up to 30 teeth are hardened on new production
Hub diameter varies to suit different FB sizes

60/C2060 Series Sprockets

D60B | T60B



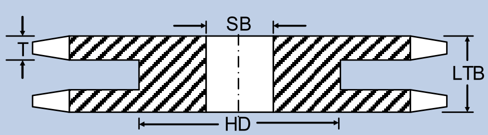


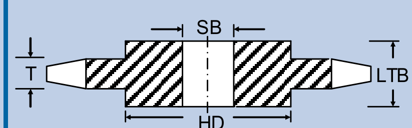
No. of Teeth	OD	Part No.	Stock Bore	Max. Bore	Hub Dia.	LTB	Wht. Lbs.	No. of Teeth	OD	Part No.	Stock Bore	Max. Bore	Hub Dia.	LTB	Wht. Lbs.
11	3.00	D60B11	1	1-1/4	1-13/16	2-1/8	1.62	11	3.00	T60B11	1	1-1/4	1-13/16	3	2.50
12	3.25	D60B12	1	1-7/16	2-1/8	2-1/8	2.20	12	3.25	T60B12	1	1-7/16	2-1/8	3	3.30
13	3.49	D60B13	1	1-1/2	2-1/4	2-1/8	2.60	13	3.49	T60B13	1	1-1/2	2-1/4	3	3.90
14	3.74	D60B14	1	1-3/4	2-1/2	2-1/8	3.24	14	3.74	T60B14	1	1-3/4	2-1/2	3	4.50
15	3.98	D60B15	1	1-7/8	2-13/16	2-1/8	3.96	15	3.98	T60B15	1	1-7/8	2-13/16	3	5.40
16	4.22	D60B16	1	2	3	2-1/8	4.62	16	4.22	T60B16	1	2	3	3	6.50
17	4.46	D60B17	1	2-1/4	3-1/4	2-1/8	5.40	17	4.46	T60B17	1	2-1/4	3-1/4	3	7.70
18	4.70	D60B18	1	2-3/8	3-1/2	2-1/8	6.24	18	4.70	T60B18	1	2-3/8	3-1/2	3	8.50
19	4.95	D60B19	1	2-1/2	3-11/16	2-1/8	7.00	19	4.95	T60B19	1	2-1/2	3-11/16	3	10.00
20	5.19	D60B20	1	2-1/2	3-3/4	2-1/8	7.72	20	5.19	T60B20	1	2-1/2	3-3/4	3	11.20
21	5.43	D60B21	1	2-3/4	4-1/8	2-1/8	8.82	21	5.43	T60B21	1	2-3/4	4-1/8	3	12.50
22	5.67	D60B22	1	2-3/4	4-1/4	2-1/8	9.68	22	5.67	T60B22	1	2-3/4	4-1/4	3	13.20
23	5.91	D60B23	1	2-3/4	4-1/4	2-1/8	10.30	23	5.91	T60B23	1	2-3/4	4-1/4	3	14.60
24	6.15	D60B24	1	2-3/4	4-1/4	2-1/8	11.14	24	6.15	T60B24	1	2-3/4	4-1/4	3	15.80
25	6.39	D60B25	1	2-3/4	4-1/4	2-1//8	11.96	25	6.39	T60B25	1	2-3/4	4-1/4	3	17.00
26	6.63	D60B26	1	2-3/4	4-1/4	2-1/8	12.70	26	6.63	T60B26	1	2-3/4	4-1/4	3	18.60
30	7.59	D60B30	1	2-3/4	4-1/4	2-1/8	16.36	30	7.59	T60B30	1	2-3/4	4-1/4	3	23.20
32	8.07	D60B32	1-1/4	3	4-1/2	2-3/8	19.52								
35	8.78	D60B35	1-1/4	3	4-1/2	2-3/8	22.80								
36	9.02	D60B36	1-1/4	3	4-1/2	2-3/8	23.82								
40	9.98	D60B40	1-1/4	3-1/4	4-3/4	2-3/4	30.84				Stock will not be replaced when current stock is depleted				
42	10.46	D60B42	1-1/4	3-1/4	4-3/4	2-3/4	33.08								
45	11.18	D60B45	1-1/4	3-1/4	4-3/4	2-3/4	37.08								

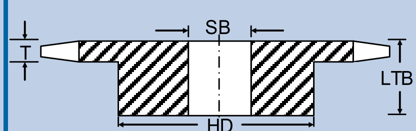
D60B and T60B up to 30 teeth are hardened on new production

'T' Dimension = .444

DS60A | 60C | 2060B







No. of Teeth	OD	DS60A Part No.	Bores Stock	Bores Max.	Hub Dia.	LTB	Wht. Lbs.	60C Part No.	Bores Stock	Bores Max.	Hub Dia.	LTB	Wht. Lbs.	2060B Part No.	Bores Stock	Bores Max	Hub Dia.	LTB	Wht. Lbs.
11	3.00													2060B11	3/4	1	2-1/16*	1-1/4	1.14
12	3.25							60C12	3/4	1-3/8	2-3/8*	2	2.25	2060B12	3/4	1-1/4	2-3/8*	1-1/4	1.46
13	3.49	DS60A13	3/4	1-1/4	2-11/32	1-15/16	2.60	60C13	3/4	1-1/2	2-11/32	2	2.75	2060B13	3/4	1-5/16	2-5/64	1-1/4	1.52
14	3.74	DS60A14	3/4	1-5/16	2-9/16	1-15/16	3.20	60C14	3/4	1-3/4	2-9/16	2	3.19	2060B14	3/4	1-9/16	2-21/64	1-1/4	1.86
15	3.98	DS60A15	3/4	1-1/2	2-7/8	1-15/16	3.80	60C15	3/4	1-7/8	2-7/8	2	3.60	2060B15	3/4	1-3/4	2-19/32	1-1/4	2.24
16	4.22	DS60A16	3/4	1-11/16	3-3/64	1-15/16	4.50	60C16	3/4	2	3-1/16	2	4.19	2060B16	3/4	1-27/32	2-27/32	1-1/4	2.64
17	4.46	DS60A17	3/4	1-3/4	3-1/4	1-15/16	5.30	60C17	3/4	2-1/4	3-1/4	2	4.81	2060B17	3/4	2-3/32	3-3/32	1-1/4	3.08
18	4.70	DS60A18	3/4	1-7/8	3-1/2	1-15/16	6.50	60C18	3/4	2-3/8	3-1/2	2	5.62	2060B18	3/4	2-9/32	3-11/32	1-1/4	3.56
19	4.95	DS60A19	3/4	2-1/16	3-45/64	1-15/16	6.80							2060B19	3/4	2-11/32	3-1/2	1-1/4	3.94
20	5.19													2060B20	3/4	2-9/16	3-7/8	1-1/4	4.50
21	5.43													2060B21	3/4	2-3/4	4	1-1/4	5.02
22	5.67													2060B22	3/4	2-3/4	4	1-1/4	5.26
23	5.91													2060B23	3/4	2-3/4	4	1-1/4	5.54

Stock will not be replaced when current stock is depleted

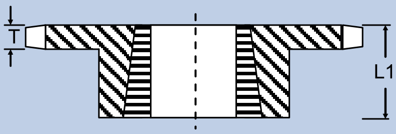
*** Recessed groove for chain clearance**

'T' Dimension = .459

All sizes are supplied with hardened teeth on new production

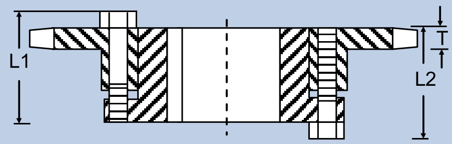
60 Series Sprockets

60T



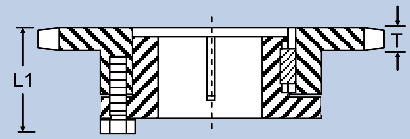
No. of Teeth	OD	Part No.	Bushing No.	Bushing Min. Bore	Bushing Max. Bore	L1	Wht.* Lbs.
11	3.00	60T11	1008	1/2	1	7/8	0.60
12	3.25	60T12	1008	1/2	1	7/8	0.80
13	3.49	60T13	1210	1/2	1-1/4	1	0.80
14	3.74	60T14	1210	1/2	1-1/4	1	1.00
15	3.98	60T15	1610	1/2	1-5/8	1	1.00
16	4.22	60T16	1610	1/2	1-5/8	1	1.40
17	4.46	60T17	1610	1/2	1-5/8	1	1.80
18	4.70	60T18	1610	1/2	1-5/8	1	1.90
19	4.95	60T19	1610	1/2	1-5/8	1	2.20
20	5.19	60T20	2012	1/2	2	1-1/4	2.20
21	5.43	60T21	2012	1/2	2	1-1/4	2.50
22	5.67	60T22	2012	1/2	2	1-1/4	2.80
23	5.91	60T23	2012	1/2	2	1-1/4	3.10
24	6.15	60T24	2012	1/2	2	1-1/4	3.40
25	6.39	60T25	2012	1/2	2	1-1/4	3.70
26	6.63	60T26	2012	1/2	2	1-1/4	4.00
27	6.87	60T27	2012	1/2	2	1-1/4	4.20
28	7.11	60T28	2012	1/2	2	1-1/4	4.60
30	7.59	60T30	2012	1/2	2	1-1/4	5.20
32	8.07	60T32	2012	1/2	2	1-1/4	5.60
35	8.78	60T35	2012	1/2	2	1-1/4	6.40
36	9.02	60T36	2012	1/2	2	1-1/4	6.60
40	9.98	60T40	2012	1/2	2	1-1/4	8.30
42	10.46	60T42	2012	1/2	2	1-1/4	10.00
45	11.18	60T45	2012	1/2	2	1-1/4	11.50
48	11.89	60T48	2012	1/2	2	1-1/4	13.20
54	13.33	60T54	2517	1/2	2-1/2	1-3/4	17.10
60	14.76	60T60	2517	1/2	2-1/2	1-3/4	21.00

60Q



No. of Teeth	OD	Part No.	Bushing No.	Bushing Min. Bore	Bushing Max. Bore	L1/L2	Wht.* Lbs.
11	3.00	60JA11	JA	1/2	1-1/4	1-1/8	0.46
12	3.25	60JA12	JA	1/2	1-1/4	1-1/8	0.60
13	3.49	60JA13	JA	1/2	1-1/4	1-1/8	0.76
14	3.74	60SH14	SH	1/2	1-5/8	1-7/16	0.88
15	3.98	60SH15	SH	1/2	1-5/8	1-7/16	1.08
16	4.22	60SH16	SH	1/2	1-5/8	1-7/16	1.26
17	4.46	60SDS17	SDS	5/8	2	1-1/2	1.38
18	4.70	60SDS18	SDS	5/8	2	1-1/2	1.56
19	4.95	60SDS19	SDS	5/8	2	1-1/2	1.76
20	5.19	60SDS20	SDS	5/8	2	1-1/2	2.00
21	5.43	60SDS21	SDS	5/8	2	1-1/2	2.20
22	5.67	60SDS22	SDS	5/8	2	1-1/2	2.44
23	5.91	60SDS23	SDS	5/8	2	1-1/2	2.70
24	6.15	60SDS24	SDS	5/8	2	1-1/2	2.94
25	6.39	60SDS25	SDS	5/8	2	1-1/2	3.24
26	6.63	60SK26	SK	5/8	2-5/8	2-1/8	4.18
27	6.87	60SK27	SK	5/8	2-5/8	2-1/8	4.52
28	7.11	60SK28	SK	5/8	2-5/8	2-1/8	4.72
30	7.59	60SK30	SK	5/8	2-5/8	2-1/8	5.34
32	8.07	60SK32	SK	5/8	2-5/8	2-1/8	6.10
35	8.78	60SK35	SK	5/8	2-5/8	2-1/8	7.42
36	9.02	60SK36	SK	5/8	2-5/8	2-1/8	7.70
40	9.98	60SK40	SK	5/8	2-5/8	2-1/8	9.56
42	10.46	60SF42	SF	3/4	2-15/16	2-1/4	10.78
45	11.18	60SF45	SF	3/4	2-15/16	2-1/4	12.40
48	11.89	60SF48	SF	3/4	2-15/16	2-1/4	14.26
54	13.33	60SF54	SF	3/4	2-15/16	2-1/4	17.02
60	14.76	60SF60	SF	3/4	2-15/16	2-1/4	20.76
70	17.15	60SF70	SF	3/4	2-15/16	2-1/4	28.60
72	17.63	60SF72	SF	3/4	2-15/16	2-1/4	29.58

60BR



No. of Teeth	OD	Part No.	Bushing No.	Bushing Min. Bore	Bushing Max. Bore	L1	Wht.* Lbs.
12	3.25	60H12	QH	1/2	1-1/4	1-3/4	0.80
13	3.49	60H13	QH	1/2	1-1/4	1-1/2	0.80
14	3.74	60H14	QH	1/2	1-1/4	1-1/2	1.00
15	3.98	60H15	QH	1/2	1-1/4	1-1/2	1.20
15	3.98	60P15	P1	1/2	1-3/4	2-3/16	1.60
16	4.22	60P16	P1	1/2	1-3/4	2-3/16	2.00
17	4.46	60P17	P1	1/2	1-3/4	2-3/16	2.20
18	4.70	60P18	P1	1/2	1-3/4	2-3/16	2.40
19	4.95	60P19	P1	1/2	1-3/4	2-3/16	2.50
20	5.19	60P20	P1	1/2	1-3/4	2-3/16	3.00
21	5.43	60P21	P1	1/2	1-3/4	2-3/16	3.00
22	5.67	60P22	P1	1/2	1-3/4	2-3/16	3.30
23	5.91	60P23	P1	1/2	1-3/4	2-3/16	3.50
24	6.15	60P24	P1	1/2	1-3/4	2-3/16	3.90
25	6.39	60P25	P1	1/2	1-3/4	2-3/16	4.30
26	6.63	60P26	P1	1/2	1-3/4	2-3/16	4.30
27	6.87	60P27	P1	1/2	1-3/4	2-3/16	4.60
28	7.11	60P28	P1	1/2	1-3/4	2-3/16	5.00
30	7.59	60P30	P1	1/2	1-3/4	2-3/16	5.60
20	5.19	60Q20	Q1	3/4	2-11/16	2-25/32	3.50
21	5.43	60Q21	Q1	3/4	2-11/16	2-25/32	3.80
22	5.67	60Q22	Q1	3/4	2-11/16	2-25/32	4.10
23	5.91	60Q23	Q1	3/4	2-11/16	2-25/32	4.30
24	6.15	60Q24	Q1	3/4	2-11/16	2-25/32	4.50
25	6.39	60Q25	Q1	3/4	2-11/16	2-25/32	6.00
26	6.63	60Q26	Q1	3/4	2-11/16	2-25/32	6.40
27	6.87	60Q27	Q1	3/4	2-11/16	2-25/32	6.60
28	7.11	60Q28	Q1	3/4	2-11/16	2-25/32	6.90
30	7.59	60Q30	Q1	3/4	2-11/16	2-25/32	7.70
32	8.07	60Q32	Q1	3/4	2-11/16	2-25/32	8.30
35	8.78	60Q35	Q1	3/4	2-11/16	2-25/32	9.30
36	9.02	60Q36	Q1	3/4	2-11/16	2-25/32	9.90
40	9.98	60Q40	Q1	3/4	2-11/16	2-25/32	11.60

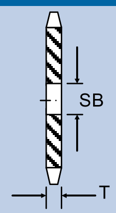
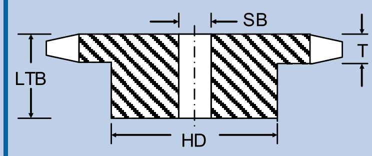
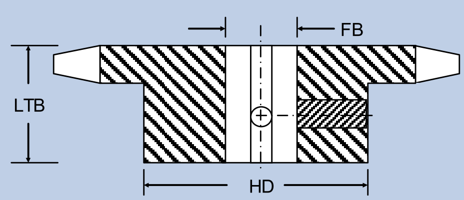
***Weight of sprocket less bushing**

'T' Dimension = .459

Consult factory for other available sizes

60T, 60Q, 60BR up to 30 teeth are hardened on new production

80 Series Sprockets

80A					80B						80FB												
																							
												Finished Bore Sizes											
No. of Teeth	OD	Part No.	Stock Bore	Wht. Lbs.	Part No.	Stock Bore	Max. Bore	Hub Dia.	LTB	Wht. Lbs.	Part No.	1	1-1/8	1-3/16	1-1/4	1-3/8	1-7/16	1-1/2	1-5/8	1-3/4	1-15/16	2	2-7/16
8	3.01				80B8	1	1	1-15/16*	1-5/8	1.40													
9	3.35	80A9	1	0.80	80B9	1	1-5/16	2-1/4*	1-5/8	1.60	80FB9	x	x	x	x								
10	3.68	80A10	1	1.00	80B10	1	1-1/2	2-9/16*	1-5/8	2.20	80FB10	x	x	x	x								
11	4.01	80A11	1	1.30	80B11	1	1-5/8	2-13/16*	1-5/8	3.20	80FB11	x	x	x	x	x	x	x	x				
12	4.33	80A12	1	1.50	80B12	1	1-7/8	3-1/8*	1-5/8	3.40	80FB12	x	x	x	x	x	x	x	x	x			
13	4.66	80A13	1	1.80	80B13	1	2	3	1-1/2	3.50	80FB13	x	x	x	x	x	x	x	x	x	x	x	
14	4.98	80A14	1	2.20	80B14	1	2-1/4	3-1/4	1-1/2	4.10	80FB14	x	x	x	x	x	x	x	x	x	x	x	
15	5.30	80A15	1	2.50	80B15	1	2-1/2	3-13/16	1-1/2	5.30	80FB15	x	x	x	x	x	x	x	x	x	x	x	
16	5.63	80A16	1	2.90	80B16	1	2-3/4	4	1-1/2	5.90	80FB16	x	x	x	x	x	x	x	x	x	x	x	
17	5.95	80A17	1	3.30	80B17	1	2-3/4	4	1-1/2	6.60	80FB17				x	x	x	x	x	x	x	x	
18	6.27	80A18	1	3.70	80B18	1	2-3/4	4-1/4	1-1/2	7.30	80FB18				x	x	x	x	x	x	x	x	
19	6.59	80A19	1	4.10	80B19	1	2-3/4	4-1/4	1-1/2	7.80	80FB19				x	x	x	x	x	x	x	x	
20	6.91	80A20	1	4.70	80B20	1	2-3/4	4-1/4	1-1/2	8.40	80FB20				x	x	x	x	x	x	x	x	x
21	7.24	80A21	1	4.90	80B21	1	2-3/4	4-1/4	1-3/4	9.40	80FB21				x	x	x	x	x	x	x	x	x
22	7.56	80A22	1	5.50	80B22	1	2-3/4	4-1/4	1-3/4	10.00	80FB22				x	x	x	x	x	x	x	x	x
23	7.88	80A23	1	6.30	80B23	1	2-3/4	4-1/4	1-3/4	10.70	80FB23				x	x	x	x	x	x	x	x	x
24	8.20	80A24	1	6.70	80B24	1	2-3/4	4-1/4	1-3/4	11.30	80FB24				x	x	x	x	x	x	x	x	x
25	8.52	80A25	1	7.20	80B25	1	2-3/4	4-1/4	1-3/4	11.90	80FB25				x	x	x	x	x	x	x	x	x
26	8.84	80A26	1-1/4	7.80	80B26	1-1/4	3-1/4	4-3/4	2	14.30	80FB26				x	x	x	x	x	x	x	x	x
27	9.16	80A27	1-1/4	8.60	80B27	1-1/4	3-1/4	4-3/4	2	15.40	80FB27				x	x	x	x	x	x	x	x	x
28	9.48	80A28	1-1/4	9.30	80B28	1-1/4	3-1/4	4-3/4	2	16.00	80FB28				x	x	x	x	x	x	x	x	x
29	9.80	80A29	1-1/4	9.80	80B29	1-1/4	3-1/4	4-3/4	2	17.10	80FB29												
30	10.11	80A30	1-1/4	10.70	80B30	1-1/4	3-1/4	4-3/4	2	17.40	80FB30				x	x	x	x	x	x	x	x	x
31	10.43	80A31	1-1/4	11.30	80B31	1-1/4	3-1/4	4-3/4	2	18.70													
32	10.75	80A32	1-1/4	12.10	80B32	1-1/4	3-1/4	4-3/4	2	19.50													
33	11.07	80A33	1-1/4	13.60	80B33	1-1/4	3-1/4	4-3/4	2	19.60													
34	11.39	80A34	1-1/4	14.30	80B34	1-1/4	3-1/4	4-3/4	2	21.30													
35	11.71	80A35	1-1/4	14.80	80B35	1-1/4	3-1/4	4-3/4	2	22.10													
36	12.03	80A36	1-1/4	16.10	80B36	1-1/4	3-1/4	4-3/4	2	23.10													
37	12.35	80A37	1-1/4	16.80	80B37	1-1/4	3-1/4	4-3/4	2	23.80													
38	12.67	80A38	1-1/4	17.20	80B38	1-1/4	3-1/4	4-3/4	2	24.70													
39	12.99	80A39	1-1/4	17.90	80B39	1-1/4	3-1/4	4-3/4	2	25.60													
40	13.31	80A40	1-1/4	18.90	80B40	1-1/4	3-1/4	4-3/4	2	26.70													
41	13.63	80A41	1-1/4	21.00	80B41	1-1/4	3-1/4	4-3/4	2	27.80													
42	13.94	80A42	1-1/4	21.80	80B42	1-1/4	3-1/4	4-3/4	2	28.70													
43	14.26	80A43	1-1/4	23.60	80B43	1-1/4	3-1/4	4-3/4	2	29.40													
44	14.58	80A44	1-1/4	24.30	80B44	1-1/4	3-1/4	4-3/4	2	29.90													
45	14.90	80A45	1-1/4	25.20	80B45	1-1/4	3-1/4	4-3/4	2	31.40													
46	15.22	80A46	1-1/4	26.60	80B46	1-1/4	3-1/4	4-3/4	2	33.10													
47	15.54	80A47	1-1/4	27.00	80B47	1-1/4	3-1/4	4-3/4	2	34.00													
48	15.86	80A48	1-1/4	27.80	80B48	1-1/4	3-1/4	4-3/4	2	35.50													
50	16.50	80A50	1-1/4	30.90	80B50	1-1/4	3-1/4	4-3/4	2	37.30													
54	17.77	80A54	1-1/4	36.60	80B54	1-1/4	3-1/2	5-1/4	2	44.70													
60	19.68	80A60	1-1/4	45.30	80B60	1-1/4	3-1/2	5-1/4	2	54.50													
70	22.87	80A70	1-1/2	59.80																			
72	23.50	80A72	1-1/2	65.70								Bore sizes not shown are available P.O.A.											
80	26.05	80A80	1-1/2	79.60																			
84	27.33	80A84	1-1/2	86.10																			

*** Recessed groove for chain clearance** **'T' Dimension = .575**

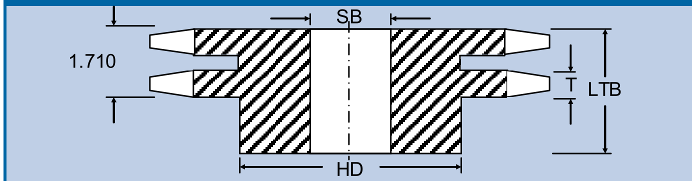
FB Sprockets have 2 set screws on new production

Consult factory for sprockets supplied with hardened teeth

Hub diameter varies to suit different FB sizes

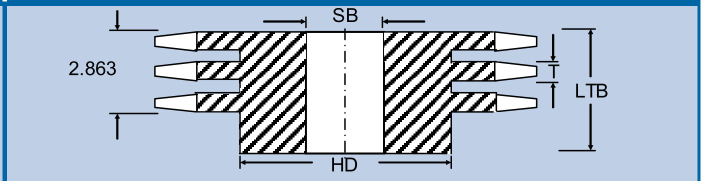
80/C2080 Series Sprockets

D80B



No. of Teeth	OD	Part No.	Stock Bore	Max. Bore	Hub Dia.	LTB	Wht. Lbs.
10	3.68	D80B10	1	1-1/4	2-9/16*	2-3/4	3.60
11	4.01	D80B11	1	1-3/4	2-1/2	2-1/2	4.00
12	4.33	D80B12	1	1-7/8	2-27/32	2-1/2	5.10
13	4.66	D80B13	1	2-1/4	3-5/32	2-1/2	6.30
14	4.98	D80B14	1	2-3/8	3-15/32	2-1/2	7.60
15	5.30	D80B15	1	2-1/2	3-51/64	2-1/2	9.00
16	5.63	D80B16	1	2-3/4	4	2-3/4	11.00
17	5.95	D80B17	1	3	4-27/64	2-3/4	13.20
18	6.27	D80B18	1	3-1/4	4-47/64	2-3/4	15.00
19	6.59	D80B19	1	3-5/16	5	2-3/4	17.00
20	6.91	D80B20	1	3-5/16	5	2-3/4	18.20
21	7.24	D80B21	1	3-5/16	5	2-3/4	19.60
22	7.56	D80B22	1	3-5/16	5	2-3/4	21.00
23	7.88	D80B23	1	3-5/16	5	2-3/4	22.80
24	8.20	D80B24	1	3-1/2	5-1/4	2-3/4	25.10
25	8.52	D80B25	1	3-1/2	5-1/4	3	28.30
26	8.84	D80B26	1	3-1/2	5-1/4	3	29.90
30	10.11	D80B30	1-1/4	3-3/4	5-3/4	3	39.50
32	10.75	D80B32	1-1/4	3-3/4	5-3/4	3	43.80
35	11.71	D80B35	1-1/4	3-3/4	5-3/4	3	49.10
36	12.03	D80B36	1-1/4	3-3/4	5-3/4	3-1/8	54.20
40	13.94	D80B40	1-1/4	3-3/4	5-3/4	3-1/8	71.50
45	14.90	D80B45	1-1/4	3-3/4	5-3/4	3-1/8	73.50

T80B



No. of Teeth	OD	Part No.	Stock Bore	Max. Bore	Hub Dia.	LTB	Wht. Lbs.
11	4.01	T80B11	1	1-3/4	2-1/2	3-5/8	5.90
12	4.33	T80B12	1	1-7/8	2-27/32	3-5/8	7.50
13	4.66	T80B13	1	2-1/4	3-5/32	3-5/8	9.20
14	4.98	T80B14	1	2-3/8	3-15/32	3-5/8	11.00
15	5.30	T80B15	1	2-1/2	3-51/64	3-5/8	13.10
16	5.63	T80B16	1	2-3/4	4	3-7/8	15.80
17	5.95	T80B17	1	3	4-27/64	3-7/8	18.60
18	6.27	T80B18	1	3-1/4	4-47/64	3-7/8	21.20
19	6.59	T80B19	1	3-5/16	5	3-7/8	23.70
20	6.91	T80B20	1	3-5/16	5	3-7/8	26.00
21	7.24	T80B21	1	3-5/16	5	3-7/8	28.40
22	7.56	T80B22	1	3-5/16	5	3-7/8	31.00
23	7.88	T80B23	1	3-5/16	5	3-7/8	33.60
24	8.20	T80B24	1	3-1/2	5-1/4	3-7/8	37.10
25	8.52	T80B25	1	3-1/2	5-1/4	3-7/8	40.10
26	8.84	T80B26	1	3-1/2	5-1/4	3-7/8	42.90
30	10.11	T80B30	1-1/4	3-3/4	5-3/4	4-1/4	54.50

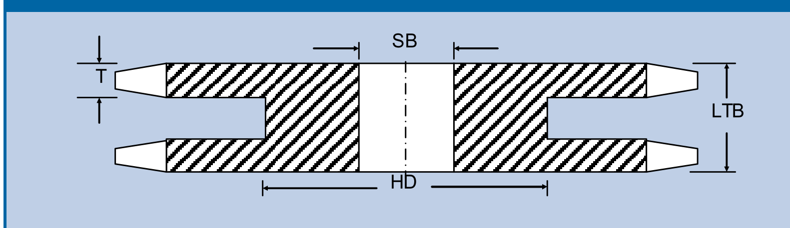
Stock will not be replaced when current stock is depleted

***Recessed groove for chain clearance**

'T' Dimension = .557

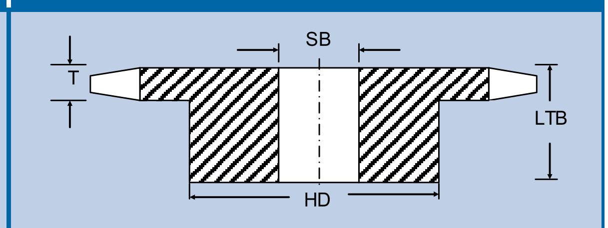
Consult factory for sprockets supplied with hardened teeth

DS80A



No. of Teeth	OD	Part No.	Bores		Hub		Wht.
			Stock	Max.	Dia.	LTB	Lbs.
11	4.01						
12	4.33						
13	4.66	DS80A13	1	2	3-1/64	2-3/16	6.50
14	4.98	DS80A14	1	2-1/4	3-11/32	2-3/16	7.70
15	5.30	DS80A15	1	2-3/8	3-13/16	2-3/16	9.10
16	5.63	DS80A16	1	2-11/16	4	2-3/16	9.50
17	5.95	DS80A17	1	2-13/16	4-5/16	2-3/16	10.80
18	6.27	DS80A18	1	3-1/8	4-41/64	2-3/16	12.10
19	6.59	DS80A19	1	3-1/4	4-61/64	2-3/16	12.80
20	6.91	DS80A20	1	3-1/2	5-9/32	2-3/16	14.00
21	7.24	DS80A21	1	3-3/4	5-19/32	2-3/16	16.50
22	7.56	DS80A22	1	3-7/8	5-59/64	2-3/16	18.40
23	7.88						

2080B



Part No.	Bores		Hub		Wht.
	Stock	Max	Dia.	LTB	Lbs.
2080B11	1	1-1/2	2-13/16*	1-5/8	2.50
2080B12	1	1-11/16	3-1/8*	1-5/8	3.20
2080B13	1	1-25/32	2-25/32	1-1/2	3.30
2080B14	1	2-1/8	3-1/8	1-1/2	4.00
2080B15	1	2-9/32	3-29/64	1-1/2	4.80
2080B16	1	2-17/32	3-51/64	1-1/2	5.70
2080B17	1	2-3/4	4	1-1/2	6.40
2080B18	1	2-3/4	4-1/4	1-1/2	7.40
2080B19	1	2-3/4	4-1/4	1-1/2	7.70
2080B20	1	2-3/4	4-1/4	1-1/2	8.30
2080B21	1	2-3/4	4-1/4	1-3/4	9.40
2080B22	1	2-3/4	4-1/4	1-3/4	10.00
2080B23	1	2-3/4	4-1/4	1-3/4	10.50

Stock will not be replaced when current stock is depleted

*** Recessed groove for chain clearance**

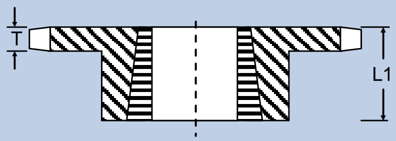
'T' Dimension = .575

Consult factory for sprockets supplied with hardened teeth

REVCO WORLDWIDE INCORPORATED

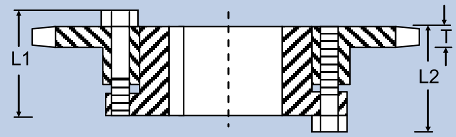
80 Series Sprockets

80T



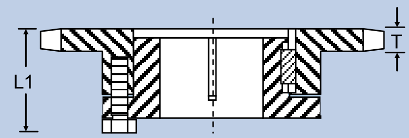
No. of Teeth	OD	Part No.	Bushing No.	Bushing Min. Bore	Bushing Max. Bore	L1	Wht.* Lbs.
10	3.68	80T10	1215	1/2	1-1/4	1-1/2	1.10
11	4.01	80T11	1215	1/2	1-1/4	1-1/2	1.50
12	4.33	80T12	1615	1/2	1-5/8	1-1/2	1.80
13	4.66	80T13	1615	1/2	1-5/8	1-1/2	2.30
14	4.98	80T14	1615	1/2	1-5/8	1-1/2	2.50
15	5.30	80T15	1615	1/2	1-5/8	1-1/2	2.70
16	5.63	80T16	2012	1/2	2	1-1/4	2.80
17	5.95	80T17	2012	1/2	2	1-1/4	3.10
18	6.27	80T18	2012	1/2	2	1-1/4	3.60
19	6.59	80T19	2012	1/2	2	1-1/4	4.10
20	6.91	80T20	2517	1/2	2-1/2	1-3/4	5.50
21	7.24	80T21	2517	1/2	2-1/2	1-3/4	6.00
22	7.56	80T22	2517	1/2	2-1/2	1-3/4	6.50
23	7.88	80T23	2517	1/2	2-1/2	1-3/4	7.00
24	8.20	80T24	2517	1/2	2-1/2	1-3/4	7.50
25	8.52	80T25	2517	1/2	2-1/2	1-3/4	8.10
26	8.84	80T26	2517	1/2	2-1/2	1-3/4	8.80
27	9.16	80T27	2517	1/2	2-1/2	1-3/4	9.00
28	9.48	80T28	2517	1/2	2-1/2	1-3/4	9.50
30	10.11	80T30	2517	1/2	2-1/2	1-3/4	11.50
32	10.75	80T32	2517	1/2	2-1/2	1-3/4	12.00
35	11.71	80T35	2517	1/2	2-1/2	1-3/4	15.20
36	12.03	80T36	2517	1/2	2-1/2	1-3/4	17.00
40	13.31	80T40	2517	1/2	2-1/2	1-3/4	21.00
42	13.94	80T42	2517	1/2	2-1/2	1-3/4	24.00
45	14.90	80T45	2517	1/2	2-1/2	1-3/4	26.50
48	15.86	80T48	2517	1/2	2-1/2	1-3/4	29.50
54	17.77	80T54	2517	1/2	2-1/2	1-3/4	38.50
60	19.68	80T60	2517	1/2	2-1/2	1-3/4	45.00

80Q



No. of Teeth	OD	Part No.	Bushing No.	Bushing Min. Bore	Bushing Max. Bore	L1/L2	Wht.* Lbs.
11	4.01	80SH11	SH	1/2	1-5/8	1-7/16	1.00
12	4.33	80SH12	SH	1/2	1-5/8	1-7/16	1.40
13	4.66	80SDS13	SDS	5/8	2	1-1/2	1.50
14	4.98	80SDS14	SDS	5/8	2	1-1/2	1.80
15	5.30	80SK15	SK	5/8	2-5/8	2-1/8	2.50
16	5.63	80SK16	SK	5/8	2-5/8	2-1/8	3.10
17	5.95	80SK17	SK	5/8	2-5/8	2-1/8	3.50
18	6.27	80SK18	SK	5/8	2-5/8	2-1/8	3.90
19	6.59	80SK19	SK	5/8	2-5/8	2-1/8	4.40
20	6.91	80SF20	SF	3/4	2-15/16	2-1/4	5.30
21	7.24	80SF21	SF	3/4	2-15/16	2-1/4	5.70
22	7.56	80SF22	SF	3/4	2-15/16	2-1/4	6.30
23	7.88	80SF23	SF	3/4	2-15/16	2-1/4	6.80
24	8.20	80SF24	SF	3/4	2-15/16	2-1/4	7.50
25	8.52	80SF25	SF	3/4	2-15/16	2-1/4	8.00
26	8.84	80SF26	SF	3/4	2-15/16	2-1/4	8.60
27	9.16	80SF27	SF	3/4	2-15/16	2-1/4	9.40
28	9.48	80SF28	SF	3/4	2-15/16	2-1/4	10.20
30	10.11	80SF30	SF	3/4	2-15/16	2-1/4	11.30
32	10.75	80SF32	SF	3/4	2-15/16	2-1/4	13.00
35	11.71	80SF35	SF	3/4	2-15/16	2-1/4	15.50
36	12.03	80SF36	SF	3/4	2-15/16	2-1/4	16.90
40	13.31	80SF40	SF	3/4	2-15/16	2-1/4	20.60
42	13.94	80SF42	SF	3/4	2-15/16	2-1/4	22.40
45	14.90	80SF45	SF	3/4	2-15/16	2-1/4	25.10
48	15.86	80SF48	SF	3/4	2-15/16	2-1/4	28.60
54	17.77	80SF54	SF	3/4	2-15/16	2-1/4	36.80
60	19.68	80SF60	SF	3/4	2-15/16	2-1/4	45.80

80BR



No. of Teeth	OD	Part No.	Bushing No.	Bushing Min. Bore	Bushing Max. Bore	L1	Wht.* Lbs.
10	3.68	80H10	QH	1/2	1-1/4	2-3/32	2.00
11	4.01	80H11	QH	1/2	1-1/4	1-1/2	1.30
12	4.33	80P12	P1	1/2	1-3/4	2-3/16	2.00
13	4.66	80P13	P1	1/2	1-3/4	2-3/16	2.30
14	4.98	80P14	P1	1/2	1-3/4	2-3/16	2.70
15	5.30	80P15	P1	1/2	1-3/4	2-3/16	3.20
16	5.63	80P16	P1	1/2	1-3/4	2-3/16	3.60
17	5.95	80P17	P1	1/2	1-3/4	2-3/16	3.90
18	6.27	80P18	P1	1/2	1-3/4	2-3/16	4.50
19	6.59	80P19	P1	1/2	1-3/4	2-3/16	4.80
15	5.30	80Q15	Q1	3/4	2-11/16	2-25/32	3.60
16	5.63	80Q16	Q1	3/4	2-11/16	2-25/32	4.60
17	5.95	80Q17	Q1	3/4	2-11/16	2-25/32	5.40
18	6.27	80Q18	Q1	3/4	2-11/16	2-25/32	6.00
19	6.59	80Q19	Q1	3/4	2-11/16	2-25/32	6.40
20	6.91	80Q20	Q1	3/4	2-11/16	2-25/32	6.90
21	7.24	80Q21	Q1	3/4	2-11/16	2-25/32	7.40
22	7.56	80Q22	Q1	3/4	2-11/16	2-25/32	8.00
23	7.88	80Q23	Q1	3/4	2-11/16	2-25/32	8.50
24	8.20	80Q24	Q1	3/4	2-11/16	2-25/32	9.30
25	8.52	80Q25	Q1	3/4	2-11/16	2-25/32	9.90
26	8.84	80Q26	Q1	3/4	2-11/16	2-25/32	10.40
27	9.16	80Q27	Q1	3/4	2-11/16	2-25/32	10.90
28	9.48	80Q28	Q1	3/4	2-11/16	2-25/32	11.50
30	10.11	80Q30	Q1	3/4	2-11/16	2-25/32	13.00
32	10.75	80Q32	Q1	3/4	2-11/16	2-25/32	14.80
35	11.71	80Q35	Q1	3/4	2-11/16	2-25/32	17.80

***Weight of sprocket less bushing**

'T' Dimension = .575

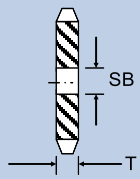
Consult factory for sprockets supplied with hardened teeth

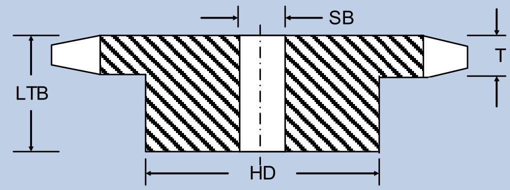
Consult factory for other available sizes

100 Series Sprockets

WORLDWIDE REVCO INCORPORATED

100A | 100B





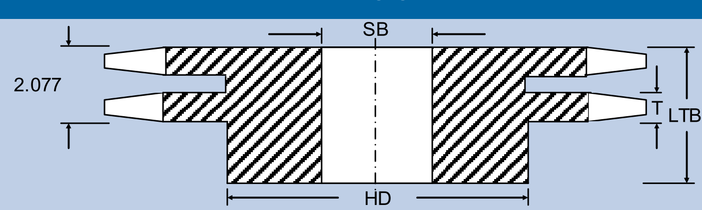
No. of Teeth	OD	Part No.	Stock Bore	Wht. Lbs.	Part No.	Stock Bore	Max. Bore	Hub Dia.	LTB	Wht. Lbs.
9	4.18	100A9	1	1.60	100B9	1	1-5/8	2-13/16*	1-7/8	3.20
10	4.60	100A10	1	2.00	100B10	1	1-7/8	3-1/4*	1-7/8	4.10
11	5.01	100A11	1-1/4	2.50	100B11	1	2-1/4	3-9/16*	1-7/8	5.30
12	5.42	100A12	1-1/4	3.00	100B12	1	2-1/4	4*	1-7/8	6.40
13	5.82	100A13	1-1/4	3.50	100B13	1	2-3/8	3-7/8	1-5/8	6.60
14	6.23	100A14	1-1/4	4.10	100B14	1-1/4	2-3/4	4-3/16	1-5/8	7.40
15	6.63	100A15	1-1/4	4.70	100B15	1-1/4	3	4-1/2	1-3/4	9.20
16	7.03	100A16	1-1/4	5.40	100B16	1-1/4	3	4-1/2	1-3/4	9.90
17	7.44	100A17	1-1/4	6.10	100B17	1-1/4	3	4-1/2	1-3/4	10.80
18	7.84	100A18	1-1/4	7.00	100B18	1-1/4	3	4-1/2	1-3/4	11.50
19	8.24	100A19	1-1/4	7.80	100B19	1-1/4	3	4-1/2	2	13.10
20	8.64	100A20	1-1/4	8.80	100B20	1-1/4	3	4-1/2	2	14.20
21	9.04	100A21	1-1/4	9.80	100B21	1-1/4	3	4-1/2	2	15.30
22	9.44	100A22	1-1/4	10.50	100B22	1-1/4	3	4-1/2	2	16.10
23	9.84	100A23	1-1/4	11.80	100B23	1-1/4	3	4-1/2	2	17.20
24	10.25	100A24	1-1/4	12.80	100B24	1-1/4	3	4-1/2	2	19.20
25	10.65	100A25	1-1/4	13.90	100B25	1-1/4	3	4-1/2	2	19.50
26	11.05	100A26	1-1/4	15.00	100B26	1-1/4	3-5/16	5	2	21.70
27	11.44	100A27	1-1/4	16.00	100B27	1-1/4	3-5/16	5	2	23.00
28	11.84	100A28	1-1/4	17.40	100B28	1-1/4	3-5/16	5	2	24.40
30	12.64	100A30	1-1/4	20.10	100B30	1-1/4	3-5/16	5	2	26.90
32	13.44	100A32	1-1/4	22.60	100B32	1-1/4	3-5/16	5	2	29.80
35	14.64	100A35	1-1/4	27.20	100B35	1-1/4	3-5/16	5	2-1/2	36.90
36	15.04	100A36	1-1/4	30.00	100B36	1-1/4	3-5/16	5	2-1/2	38.60
40	16.63	100A40	1-1/4	36.00	100B40	1-1/4	3-5/16	5	2-1/2	46.90
42	17.43	100A42	1-1/4	40.00	100B42	1-1/4	3-5/16	5	2-1/2	50.40
45	18.63	100A45	1-1/2	47.00	100B45	1-1/2	3-5/16	5	2-1/2	54.00
48	19.82	100A48	1-1/2	54.00	100B48	1-1/2	4	6	2-1/2	66.00
54	22.21	100A54	1-1/2	68.00						
60	24.60	100A60	1-1/2	80.00						
70	28.58	100A70	1-1/2	113.00						
72	29.38	100A72	1-1/2	119.00						

Consult factory for other sizes not shown

***Recessed groove for chain clearance**
Consult factory for sprockets supplied with hardened teeth

'T' Dimension = .692

D100B

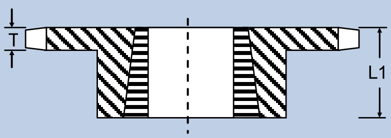


No. of Teeth	OD	Part No.	Stock Bore	Max. Bore	Hub Dia.	LTB	Wht. Lbs.	No. of Teeth	OD	Part No.	Stock Bore	Max. Bore	Hub Dia.	LTB	Wht. Lbs.
11	5.01	D100B11	1	2-1/8	3-1/8	2-7/8	7.90	20	8.64	D100B20	1-1/4	3-3/4	5-1/2	3-3/8	32.40
12	5.42	D100B12	1-1/8	2-1/4	3-3/8	2-7/8	9.30	21	9.04	D100B21	1-1/4	3-3/4	5-1/2	3-3/8	35.30
13	5.82	D100B13	1-1/8	2-1/2	3-13/16	2-7/8	11.40	22	9.44	D100B22	1-1/4	3-3/4	5-1/2	3-3/8	38.40
14	6.23	D100B14	1-1/8	2-3/4	4-3/16	2-7/8	13.60	23	9.84	D100B23	1-1/4	3-3/4	5-1/2	3-3/8	41.30
15	6.63	D100B15	1-1/4	3-1/8	4-5/8	3-1/8	17.10	24	10.25	D100B24	1-1/4	3-3/4	5-3/4	3-3/8	45.10
16	7.03	D100B16	1-1/4	3-5/16	5	3-1/8	20.10	25	10.65	D100B25	1-1/4	3-3/4	5-3/4	3-3/8	48.50
17	7.44	D100B17	1-1/4	3-1/2	5-1/4	3-1/8	23.10	26	11.05	D100B26	1-1/2	3-3/4	5-3/4	3-3/8	51.50
18	7.84	D100B18	1-1/4	3-1/2	5-1/4	3-1/8	25.40	30	12.64	D100B30	1-1/2	3-3/4	5-3/4	3-3/8	65.00
19	8.24	D100B19	1-1/4	3-3/4	5-1/2	3-3/8	29.60								

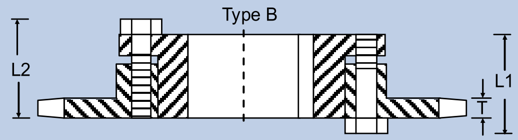
Consult factory for sprockets supplied with hardened teeth

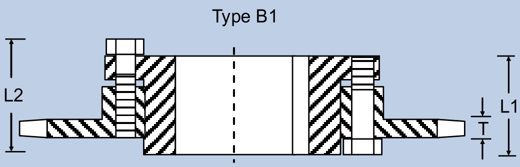
'T' Dimension = .669

100T

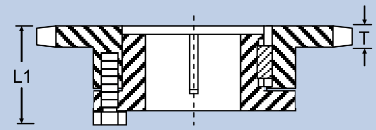


100Q





100BR



100T

No. of Teeth	OD	Part No.	Bushing No.	Bushing Min. Bore	Bushing Max. Bore	L1	Wht.* Lbs.
11	5.01	100T11	1615	1/2	1-5/8	1-1/2	2.70
12	5.42	100T12	1615	1/2	1-5/8	1-1/2	3.50
13	5.82	100T13	2012	1/2	2	1-1/4	3.60
14	6.23	100T14	2012	1/2	2	1-1/4	3.90
15	6.63	100T15	2517	1/2	2-1/2	1-3/4	5.00
16	7.03	100T16	2517	1/2	2-1/2	1-3/4	6.40
17	7.44	100T17	2517	1/2	2-1/2	1-3/4	7.10
18	7.84	100T18	2517	1/2	2-1/2	1-3/4	7.80
19	8.24	100T19	2517	1/2	2-1/2	1-3/4	8.70
20	8.64	100T20	2517	1/2	2-1/2	1-3/4	9.60
21	9.04	100T21	2517	1/2	2-1/2	1-3/4	10.60
22	9.44	100T22	2517	1/2	2-1/2	1-3/4	11.00
24	10.25	100T24	2517	1/2	2-1/2	1-3/4	13.00
26	11.05	100T26	2517	1/2	2-1/2	1-3/4	15.00
28	11.84	100T28	3020	1-1/8	3	2	16.50
30	12.64	100T30	3020	1-1/8	3	2	22.00
32	13.44	100T32	3020	1-1/8	3	2	23.00
35	14.64	100T35	3020	1-1/8	3	2	28.00
36	15.04	100T36	3020	1-1/8	3	2	31.00
40	16.63	100T40	3020	1-1/8	3	2	37.00
45	18.63	100T45	3020	1-1/8	3	2	46.00
48	19.82	100T48	3020	1-1/8	3	2	53.00

100Q

No. of Teeth	OD	Part No.	Bushing No.	Bushing Min. Bore	Bushing Max. Bore	Type	L1	L2	Wht.* Lbs.
11	5.01	100SDS11	SDS	5/8	2	B	1-1/2	1-1/2	2.00
12	5.42	100SDS12	SDS	5/8	2	B	1-1/2	1-1/2	2.60
13	5.82	100SK13	SK	5/8	2-5/8	B	2-1/8	2-1/8	3.30
14	6.23	100SK14	SK	5/8	2-5/8	B	2-1/8	2-1/8	4.10
15	6.63	100SF15	SF	3/4	2-15/16	B	2-1/4	2-1/4	4.80
16	7.03	100SF16	SF	3/4	2-15/16	B	2-1/4	2-1/4	5.60
17	7.44	100SF17	SF	3/4	2-15/16	B	2-1/4	2-1/4	6.50
18	7.84	100E18	E	7/8	3-1/2	B1	2-5/8	2-15/16	9.00
19	8.24	100E19	E	7/8	3-1/2	B1	2-5/8	2-15/16	10.20
20	8.64	100E20	E	7/8	3-1/2	B1	2-5/8	2-15/16	11.60
21	9.04	100E21	E	7/8	3-1/2	B1	2-5/8	2-15/16	12.50
22	9.44	100E22	E	7/8	3-1/2	B1	2-5/8	2-15/16	13.50
23	9.84	100E23	E	7/8	3-1/2	B1	2-5/8	2-15/16	14.60
24	10.25	100E24	E	7/8	3-1/2	B1	2-5/8	2-15/16	15.70
25	10.65	100E25	E	7/8	3-1/2	B1	2-5/8	2-15/16	16.80
26	11.05	100E26	E	7/8	3-1/2	B1	2-5/8	2-15/16	18.10
27	11.44	100E27	E	7/8	3-1/2	B1	2-5/8	2-15/16	19.20
28	11.84	100E28	E	7/8	3-1/2	B1	2-5/8	2-15/16	20.70
30	12.64	100E30	E	7/8	3-1/2	B1	2-5/8	2-15/16	23.20
32	13.44	100E32	E	7/8	3-1/2	B1	2-5/8	2-15/16	25.40
35	14.64	100E35	E	7/8	3-1/2	B1	2-5/8	2-15/16	30.50
36	15.04	100E36	E	7/8	3-1/2	B1	2-5/8	2-15/16	32.30
40	16.63	100E40	E	7/8	3-1/2	B1	2-5/8	2-15/16	39.10
42	17.43	100E42	E	7/8	3-1/2	B1	2-5/8	2-15/16	43.40
45	18.63	100E45	E	7/8	3-1/2	B1	2-5/8	2-15/16	48.90
48	19.82	100E48	E	7/8	3-1/2	B1	2-5/8	2-15/16	54.00

100BR

No. of Teeth	OD	Part No.	Bushing No.	Bushing Min. Bore	Bushing Max. Bore	L1	Wht.* Lbs.
11	5.01	100P11	P1	1/2	1-3/4	2-3/16	3.00
13	5.82	100Q13	Q1	3/4	2-11/16	2-27/32	4.30
14	6.23	100Q14	Q1	3/4	2-11/16	2-25/32	5.60
15	6.63	100Q15	Q1	3/4	2-11/16	2-25/32	6.50
16	7.03	100Q16	Q1	3/4	2-11/16	2-25/32	7.40
17	7.44	100Q17	Q1	3/4	2-11/16	2-25/32	8.20
18	7.84	100Q18	Q1	3/4	2-11/16	2-25/32	9.00
19	8.24	100Q19	Q1	3/4	2-11/16	2-25/32	9.90
20	8.64	100Q20	Q1	3/4	2-11/16	2-25/32	10.80
21	9.04	100Q21	Q1	3/4	2-11/16	2-25/32	11.70
22	9.44	100Q22	Q1	3/4	2-11/16	2-25/32	12.50
23	9.84	100Q23	Q1	3/4	2-11/16	2-25/32	13.90
24	10.25	100Q24	Q1	3/4	2-11/16	2-25/32	15.50
25	10.65	100Q25	Q1	3/4	2-11/16	2-25/32	16.20
26	11.05	100Q26	Q1	3/4	2-11/16	2-25/32	17.90
21	9.04	100R21	R1	1-1/8	3-3/4	3-5/32	13.30
24	10.25	100R24	R1	1-1/8	3-3/4	3-5/32	16.10
25	10.65	100R25	R1	1-1/8	3-3/4	3-5/32	17.00
26	11.05	100R26	R1	1-1/8	3-3/4	3-5/32	18.50
28	11.84	100R28	R1	1-1/8	3-3/4	3-5/32	21.00
30	12.64	100R30	R1	1-1/8	3-3/4	3-5/32	24.50
32	13.44	100R32	R1	1-1/8	3-3/4	3-5/32	26.50
35	14.64	100R35	R1	1-1/8	3-3/4	3-5/32	29.80
36	15.04	100R36	R1	1-1/8	3-3/4	3-5/32	33.00
40	16.63	100R40	R1	1-1/8	3-3/4	3-5/32	40.90
42	17.43	100R42	R1	1-1/8	3-3/4	3-5/32	44.30
45	18.63	100R45	R1	1-1/8	3-3/4	3-5/32	50.50
48	19.82	100R48	R1	1-1/8	3-3/4	3-5/32	57.50

***Weight of sprocket less bushing**

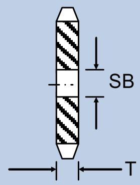
'T' Dimension = .692

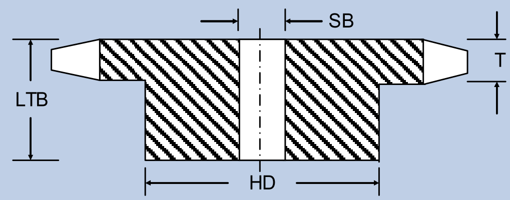
Consult factory for sprockets supplied with hardened teeth

Consult factory for other available sizes

120 Series Sprockets

	120A				120B					





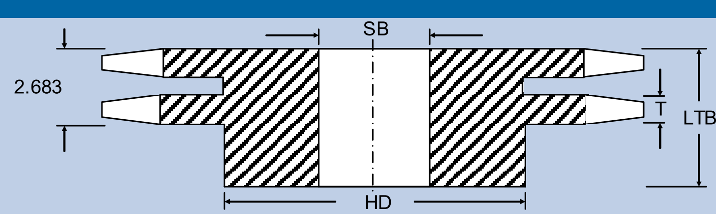
No. of Teeth	OD	Part No.	Stock Bore	Wht. Lbs.	Part No.	Stock Bore	Max. Bore	Hub Dia.	LTB	Wht. Lbs.
9	5.02				120B9	1-3/8	1-13/16	3-3/8*	2-1/4	5.30
10	5.52				120B10	1-3/8	2-1/4	3-3/4*	2-1/4	7.10
11	6.01	120A11	1-1/4	4.80	120B11	1-3/8	2-3/8	3-9/16	2-1/8	7.60
12	6.50	120A12	1-1/4	5.80	120B12	1-3/8	2-3/4	4-1/8	2-1/8	9.90
13	6.99	120A13	1-1/4	6.70	120B13	1-3/8	3	4-9/16	2-1/4	12.40
14	7.47	120A14	1-1/4	8.00	120B14	1-3/8	3-1/4	4-3/4	2-1/4	14.40
15	7.96	120A15	1-1/4	9.10	120B15	1-1/4	3-1/4	4-3/4	2-3/8	16.70
16	8.44	120A16	1-1/4	10.60	120B16	1-1/4	3-1/2	5-1/4	2-3/8	19.90
17	8.92	120A17	1-1/4	12.60	120B17	1-1/4	3-1/2	5-1/4	2-3/8	20.80
18	9.41	120A18	1-1/4	13.60	120B18	1-1/4	3-1/2	5-1/4	2-3/8	22.20
19	9.89	120A19	1-1/4	15.10	120B19	1-1/4	3-1/2	5-1/4	2-3/8	24.80
20	10.37	120A20	1-1/4	16.90	120B20	1-1/4	3-1/2	5-1/4	2-3/8	25.80
21	10.85	120A21	1-1/4	18.70	120B21	1-1/4	3-1/2	5-1/4	2-3/8	26.70
22	11.33	120A22	1-1/4	20.00	120B22	1-1/4	3-1/2	5-1/4	2-3/8	28.20
23	11.81	120A23	1-1/4	22.10	120B23	1-1/4	3-1/2	5-1/4	2-3/8	30.30
24	12.29	120A24	1-1/4	24.80	120B24	1-1/4	3-1/2	5-1/4	2-3/8	32.10
25	12.77	120A25	1-1/4	26.80	120B25	1-1/4	3-1/2	5-1/4	2-3/8	34.60
26	13.25	120A26	1-1/2	28.30	120B26	1-1/2	4	6	2-1/2	40.00
28	14.21	120A28	1-1/2	33.60	120B28	1-1/2	4	6	2-1/2	44.90
30	15.17	120A30	1-1/2	39.00	120B30	1-1/2	4	6	2-1/2	50.20
32	16.13	120A32	1-1/2	43.90	120B32	1-1/2	4	6	2-1/2	56.00
35	17.57	120A35	1-1/2	52.00	120B35	1-1/2	4	6	2-1/2	62.40
36	18.05	120A36	1-1/2	56.00						
40	19.96	120A40	1-1/2	71.00						
42	20.92	120A42	1-1/2	75.00		Consult factory for other sizes not shown				
45	22.35	120A45	1-1/2	88.00						

*** Recessed groove for chain clearance**

Consult factory for sprockets supplied with hardened teeth

'T' Dimension = .924

D120B



No. of Teeth	OD	Part No.	Stock Bore	Max. Bore	Hub Dia.	LTB	Wht. Lbs.	No. of Teeth	OD	Part No.	Stock Bore	Max. Bore	Hub Dia.	LTB	Wht. Lbs.
11	6.01	D120B11	1-1/2	2-3/8	3-9/16	3-3/4	13.60	20	10.37	D120B20	1-1/2	3-1/2	5-1/2	3-3/4	50.20
12	6.50	D120B12	1-1/2	2-3/4	4-1/16	3-3/4	17.30	21	10.85	D120B21	1-1/2	3-1/2	5-1/2	3-3/4	55.60
13	6.99	D120B13	1-1/2	3	4-1/2	3-3/4	21.10	22	11.33	D120B22	1-1/2	3-13/16	5-3/4	4	64.00
14	7.47	D120B14	1-1/2	3-5/16	5	3-3/4	25.60	23	11.81	D120B23	1-1/2	4-1/4	6-1/2	4	75.00
15	7.96	D120B15	1-1/2	3-1/2	5-1/4	3-3/4	29.90	24	12.29	D120B24	1-1/2	4-1/4	6-1/2	4	79.00
16	8.44	D120B16	1-1/2	3-1/2	5-1/4	3-3/4	33.80	25	12.77	D120B25	1-1/2	4-1/4	6-1/2	4	84.00
17	8.92	D120B17	1-1/2	3-1/2	5-1/4	3-3/4	36.90	26	13.25	D120B26	1-1/2	4-1/4	6-1/2	4	90.00
18	9.41	D120B18	1-1/2	3-1/2	5-1/4	3-3/4	41.90	30	15.17	D120B30	1-1/2	4-1/4	6-1/2	4	119.00
19	9.89	D120B19	1-1/2	3-1/2	5-1/4	3-3/4	46.50								

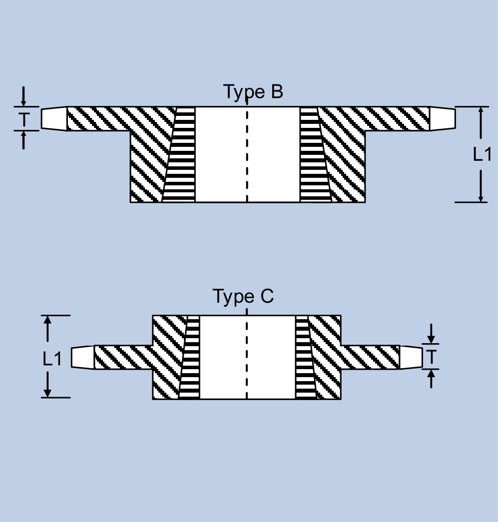
Consult factory for sprockets supplied with hardened teeth

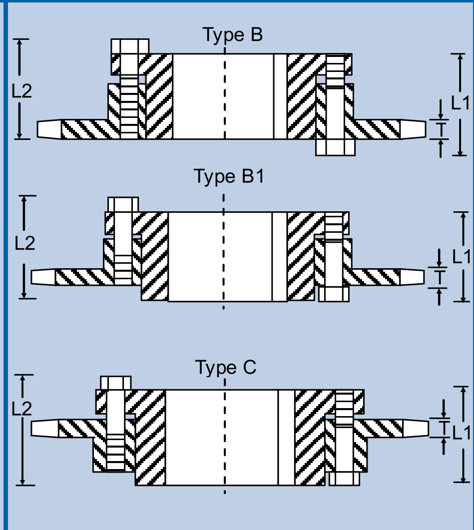
'T' Dimension = .894

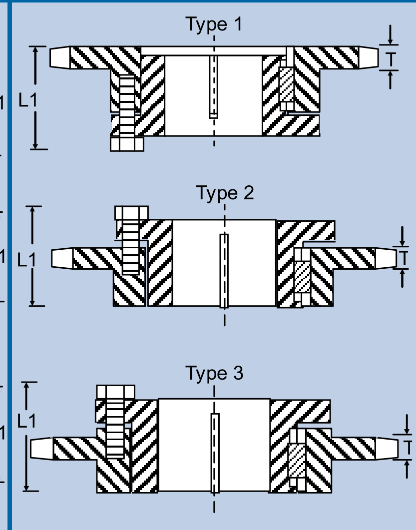
REVCO WORLDWIDE INCORPORATED

120 Series Sprockets

		120T							**120Q**								**120BR**						







No. of Teeth	OD	120T Part No.	Bushing No.	Bushing Min. Bore	Bushing Max. Bore	Type	L1	Wht.* Lbs.	120Q Part No.	Bushing No.	Bushing Min. Bore	Bushing Max. Bore	Type	L1	L2	Wht.* Lbs.	120BR Part No.	Bushing No.	Bushing Min. Bore	Bushing Max. Bore	Type	L1	Wht.* Lbs.
12	6.50	120T12	2012	1/2	2	B	1-1/4	5.50	120SF12	SF	3/4	2-15/16	B	2-1/4	2-1/4	4.70	120Q12	Q1	3/4	2-11/16	1	2-25/32	6.30
13	6.99	120T13	2517	1/2	2-1/2	B	1-3/4	6.00	120SF13	SF	3/4	2-15/16	B	2-1/4	2-1/4	6.10	120Q13	Q1	3/4	2-11/16	1	2-25/32	7.90
14	7.47	120T14	2517	1/2	2-1/2	B	1-3/4	7.00	120SF14	SF	3/4	2-15/16	B	2-1/4	2-1/4	7.40	120Q14	Q1	3/4	2-11/16	1	2-25/32	9.10
15	7.96	120T15	2517	1/2	2-1/2	B	1-3/4	8.00	120SF15	SF	3/4	2-15/16	B	2-1/4	2-1/4	8.00	120Q15	Q1	3/4	2-11/16	1	2-25/32	10.40
16	8.44	120T16	3020	1-1/8	3	B	2	10.00	120E16	E	7/8	3-1/2	B1	2-5/8	2-15/16	11.20	120R16	R1	1-1/8	3-3/4	1	3-5/32	12.30
17	8.92	120T17	3020	1-1/8	3	B	2	11.00	120E17	E	7/8	3-1/2	B1	2-5/8	2-15/16	13.40	120R17	R1	1-1/8	3-3/4	1	3-5/32	13.60
18	9.41	120T18	3020	1-1/8	3	B	2	12.00	120E18	E	7/8	3-1/2	B1	2-5/8	2-15/16	14.80	120R18	R1	1-1/8	3-3/4	1	3-5/32	15.90
19	9.89	120T19	3020	1-1/8	3	B	2	14.00	120E19	E	7/8	3-1/2	B1	2-5/8	2-15/16	16.50	120R19	R1	1-1/8	3-3/4	1	3-5/32	16.80
20	10.37	120T20	3020	1-1/8	3	B	2	15.50	120E20	E	7/8	3-1/2	B1	2-5/8	2-15/16	19.20	120R20	R1	1-1/8	3-3/4	1	3-5/32	18.80
21	10.85	120T21	3020	1-1/8	3	B	2	17.50	120E21	E	7/8	3-1/2	B1	2-5/8	2-15/16	19.90	120R21	R1	1-1/8	3-3/4	1	3-5/32	21.00
22	11.33								120E22	E	7/8	3-1/2	B1	2-5/8	2-15/16	21.60	120R22	R1	1-1/8	3-3/4	1	3-5/32	22.50
23	11.81								120E23	E	7/8	3-1/2	B1	2-5/8	2-15/16	23.80	120R23	R1	1-1/8	3-3/4	1	3-5/32	24.80
24	12.29	120T24	3020	1-1/8	3	B	2	23.50	120E24	E	7/8	3-1/2	B1	2-5/8	2-15/16	25.80	120R24	R1	1-1/8	3-3/4	1	3-5/32	26.90
25	12.77								120E25	E	7/8	3-1/2	B1	2-5/8	2-15/16	28.10	120R25	R1	1-1/8	3-3/4	1	3-5/32	29.80
26	13.25	120T26	3020	1-1/8	3	B	2	28.50	120E26	E	7/8	3-1/2	B1	2-5/8	2-15/16	29.90	120R26	R1	1-1/8	3-3/4	2	3-5/32	32.90
28	14.21								120E28	E	7/8	3-1/2	B1	2-5/8	2-15/16	34.70	120R28	R1	1-1/8	3-3/4	2	3-5/32	38.30
30	15.17	120T30	3020	1-1/8	3	B	2	33.50	120E30	E	7/8	3-1/2	B1	2-5/8	2-15/16	39.40	120R30	R1	1-1/8	3-3/4	2	3-5/32	43.40
32	16.13								120F32	F	1	3-15/16	C	3-5/8	4	50.50	120R32	R1	1-1/8	3-3/4	2	3-5/32	49.40
35	17.57	120T35	3020	1-1/8	3	C	2	52.00	120F35	F	1	3-15/16	C	3-5/8	4	59.50	120R35	R2	1-3/8	3-5/8	3	5-5/32	68.00
36	18.05								120F36	F	1	3-15/16	C	3-5/8	4	63.40	120R36	R2	1-3/8	3-5/8	3	5-5/32	72.00
40	19.96								120F40	F	1	3-15/16	C	3-5/8	4	77.00	120R40	R2	1-3/8	3-5/8	3	5-5/32	82.00

***Weight of sprocket less bushing**

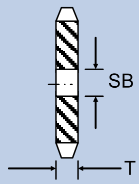
'T' Dimension = .924

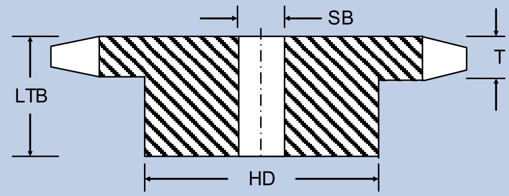
Consult factory for sprockets supplied with hardened teeth

Consult factory for other available sizes

140 Series Sprockets

140A / 140B



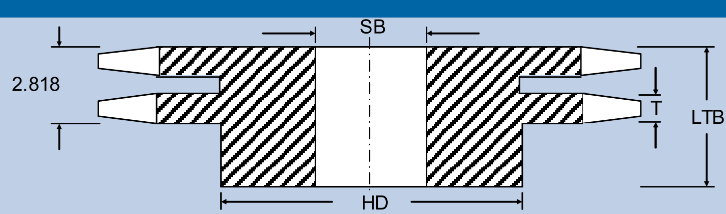


No. of Teeth	OD	140A Part No.	140A Stock Bore	140A Wht. Lbs.	140B Part No.	140B Stock Bore	Max. Bore	Hub Dia.	LTB	140B Wht. Lbs.
11	7.01	140A11	1-1/2	5.00	140B11	1-1/2	2-3/4	4-1/4	2-1/4	11.30
12	7.58	140A12	1-1/2	7.80	140B12	1-1/2	3	4-1/2	2-1/4	13.20
13	8.15	140A13	1-1/2	8.20	140B13	1-1/2	3-3/4	5-1/2	2-3/8	18.90
14	8.72	140A14	1-1/2	10.00	140B14	1-1/2	3-3/4	5-1/2	2-3/8	20.40
15	9.28	140A15	1-1/2	11.00	140B15	1-1/2	4-1/4	6-1/4	2-3/8	25.10
16	9.85	140A16	1-1/2	14.00	140B16	1-1/2	4-1/4	6-1/4	2-1/2	27.90
17	10.41	140A17	1-1/2	16.00	140B17	1-1/2	4-1/4	6-1/4	2-1/2	29.80
18	10.98	140A18	1-1/2	18.00	140B18	1-1/2	4-1/4	6-1/4	2-1/2	32.00
19	11.54	140A19	1-1/2	21.00	140B19	1-1/2	4-1/4	6-1/4	2-1/2	34.10
20	12.10	140A20	1-1/2	23.00	140B20	1-1/2	4-1/4	6-1/4	2-1/2	36.00
21	12.66	140A21	1-1/2	25.00	140B21	1-1/2	4-1/4	6-1/4	2-1/2	38.70
22	13.22	140A22	1-1/2	28.00	140B22	1-1/2	4-1/4	6-1/4	2-1/2	40.60
23	13.78	140A23	1-1/2	30.00	140B23	1-1/2	4-1/4	6-1/4	2-1/2	42.10
24	14.34	140A24	1-1/2	33.00	140B24	1-1/2	4-1/4	6-1/4	2-1/2	46.20
25	14.90	140A25	1-1/2	34.00	140B25	1-1/2	4-1/4	6-1/4	2-1/2	47.80
26	15.46	140A26	1-1/2	39.00	140B26	1-1/2	4-1/4	6-1/4	3	57.20
28	16.58	140A28	1-1/2	45.00	140B28	1-1/2	4-1/4	6-1/4	3	62.20
30	17.70	140A30	1-1/2	52.00	140B30	1-1/2	4-1/4	6-1/4	3	69.80
32	18.82	140A32	1-1/2	60.00						
35	20.49	140A35	1-1/2	73.00						
36	21.05	140A36	1-1/2	77.00						
40	23.29	140A40	1-1/2	93.00						
45	26.08	140A45	1-1/2	131.00						

Consult factory for other sizes not shown

Consult factory for sprockets supplied with hardened teeth — **'T' Dimension = .924**

D140B

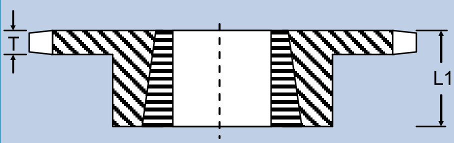


No. of Teeth	OD	Part No.	Stock Bore	Max. Bore	Hub Dia.	LTB	Wht. Lbs.	No. of Teeth	OD	Part No.	Stock Bore	Max. Bore	Hub Dia.	LTB	Wht. Lbs.
13	8.15	D140B13	1-5/8	3-5/16	5	3-3/4	29.00	17	10.41	D140B17	1-5/8	5-1/4	7	4	57.50
14	8.72	D140B14	1-5/8	3-3/4	5-1/2	3-3/4	34.80	18	10.98	D140B18	1-3/4	5-1/4	7	4	65.60
15	9.28	D140B15	1-5/8	4-1/2	6-1/2	3-3/4	42.50	19	11.54	D140B19	1-3/4	5-1/4	7	4	72.00
16	9.85	D140B16	1-5/8	5-1/4	7	4	48.10	20	12.10	D140B20	1-3/4	5-1/4	7	4	76.00

Consult factory for sprockets supplied with hardened teeth — **'T' Dimension = .894**

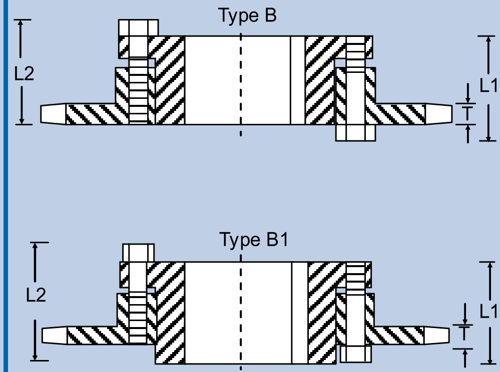
140 Series Sprockets

140T



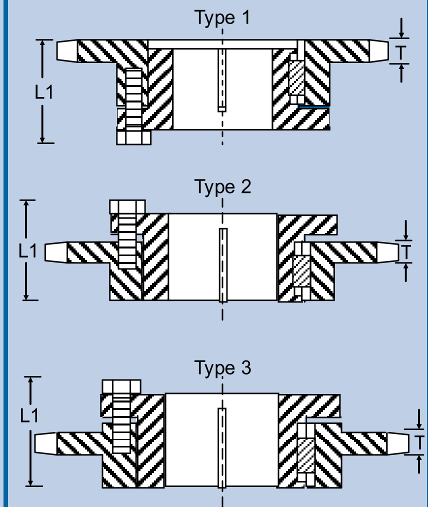
No. of Teeth	OD	Part No.	Bushing No.	Bushing Min. Bore	Bushing Max. Bore	L1	Wht.* Lbs.
11	7.01						
12	7.58	140T12	2517	1/2	2-1/2	1-3/4	7.00
13	8.15	140T13	3020	1-1/8	3	2	8.00
14	8.72	140T14	3020	1-1/8	3	2	10.00
15	9.28	140T15	3020	1-1/8	3	2	12.00
16	9.85	140T16	3020	1-1/8	3	2	14.00
17	10.41	140T17	3020	1-1/8	3	2	16.00
18	10.98	140T18	3020	1-1/8	3	2	18.00
19	11.54	140T19	3020	1-1/8	3	2	20.00
20	12.10						
21	12.66	140T21	3020	1-1/8	3	2	24.00
22	13.22						
23	13.78						
24	14.34						
25	14.90						
26	15.46	140T26	3020	1-1/8	3	2	40.00
30	17.70						

140Q



No. of Teeth	Part No.	Bushing No.	Bushing Min. Bore	Bushing Max. Bore	Type	L1	L2	Wht.* Lbs.
11	140SF11	SF	3/4	2-15/16	B	2-1/4	2-1/4	5.60
12	140SF12	SF	3/4	2-15/16	B	2-1/4	2-1/4	7.40
13	140SF13	SF	3/4	2-15/16	B	2-1/4	2-1/4	8.90
14	140E14	E	7/8	3-1/2	B1	2-5/8	2-15/16	11.60
15	140E15	E	7/8	3-1/2	B1	2-5/8	2-15/16	14.20
16	140E16	E	7/8	3-1/2	B1	2-5/8	2-15/16	15.90
17	140E17	E	7/8	3-1/2	B1	2-5/8	2-15/16	18.00
18	140E18	E	7/8	3-1/2	B1	2-5/8	2-15/16	19.60
19	140E19	E	7/8	3-1/2	B1	2-5/8	2-15/16	22.00
20	140E20	E	7/8	3-1/2	B1	2-5/8	2-15/16	24.60
21	140E21	E	7/8	3-1/2	B1	2-5/8	2-15/16	27.60
22	140E22	E	7/8	3-1/2	B1	2-5/8	2-15/16	29.50
23	140F23	F	1	3-15/16	B1	3-5/8	4	36.40
24	140F24	F	1	3-15/16	B1	3-5/8	4	40.10
25	140F25	F	1	3-15/16	B1	3-5/8	4	42.30
26	140F26	F	1	3-15/16	B1	3-5/8	4	46.50
30	140F30	F	1	3-15/16	B1	3-5/8	4	60.40

140BR



No. of Teeth	Part No.	Bushing No.	Bushing Min. Bore	Bushing Max. Bore	Type	L1	Wht.* Lbs.
11	140Q11	Q1	3/4	2-11/16	1	2-25/32	6.40
12	140Q12	Q1	3/4	2-11/16	1	2-25/32	9.00
13	140R13	R1	1-1/8	3-3/4	1	3-5/32	11.10
14	140R14	R1	1-1/8	3-3/4	1	3-5/32	12.60
15	140R15	R1	1-1/8	3-3/4	1	3-5/32	14.70
16	140R16	R1	1-1/8	3-3/4	1	3-5/32	16.50
17	140R17	R1	1-1/8	3-3/4	1	3-5/32	18.50
18	140R18	R1	1-1/8	3-3/4	1	3-5/32	20.50
19	140R19	R1	1-1/8	3-3/4	1	3-5/32	23.00
20	140R20	R1	1-1/8	3-3/4	1	3-5/32	25.40
21	140R21	R1	1-1/8	3-3/4	1	3-5/32	27.80
22	140R22	R1	1-1/8	3-3/4	2	3-5/32	32.50
23	140R23	R1	1-1/8	3-3/4	2	3-5/32	36.00
24	140R24	R1	1-1/8	3-3/4	2	3-5/32	37.60
25	140R25	R1	1-1/8	3-3/4	2	3-5/32	40.30
26	140R26	R1	1-1/8	3-3/4	2	3-5/32	44.00
30	140R30	R2	1-3/8	3-5/8	3	5-5/32	68.00

***Weight of sprocket less bushing**

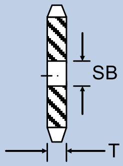
'T' Dimension = .924

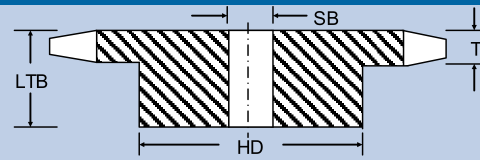
Consult factory for sprockets supplied with hardened teeth

Consult factory for other available sizes

160 Series Sprockets

160A | 160B



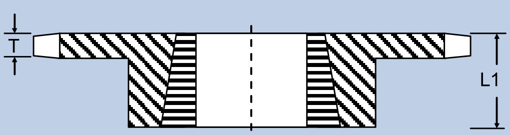


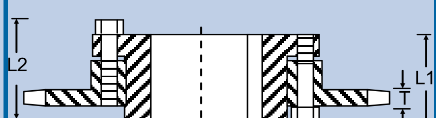
No. of Teeth	OD	160A Part No.	160A Stock Bore	160A Wht. Lbs.	160B Part No.	160B Stock Bore	Max. Bore	Hub Dia.	LTB	160B Wht. Lbs.
11	8.01	160A11	1-1/2	10.00	160B11	1-1/2	3-1/4	4-3/4	2-1/2	17.00
12	8.66	160A12	1-1/2	12.00	160B12	1-1/2	3-3/4	5-1/2	2-1/2	21.00
13	9.31	160A13	1-1/2	16.00	160B13	1-1/2	4	6	2-3/4	28.00
14	9.96	160A14	1-1/2	17.00	160B14	1-1/2	4-1/2	6-1/2	2-3/4	32.00
15	10.61	160A15	1-1/2	21.00	160B15	1-1/2	5-1/4	7	2-3/4	37.00
16	11.26	160A16	1-1/2	24.00	160B16	1-1/2	5-1/4	7	2-3/4	41.00
17	11.90	160A17	1-1/2	27.00	160B17	1-1/2	5-1/4	7	2-3/4	45.00
18	12.54	160A18	1-1/2	30.00	160B18	1-1/2	5-1/4	7	2-3/4	48.00
19	13.19	160A19	1-1/2	34.00	160B19	1-1/2	5-1/4	7	2-3/4	52.00
20	13.83	160A20	1-1/2	38.00	160B20	1-1/2	5-1/4	7	2-3/4	56.00
21	14.47	160A21	1-1/2	42.00	160B21	1-1/2	5-1/4	7	2-3/4	59.00
22	15.11	160A22	1-1/2	46.00	160B22	1-1/2	5-1/4	7	2-3/4	65.00
23	15.75	160A23	1-1/2	50.00	160B23	1-1/2	5-1/4	7	2-3/4	68.00
24	16.39	160A24	1-1/2	56.00	160B24	1-1/2	5-1/4	7	3	77.00
25	17.03	160A25	1-1/2	61.00	160B25	1-1/2	5-1/4	7	3	81.00
26	17.67	160A26	1-1/2	65.00						
28	18.95	160A28	1-1/2	77.00						
30	20.23	160A30	1-1/2	90.00						
35	23.42	160A35	1-1/2	121.00		Consult factory for other sizes not shown				
40	26.61	160A40	1-1/2	138.00						
45	29.80	160A45	1-1/2	204.00						

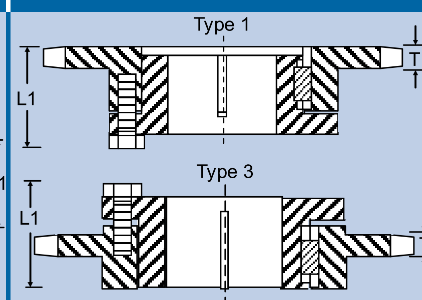
Consult factory for sprockets supplied with hardened teeth

'T' Dimension = 1.156

160T | 160Q | 160BR







No. of Teeth	OD	160T Part No.	160T Bushing No.	160T Bushing Min. Bore	160T Bushing Max. Bore	160T L1	160T Wht.* Lbs.	160Q Part No.	160Q Bushing No.	160Q Bushing Min. Bore	160Q Bushing Max. Bore	160Q L1	160Q L2	160Q Wht.* Lbs.	160BR Part No.	160BR Bushing No.	160BR Bushing Min. Bore	160BR Bushing Max. Bore	Type	160BR L1	160BR Wht.* Lbs.
11	8.01	160T11	2517	1/2	2-1/2	1-3/4	9.00								160R11	R1	1-1/8	3-3/4	1	3-13/32	10.80
12	8.66	160T12	3020	1-1/8	3	2	11.00	160E12	E	7/8	3-1/2	2-5/8	2-15/16	11.00	160R12	R1	1-1/8	3-3/4	1	3-13/32	14.20
13	9.31	160T13	3020	1-1/8	3	2	13.00	160E13	E	7/8	3-1/2	2-5/8	2-15/16	14.00	160R13	R1	1-1/8	3-3/4	1	3-5/32	15.50
14	9.96	160T14	3020	1-1/8	3	2	16.00	160E14	E	7/8	3-1/2	2-5/8	2-15/16	16.00	160R14	R1	1-1/8	3-3/4	1	3-5/32	18.50
15	10.61	160T15	3535	1-3/4	3-1/2	3-1/2	25.00	160F15	F	1	3-15/16	3-5/8	4	24.00	160R15	R1	1-1/8	3-3/4	1	3-5/32	21.60
16	11.26	160T16	3535	1-3/4	3-1/2	3-1/2	28.00	160F16	F	1	3-15/16	3-5/8	4	27.00	160R16	R1	1-1/8	3-3/4	1	3-5/32	25.00
17	11.90	160T17	3535	1-3/4	3-1/2	3-1/2	32.00	160F17	F	1	3-15/16	3-5/8	4	31.00	160R17	R1	1-1/8	3-3/4	1	3-5/32	28.00
18	12.54	160T18	3535	1-3/4	3-1/2	3-1/2	35.00	160F18	F	1	3-15/16	3-5/8	4	35.00	160R18	R1	1-1/8	3-3/4	1	3-5/32	31.90
19	13.19	160T19	3535	1-3/4	3-1/2	3-1/2	39.00	160F19	F	1	3-15/16	3-5/8	4	38.00	160R19	R1	1-1/8	3-3/4	1	3-5/32	35.90
20	13.83							160F20	F	1	3-15/16	3-5/8	4	42.00	160R20	R2	1-3/8	3-5/8	3	5-5/32	51.00
21	14.47	160T21	3535	1-3/4	3-1/2	3-1/2	48.00	160F21	F	1	3-15/16	3-5/8	4	45.00	160R21	R2	1-3/8	3-5/8	3	5-5/32	56.00
22	15.11							160F22	F	1	3-15/16	3-5/8	4	51.00	160R22	R2	1-3/8	3-5/8	3	5-5/32	60.00
23	15.75							160F23	F	1	3-15/16	3-5/8	4	55.00	160R23	R2	1-3/8	3-5/8	3	5-5/32	65.00
24	16.39							160F24	F	1	3-15/16	3-5/8	4	59.00	160R24	R2	1-3/8	3-5/8	3	5-5/32	71.50
25	17.03							160F25	F	1	3-15/16	3-5/8	4	64.00	160R25	R2	1-3/8	3-5/8	3	5-5/32	74.00

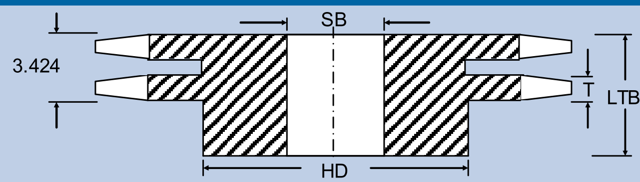
***Weight of sprocket less bushing**

'T' Dimension = 1.156

Consult factory for sprockets supplied with hardened teeth

Consult factory for other available sizes

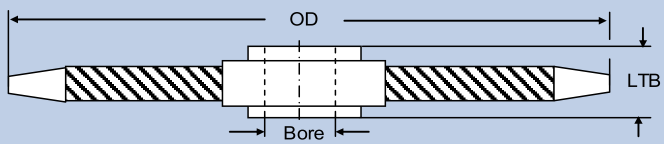
D160B



No. of Teeth	OD	Part No.	Stock Bore	Max. Bore	Hub Dia.	LTB	Wht. Lbs.	No. of Teeth	OD	Part No.	Stock Bore	Max. Bore	Hub Dia.	LTB	Wht. Lbs.
13	9.31	D160B13	2	4	6	4-3/4	48.00	17	11.90	D160B17	2	5-1/4	7	4-3/4	91.00
14	9.96	D160B14	2	4-3/4	6-3/4	4-3/4	58.00	18	12.54	D160B18	2	5-1/4	7	4-3/4	96.00
15	10.61	D160B15	2	5-1/4	7	4-3/4	68.00	19	13.19	D160B19	2	5-1/4	7	4-3/4	107.00
16	11.26	D160B16	2	5-1/4	7	4-3/4	75.00	20	13.83	D160B20	2	5-1/4	7	4-3/4	119.00

Consult factory for sprockets supplied with hardened teeth **'T' Dimension = 1.119**

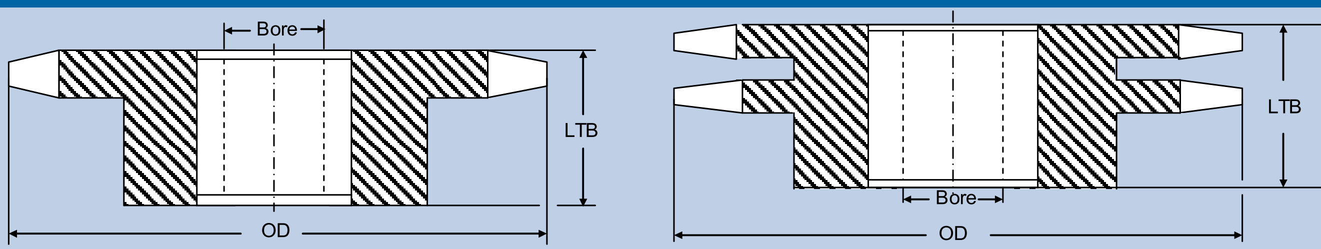
Hardened Teeth "A" Type Idler Sprockets*



Part Number	Chain Series	Chain Pitch (In.)	Sprocket No. of Teeth	Sprocket OD	Sprocket LTB	Bearing Bore	Part Number	Chain Series	Chain Pitch (In.)	Sprocket No. of Teeth	Sprocket OD	Sprocket LTB	Bearing Bore
HN35A20	35	3/8	20	2.59	.72	5/8	HN50A17	50	5/8	17	3.72	.72	5/8
HN40A17	40	1/2	17	2.98	.72	5/8	HN60A13	60	3/4	13	3.49	.72	5/8
HN40A18	40	1/2	18	3.14	.72	5/8	HN60A15	60	3/4	15	3.98	.72	5/8
HN50A15	50	5/8	15	3.32	.72	5/8	HN80A12†	80	1	12	4.33	.58	3/4

*** Supplied as standard with ball bearing**
† Bearing same width as sprocket (no extension)

Hardened Teeth "B" & "DB" Type Idler Sprockets*



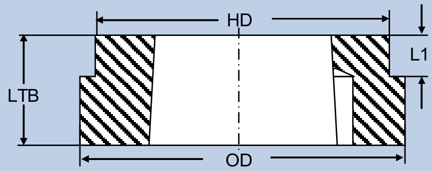
Single Strand

Part Number	Chain Series	Chain Pitch (in.)	Sprocket No. of Teeth	Sprocket OD	Sprocket LTB	Bearing Bore
HN35B13	35	3/8	13	1.75	3/4	1/2
HN35B19	35	3/8	19	2.47	3/4	1
HN40B19	40	1/2	19	3.30	1	1
HN50B17	50	5/8	17	3.72	1	1
HN60B17	60	3/4	17	4.46	1-1/4	1
HN80B13	80	1	13	4.66	1-1/2	1
HN100B11	100	1-1/4	11	5.01	1-7/8	1-1/2
Double Strand						
HND40B19	40-2	1/2	19	3.30	1-1/2	1
HND50B17	50-2	5/8	17	3.72	1-3/4	1
HND60B17	60-2	3/4	17	4.46	2-1/8	1
HND80B13	80-2	1	13	4.66	2-1/2	1

*** Supplied as standard with needle bearing. Also available with Bronze Bushing by special order.**

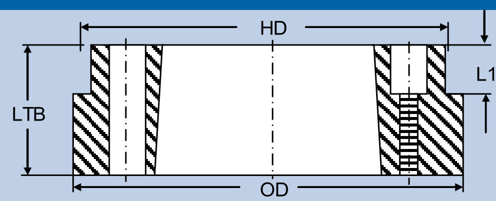
Taper Bored Weld-In Hubs

"T" Type Hubs (for 1610 to 3535 Bushings)



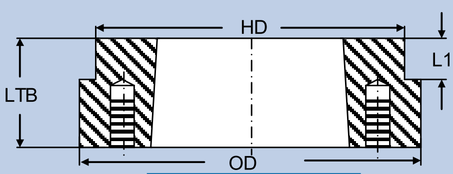
Hub No.	Reference No.	OD	LTB	Hub Dia.	L1	Wt. (lb.)	Hub No.	Reference No.	OD	LTB	Hub Dia.	L1	Wt. (lb.)	Hub No.	Reference No.	OD	LTB	Hub Dia.	L1	Wt. (lb.)
1610-SA		3.000	1.000	3.000	0.000	0.9	2012-570	S20-8	3.560	1.250	3.438	0.570	1.4	3020-SA		5.250	2.000	5.250	0.000	4.5
1610-275	S16-4	3.000	1.000	2.875	0.275	0.8	2517-SA		4.250	1.750	4.250	0.000	2.8	3020-675	S30-10	5.250	2.000	5.125	0.675	4.3
1610-340		3.000	1.000	2.875	0.340	0.8	2517-450	S25-6	4.250	1.750	4.125	0.450	2.6	3020-1090	S30-16	5.250	2.000	5.125	1.090	4.2
1610-450	S16-6	3.000	1.000	2.875	0.450	0.8	2517-565	S25-8	4.250	1.750	4.125	0.565	2.6	3535-SA		6.500	3.500	6.500	0.000	13.0
2012-SA		3.560	1.250	3.560	0.000	2.1	2517-685	S25-10	4.250	1.750	4.125	0.685	2.5	3535-1160	S35	6.500	3.500	6.375	1.160	12.8
2012-450	S20-6	3.560	1.250	3.438	0.450	1.8	2517-1090	S25-16	4.250	1.750	4.125	1.090	2.4							

"Q" Type Hubs (for SH to M Bushings)

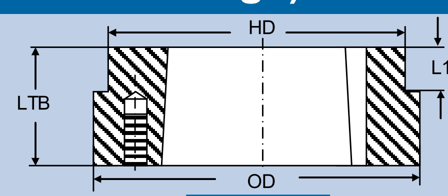


Hub No.	OD	LTB	Hub Dia.	L1	Wt. (lb.)	Hub No.	OD	LTB	Hub Dia.	L1	Wt. (lb.)	Hub No.	OD	LTB	Hub Dia.	L1	Wt. (lb.)
SH-SA	3.000	0.750	3.000	0.000	1.0	SK-60	4.375	1.250	4.125	0.450	2.7	F-SA	7.250	2.500	7.250	0.000	16.0
SH-40	3.000	0.750	2.875	0.275	0.9	SF-SA	5.000	1.250	4.750	0.000	4.0	F-120	7.250	2.500	7.125	0.915	15.8
SDS-SA	3.500	0.750	3.500	0.000	1.3	SF-60	5.000	1.250	4.625	0.450	3.6	F-160	7.250	2.500	7.125	1.150	15.6
SDS-40	3.500	0.750	3.375	0.275	1.2	SF-80	5.000	1.250	4.625	0.570	3.5	J-SA	8.000	3.1875	8.000	0.000	22.5
SDS-50	3.500	0.750	3.375	0.340	1.1	SF-100	5.000	1.250	4.625	0.685	3.4	J-120	8.000	3.1875	7.875	0.915	21.7
SDS-60	3.500	0.750	3.375	0.450	1.0	E-SA	6.500	1.625	6.500	0.000	9.0	J-160	8.000	3.1875	7.875	1.150	21.6
SK-SA	4.375	1.250	4.375	0.000	3.0	E-100	6.500	1.625	6.375	0.685	8.7	M-SA	10.000	5.1875	10.000	0.000	50.0
SK-50	4.375	1.250	4.125	0.340	2.9	E-120	6.500	1.625	6.375	0.915	8.6	M-160	10.000	5.1875	9.875	1.150	49.6

"BR" Type Hubs (for H to U1 Bushings)



HH1 and HCH1



HP1 to HU1

Hub No.	OD	LTB	Hub Dia.	L1	Wt. (lb.)	Hub No.	OD	LTB	Hub Dia.	L1	Wt. (lb.)	Hub No.	OD	LTB	Hub Dia.	L1	Wt. (lb.)
HH1	2.500	.875	2.375	0.174	0.7	HQ1	4.500	1.750	4.375	0.709	4.4	HS1	6.750	3.3125	6.500	0.946	17.3
HCH1	2.500	.875	2.375	0.625	0.7	HCQ1	4.500	1.750	4.375	1.250	4.4	HS2	6.750	5.6875	6.500	2.963	30.4
HP1	3.000	1.3125	2.875	0.292	1.4	HQ2	4.500	2.750	4.375	1.606	6.9	HU1	8.500	5.625	8.250	2.963	44.6
HCP1	3.000	1.3125	2.875	1.000	1.1	HR1	5.750	2.000	5.625	0.709	7.3						
HP2	3.000	2.3125	2.875	1.100	2.5	HR2	5.750	4.000	5.625	1.606	15.4						

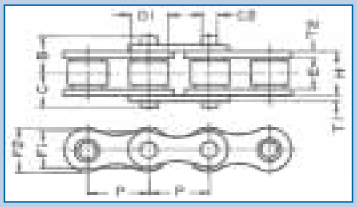
*** For types T,Q, and BR weld-in hubs, other HD and L1 dimensions are available, please consult factory.**

![REVCO Worldwide Incorporated]

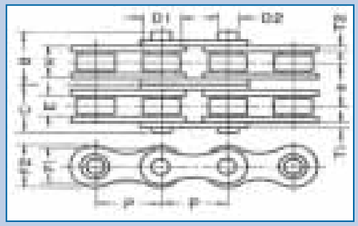
ANSI Roller Chain

Transmission Series - Roller Chain

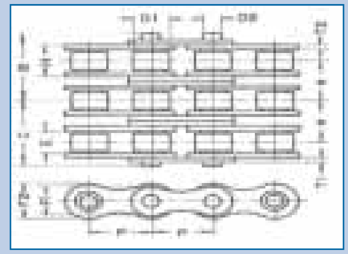
Single Width



Double Width



Triple Width



Single Width

ANSI Chain No.	Pitch P	Roller Width E	Roller Diam. D1	From Pin End to C.L.* B	From Pin Head to C.L.* C	Side Plate Thickness T1/T2	Side Plate Height F1	Side Plate Height F2	Roller Link Width H	Pin Diam. D2	Avg. Ult. Strength Lbs.	Avg. Wht. per Ft. Lbs.
25*	1/4	0.125	0.130	0.19	0.15	0.030	0.20	0.23	0.19	0.091	925	0.09
35*	3/8	0.188	0.200	0.30	0.23	0.050	0.31	0.36	0.29	0.141	2300	0.22
41	1/2	0.250	0.306	0.33	0.26	0.050	0.33	0.39	0.36	0.141	2000	0.28
40	1/2	0.313	0.313	0.42	0.32	0.060	0.41	0.48	0.44	0.156	3900	0.42
50	5/8	0.375	0.400	0.49	0.40	0.080	0.51	0.59	0.55	0.200	6600	0.68
60†	3/4	0.500	0.468	0.61	0.50	0.094	0.62	0.71	0.70	0.234	9200	0.97
80†	1	0.625	0.625	0.79	0.65	0.125	0.82	0.95	0.89	0.312	16000	1.7
100†	1-1/4	0.750	0.750	0.94	0.78	0.156	1.02	1.19	1.08	0.375	24800	2.6
120†	1-1/2	1.000	0.875	1.22	0.98	0.189	1.23	1.43	1.40	0.437	32600	3.8
140†	1-3/4	1.000	1.000	1.26	1.07	0.219	1.43	1.66	1.46	0.500	45200	5.0
160†	2	1.250	1.125	1.46	1.28	0.256	1.64	1.88	1.78	0.562	57700	6.4
200†	2-1/2	1.500	1.562	1.76	1.58	0.312	2.05	2.38	2.16	0.781	98000	10.3

Double Width

ANSI Chain No.	Pitch P	Roller Width E	Roller Diam. D1	From Pin End to C.L.* B	From Pin Head to C.L.* C	Side Plate Thickness T1/T2	Side Plate Height F1	Side Plate Height F2	Roller Link Width H	Pin Diam. D2	Avg. Ult. Strength Lbs.	Avg. Wht. per Ft. Lbs.
35-2*	3/8	0.188	0.200	0.50	0.43	0.050	0.31	0.36	0.29	0.141	4400	0.42
40-2	1/2	0.313	0.313	0.70	0.60	0.060	0.41	0.48	0.44	0.156	7500	0.82
50-2	5/8	0.375	0.400	0.85	0.75	0.080	0.51	0.59	0.55	0.200	13200	1.4
60-2†	3/4	0.500	0.468	1.05	0.95	0.094	0.62	0.71	0.70	0.234	18500	1.9
80-2†	1	0.625	0.625	1.38	1.21	0.125	0.82	0.95	0.89	0.312	32000	3.4
100-2†	1-1/4	0.750	0.750	1.66	1.49	0.156	1.02	1.19	1.08	0.375	49800	5.3
120-2†	1-1/2	1.000	0.875	2.05	1.89	0.189	1.23	1.43	1.40	0.437	65200	7.5
140-2†	1-3/4	1.000	1.000	2.24	2.03	0.219	1.43	1.66	1.46	0.500	90400	9.8
160-2†	2	1.250	1.125	2.63	2.45	0.256	1.64	1.88	1.78	0.562	115500	12.5

Triple Width

ANSI Chain No.	Pitch P	Roller Width E	Roller Diam. D1	From Pin End to C.L.* B	From Pin Head to C.L.* C	Side Plate Thickness T1/T2	Side Plate Height F1	Side Plate Height F2	Roller Link Width H	Pin Diam. D2	Avg. Ult. Strength Lbs.	Avg. Wht. per Ft. Lbs.
35-3*	3/8	0.188	0.200	0.70	0.63	0.050	0.31	0.36	0.29	0.141	6900	0.63
40-3	1/2	0.313	0.313	0.98	0.89	0.060	0.41	0.48	0.44	0.156	11200	1.2
50-3	5/8	0.375	0.400	1.22	1.11	0.080	0.51	0.59	0.55	0.200	19800	2.0
60-3†	3/4	0.500	0.468	1.50	1.39	0.094	0.62	0.71	0.70	0.234	27700	2.9
80-3†	1	0.625	0.625	1.94	1.79	0.125	0.82	0.95	0.89	0.312	49600	5.1
100-3†	1-1/4	0.750	0.750	2.37	2.20	0.156	1.02	1.19	1.08	0.375	76000	7.9
120-3†•	1-1/2	1.000	0.875	2.97	2.75	0.189	1.23	1.43	1.40	0.437	98000	11.2

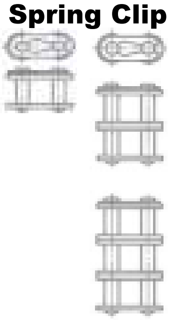
***Non-Roller** **† Available as cottered chain** ***C.L. - Centre Line**

•Stock will not be replaced when current stock is depleted **Please specify standard or premium chain at time of order**

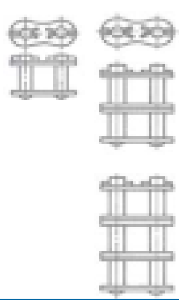
Roller Chain Parts

Connecting Links

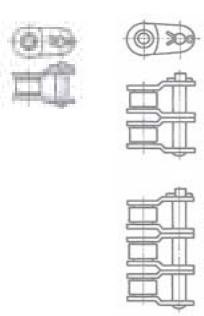
Spring Clip



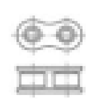
Cotter pin



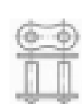
Offset Links



Roller Links

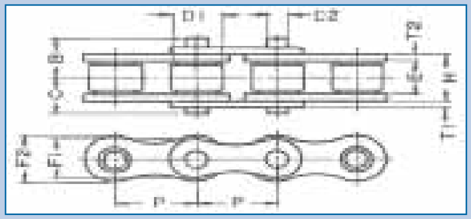


Pin Links



ANSI Roller Chain

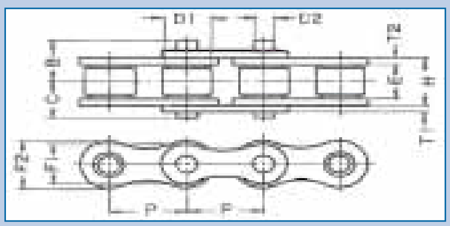
Transmission Series - Heavy Chain



ANSI		Roller		From Pin	From Pin	Side Plate			Roller Link	Pin	Avg. Ult.	Avg.
Chain	Pitch	Width	Diam.	End to C.L.*	Head to C.L.*	Thickness	Height		Width	Diam.	Strength	Wht. per
No.	P	E	D1	B	C	T1/T2	F1	F2	H	D2	Lbs.	Ft. Lbs.
60H	3/4	0.500	0.468	0.68	0.57	0.125	0.62	0.71	0.76	0.234	9200	1.2
80H	1	0.625	0.625	0.87	0.72	0.156	0.82	0.95	0.96	0.312	16000	2.0
100H	1-1/4	0.750	0.750	1.00	0.84	0.189	1.02	1.19	1.15	0.375	24800	3.0
120H	1-1/2	1.000	0.875	1.26	1.07	0.219	1.23	1.43	1.46	0.437	32600	4.2

***C.L. - Centre Line**

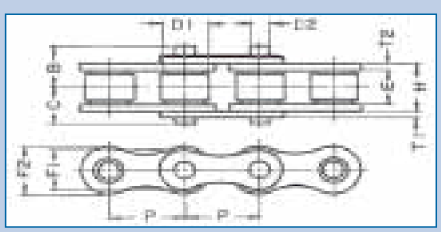
Transmission Series - Stainless Steel Chain



ANSI		Roller		From Pin	From Pin	Side Plate			Roller Link	Pin	Avg. Ult.	Avg.
Chain	Pitch	Width	Diam.	End to C.L.*	Head to C.L.*	Thickness	Height		Width	Diam.	Strength	Wht. per
No.	P	E	D1	B	C	T1/T2	F1	F2	H	D2	Lbs.	Ft. Lbs.
25 S.S.	1/4	0.125	0.130	0.19	0.15	0.030	0.20	0.23	0.19	0.091	660	0.09
35 S.S.	3/8	0.188	0.200	0.30	0.23	0.050	0.31	0.36	0.29	0.141	1540	0.22
40 S.S.	1/2	0.313	0.313	0.42	0.32	0.060	0.41	0.48	0.44	0.156	2750	0.42
50 S.S.	5/8	0.375	0.400	0.49	0.40	0.080	0.51	0.59	0.55	0.200	4900	0.68
60 S.S.	3/4	0.500	0.468	0.61	0.50	0.094	0.62	0.71	0.70	0.234	6600	0.97
80 S.S.	1	0.625	0.625	0.79	0.65	0.125	0.82	0.95	0.89	0.312	10500	1.7

***C.L. - Centre Line**

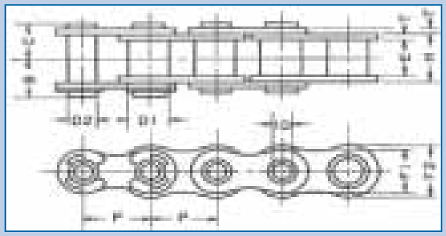
Transmission Series - Nickel Plated Chain



ANSI		Roller		From Pin	From Pin	Side Plate			Roller Link	Pin	Avg. Ult.	Avg.
Chain	Pitch	Width	Diam.	End to C.L.*	Head to C.L.*	Thickness	Height		Width	Diam.	Strength	Wht. per
No.	P	E	D1	B	C	T1/T2	F1	F2	H	D2	Lbs.	Ft. Lbs.
35-NP	3/8	0.188	0.200	0.30	0.23	0.050	0.31	0.36	0.29	0.141	2300	0.22
40-NP	1/2	0.313	0.313	0.42	0.32	0.060	0.41	0.48	0.44	0.156	3900	0.42
50-NP	5/8	0.375	0.400	0.49	0.40	0.080	0.51	0.59	0.55	0.200	6600	0.68
60-NP	3/4	0.500	0.468	0.61	0.50	0.094	0.62	0.71	0.70	0.234	9200	0.97
80-NP	1	0.625	0.625	0.79	0.65	0.125	0.82	0.95	0.89	0.312	16000	1.7

***C.L. - Centre Line**

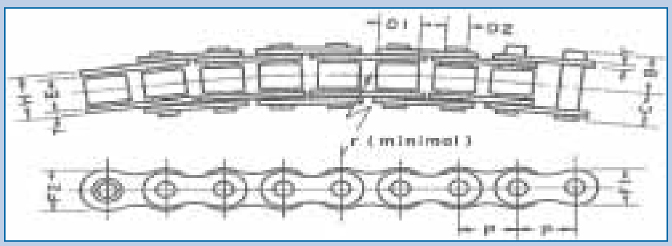
Transmission Series - Hollow Pin Chain



ANSI		Roller		From Pin	From Pin	Side Plate			Roller Link	Pin Diameter		Avg. Ult.	Avg.
Chain	Pitch	Width	Diam.	End to C.L.*	Head to C.L.*	Thickness	Height		Width	Inside	Outside	Strength	Wht. per
No.	P	E	D1	B	C	T	F1	F2	H	ID	D2	Lbs.	Ft. Lbs.
40-HP	1/2	0.313	0.313	0.35	0.32	0.060	0.41	0.48	0.44	0.158	0.225	2850	0.35
50-HP	5/8	0.375	0.400	0.43	0.40	0.080	0.51	0.59	0.55	0.202	0.287	4600	0.55
60-HP	3/4	0.500	0.468	0.55	0.51	0.094	0.62	0.71	0.70	0.235	0.331	5950	0.67
80-HP	1	0.625	0.625	0.69	0.66	0.125	0.82	0.95	0.89	0.318	0.450	11400	1.4

***C.L. - Centre Line**

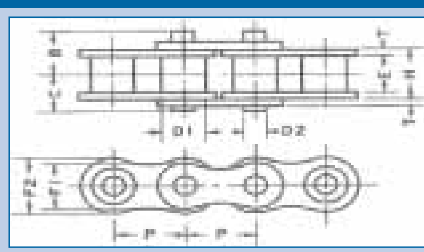
Transmission Series - Side Bow Chain



ANSI		Roller		From Pin	From Pin	Side Plate				Roller Link	Pin	Avg. Ult.	Avg.
Chain	Pitch	Width	Diam.	End to C.L.*	Head to C.L.*	Thickness	Height		Radius (in.)	Width	Diam.	Strength	Wht. per
No.	P	E	D1	B	C	T	F1	F2	r	H	D2	Lbs.	Ft. Lbs.
40-SB	1/2	0.313	0.313	0.44	0.33	0.060	0.41	0.48	14	0.44	0.156	3200	0.42
50-SB	5/8	0.375	0.400	0.52	0.42	0.080	0.51	0.59	16	0.55	0.200	5400	0.68
60-SB	3/4	0.500	0.468	0.64	0.52	0.094	0.62	0.71	20	0.70	0.234	7600	0.97
80-SB	1	0.625	0.625	0.78	0.68	0.125	0.82	0.95	24	0.89	0.312	12700	1.7

***C.L. - Centre Line**

Transmission Series - Self Lube Chain

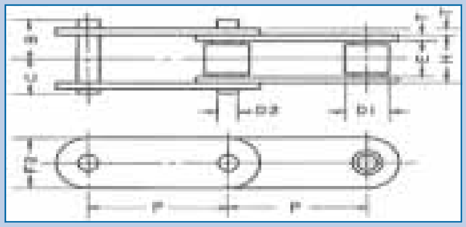


ANSI		Roller		From Pin	From Pin	Side Plate			Roller Link	Pin	Avg. Ult.	Avg.
Chain	Pitch	Width	Diam.	End to C.L.*	Head to C.L.*	Thickness	Height		Width	Diam.	Strength	Wht. per
No.	P	E	D1	B	C	T	F1	F2	H	D2	Lbs.	Ft. Lbs.
40-SL	1/2	0.313	0.313	0.42	0.32	0.060	0.41	0.48	0.44	0.156	2750	0.42
50-SL	5/8	0.375	0.400	0.49	0.40	0.080	0.51	0.59	0.55	0.200	4600	0.68
60-SL	3/4	0.500	0.468	0.61	0.50	0.094	0.62	0.71	0.70	0.234	5950	0.97
80-SL	1	0.625	0.625	0.79	0.65	0.125	0.82	0.95	0.89	0.312	11400	1.7

***C.L. - Centre Line**

ANSI Roller Chain

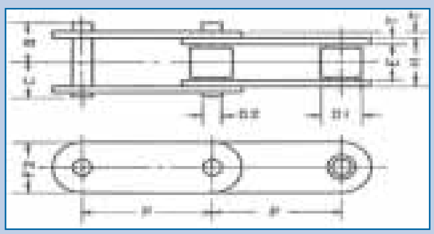
Conveyor Series - Standard Roller Chain



ANSI Chain No.	Pitch P	Roller Width E	Roller Diam. D1	From Pin End to C.L.* B	From Pin Head to C.L.* C	Side Plate Thickness T	Side Plate Height F2	Roller Link Width H	Pin Diam. D2	Avg. Ult. Strength Lbs.	Avg. Wht. per Ft. Lbs.
C-2040	1	0.313	0.313	0.42	0.32	0.060	0.48	0.44	0.156	3900	0.32
C-2050	1-1/4	0.375	0.400	0.49	0.40	0.080	0.59	0.55	0.200	6600	0.54
C-2060H	1-1/2	0.500	0.468	0.68	0.57	0.125	0.71	0.76	0.234	9200	0.95
C-2080H	2	0.625	0.625	0.87	0.72	0.156	0.95	0.96	0.312	16000	1.6
C-2100H	2-1/2	0.750	0.750	1.00	0.84	0.189	1.19	1.15	0.375	24800	2.5
C-2120H	3	1.000	0.875	1.26	1.07	0.219	1.43	1.46	0.437	32600	3.5

***C.L. - Centre Line**

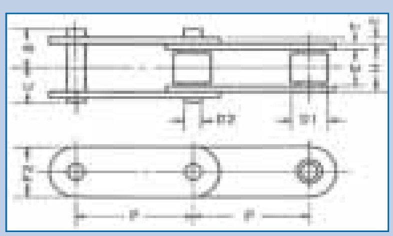
Conveyor Series - Stainless Steel - Standard Roller Chain



ANSI Chain No.	Pitch P	Roller Width E	Roller Diam. D1	From Pin End to C.L.* B	From Pin Head to C.L.* C	Side Plate Thickness T	Side Plate Height F2	Roller Link Width H	Pin Diam. D2	Avg. Ult. Strength Lbs.	Avg. Wht. per Ft. Lbs.
C2040 S.S.	1	0.313	0.313	0.42	0.32	0.060	0.48	0.44	0.156	2750	0.32
C2050 S.S.	1-1/4	0.375	0.400	0.49	0.40	0.080	0.59	0.55	0.200	4900	0.54
C2060 S.S.	1-1/2	0.500	0.468	0.61	0.50	0.094	0.71	0.70	0.234	6600	0.76
C2080 S.S.	2	0.625	0.625	0.79	0.65	0.125	0.95	0.89	0.312	10500	1.4

***C.L. - Centre Line**

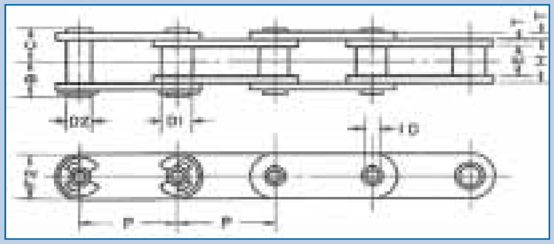
Conveyor Series - Nickel Plated - Standard Roller Chain



ANSI Chain No.	Pitch P	Roller Width E	Roller Diam. D1	From Pin End to C.L.* B	From Pin Head to C.L.* C	Side Plate Thickness T	Side Plate Height F2	Roller Link Width H	Pin Diam. D2	Avg. Ult. Strength Lbs.	Avg. Wht. per Ft. Lbs.
C2040-NP	1	0.313	0.313	0.42	0.32	0.060	0.48	0.44	0.156	3900	0.32
C2050-NP	1-1/4	0.375	0.400	0.49	0.40	0.080	0.59	0.55	0.200	6600	0.54
C2060-NP	1-1/2	0.500	0.468	0.61	0.50	0.094	0.71	0.70	0.234	9200	0.76
C2080-NP	2	0.625	0.625	0.79	0.65	0.125	0.95	0.89	0.312	16000	1.4

***C.L. - Centre Line**

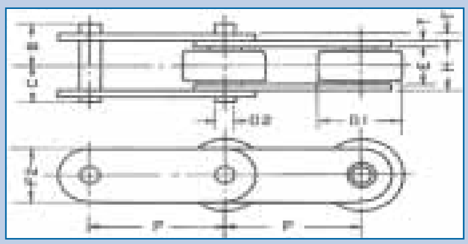
Conveyor Series - Hollow Pin - Standard Roller Chain



ANSI		Roller		From Pin	From Pin	Side Plate		Roller Link	Pin Diameter		Avg. Ult.	Avg.
Chain	Pitch	Width	Diam.	End to C.L.*	Head to C.L.*	Thickness	Height	Width	Inside	Outside	Strength	Wht. per
No.	P	E	D1	B	C	T	F2	H	ID	D2	Lbs.	Ft. Lbs.
C2040-HP	1	0.313	0.313	0.35	0.32	0.060	0.48	0.44	0.158	0.225	2850	0.30
C2050-HP	1-1/4	0.375	0.400	0.43	0.40	0.080	0.59	0.55	0.202	0.287	4600	0.50
C2060-HP	1-1/2	0.500	0.468	0.55	0.51	0.094	0.71	0.70	0.235	0.331	5950	0.68
C2080-HP	2	0.625	0.625	0.69	0.66	0.125	0.95	0.89	0.318	0.450	11400	1.7

***C.L. - Centre Line**

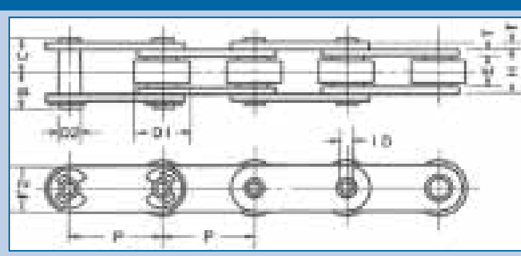
Conveyor Series - Oversized Roller Chain



ANSI		Roller		From Pin	From Pin	Side Plate		Roller Link	Pin	Avg. Ult.	Avg.
Chain	Pitch	Width	Diam.	End to C.L.*	Head to C.L.*	Thickness	Height	Width	Diam.	Strength	Wht. per
No.	P	E	D1	B	C	T	F2	H	D2	Lbs.	Ft. Lbs.
C-2042	1	0.313	0.625	0.42	0.32	0.060	0.48	0.44	0.156	3900	0.56
C-2052	1-1/4	0.375	0.750	0.49	0.40	0.080	0.59	0.55	0.200	6600	0.85
C-2062H	1-1/2	0.500	0.875	0.68	0.57	0.125	0.71	0.76	0.234	9200	1.4
C-2082H	2	0.625	1.125	0.87	0.72	0.156	0.95	0.96	0.312	16000	2.3
C-2102H	2-1/2	0.750	1.562	1.00	0.84	0.189	1.19	1.15	0.375	24800	4.0
C-2122H	3	1.000	1.750	1.26	1.07	0.219	1.43	1.46	0.437	32600	5.4

***C.L. - Centre Line**

Conveyor Series - Hollow Pin - Oversized Roller Chain



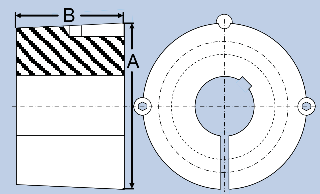
ANSI		Roller		From Pin	From Pin	Side Plate		Roller Link	Pin Diameter		Avg. Ult.	Avg.
Chain	Pitch	Width	Diam.	End to C.L.*	Head to C.L.*	Thickness	Height	Width	Inside	Outside	Strength	Wht. per
No.	P	E	D1	B	C	T	F2	H	ID	D2	Lbs.	Ft. Lbs.
C2042-HP	1	0.313	0.625	0.35	0.32	0.060	0.48	0.44	0.158	0.225	2850	0.55
C2052-HP	1-1/4	0.375	0.750	0.43	0.40	0.080	0.59	0.55	0.202	0.287	4600	0.85
C2062-HP	1-1/2	0.500	0.875	0.55	0.51	0.094	0.71	0.70	0.235	0.331	5950	1.2
C2082-HP	2	0.625	1.125	0.69	0.66	0.125	0.95	0.89	0.318	0.450	11400	2.4

***C.L. - Centre Line**

Taper Bushings

"T" Bushings

Bushing Size	A	B	Wht. Lbs.
1008	1.386	7/8	0.2
1108	1.511	7/8	0.2
1210	1-7/8	1	0.5
1215*	1-7/8	1-1/2	0.6
1310*	2	1	0.6
1610	2-1/4	1	0.7
1615	2-1/4	1-1/2	0.8
2012	2-3/4	1-1/4	1.2
2517	3-3/8	1-3/4	2.4
2525*	3-3/8	2-1/2	3.3
3020	4-1/4	2	4.5
3030*	4-1/4	3	6



Available Bore Sizes

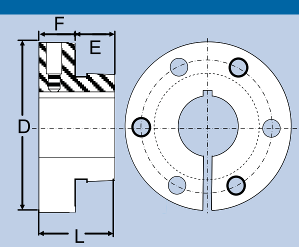
Stock Bores	Keyseat Sizes	1008	1108	1210	1215*	1310*	1610	1615	2012	2517	2525*	3020	3030*
1/2	1/8 X 1/16	X	X	X		X	X	X	X	X			
5/8	3/16 X 3/32	X	X	X	X	X	X	X	X	X			
3/4	3/16 X 3/32	X	X	X	X	X	X	X	X	X			
7/8	3/16 X 3/32	X	X	X	X	X	X	X	X	X			
15/16	1/4 X 1/8	X+	X	X	X		X	X	X	X			
1	1/4 X 1/8	X+	X	X	X	X	X	X	X	X			X
1-1/8	1/4 X 1/8		X+	X	X	X	X	X	X	X		X	X
1-3/16	1/4 X 1/8			X	X	X	X	X	X	X		X	X
1-1/4	1/4 X 1/8			X	X	X	X	X	X	X	X	X	X
1-3/8	5/16 X 5/32					X	X	X	X	X	X	X	X
1-7/16	3/8 X 3/16						X	X	X	X	X	X	X
1-1/2	3/8 X 3/16						X	X	X	X	X	X	X
1-5/8	3/8 X 3/16						X+	X+	X	X	X	X	X
1-11/16	3/8 X 3/16								X	X		X	X
1-3/4	3/8 X 3/16								X	X	X	X	X

Stock Bores	Keyseat Sizes	2012	2517	2525	3020	3030*
1-7/8	1/2 X 1/4	X	X	X	X	X
1-15/16	1/2 X 1/4	X+	X	X	X	X
2	1/2 X 1/4	X+	X	X	X	X
2-1/8	1/2 X 1/4		X	X	X	X
2-3/16	1/2 X 1/4		X	X	X	X
2-1/4	1/2 X 1/4		X	X	X	X
2-3/8	5/8 X 5/16		X+	X+	X	X
2-7/16	5/8 X 5/16		X+	X+	X	X
2-1/2	5/8 X 5/16		X+	X+	X	X
2-5/8	5/8 X 5/16				X	X
2-11/16	5/8 X 5/16				X	X
2-3/4	5/8 X 5/16				X	X
2-7/8	3/4 X 3/8				X+	X+
2-15/16	3/4 X 3/8				X+	X+
3	3/4 X 3/8				X+	X+

***Note: 1215, 1310, 2525, 3030 Bushing stock will not be replaced when current stock is depleted**
X+ Indicates shallow keyway

"Q" Bushings

Bushing Size	D	L	E	F	Wrench Torque•	Wht. Lbs.
QH	2-1/2	1-1/4	1	1/4	8	0.80
JA	2	1-1/16	11/16	3/8	5	0.80
SH	2-11/16	1-5/16	7/8	7/16	9	1.00
SDS	3-3/16	1-3/8	7/8	1/2	9	1.20
SD	3-3/16	1-13/16	1-5/16	1/2	9	1.50
SK	3-7/8	1-15/16	1-3/8	9/16	15	2.00
SF	4-5/8	2-1/16	1-1/2	9/16	30	3.50
E	6	2-5/8	1-7/8	3/4	60	9.00



Available Bore Sizes

Stock Bores	Keyseat Sizes	QH*	JA	SH	SDS	SD	SK	SF	E
1/2	1/8 X 1/16	X	X	X					
5/8	3/16 X 3/32	X	X	X	X		X		
3/4	3/16 X 3/32	X	X	X	X	X	X	X	
7/8	3/16 X 3/32	X	X	X	X	X	X		X
15/16	1/4 X 1/8	X	X		X		X		X
1	1/4 X 1/8	X	X	X	X	X	X	X	X
1-1/8	1/4 X 1/8	X	X+	X	X	X	X	X	X
1-3/16	1/4 X 1/8	X	X+	X	X	X	X	X	X
1-1/4	1/4 X 1/8	X+	PB	X	X	X	X	X	X
1-3/8	5/16 X 5/32			X	X	X	X	X	X
1-7/16	3/8 X 3/16			X+	X	X	X	X	X
1-1/2	3/8 X 3/16			X+	X	X	X	X	X

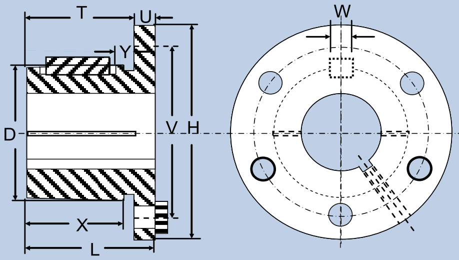
Stock Bores	Keyseat Sizes	SH	SDS	SD	SK	SF	E
1-5/8	3/8 X 3/16	X+	X	X	X	X	X
1-11/16	3/8 X 3/16	PB	X	X	X	X	
1-3/4	3/8 X 3/16		X+	X+	X	X	X
1-7/8	1/2 X 1/4		X+	X+	X	X	X
1-15/16	1/2 X 1/4		X+	X+	X	X	X
2	1/2 X 1/4		PB	PB	X	X	X
2-1/8	1/2 X 1/4				X	X	X
2-3/16	1/2 X 1/4				X+	X	X
2-1/4	1/2 X 1/4				X+	X	X
2-3/8	5/8 X 5/16				X+	X+	X
2-7/16	5/8 X 5/16				X+	X+	X
2-1/2	5/8 X 5/16				X+	X+	X

Stock Bores	Keyseat Sizes	SF	E
2-5/8	5/8 X 5/16	X+	X
2-3/4	5/8 X 5/16	X+	X
2-7/8	3/4 X 3/8	X+	X
2-15/16	3/4 X 3/8	X+	X+
3	3/4 X 3/8		X+
3-1/8	3/4 X 3/8		X+
3-1/4	3/4 X 3/8		X+
3-3/8	7/8 X 7/16		X+
3-7/16	7/8 X 7/16		X+
3-1/2	7/8 X 7/16		X+

***QH bushings have no setscrew over keyway** **•Ft.-Lbs**
X+ indicates shallow keyway
PB indicates plain bore and no keyway
New production of bushings, JA to E, have setscrew over keyway

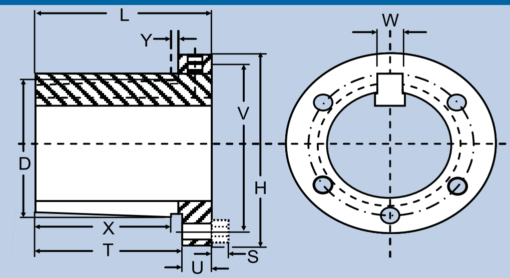
"BR" Bushings

Type 1



Set screw in R Bushing, none in P or Q

Type 2

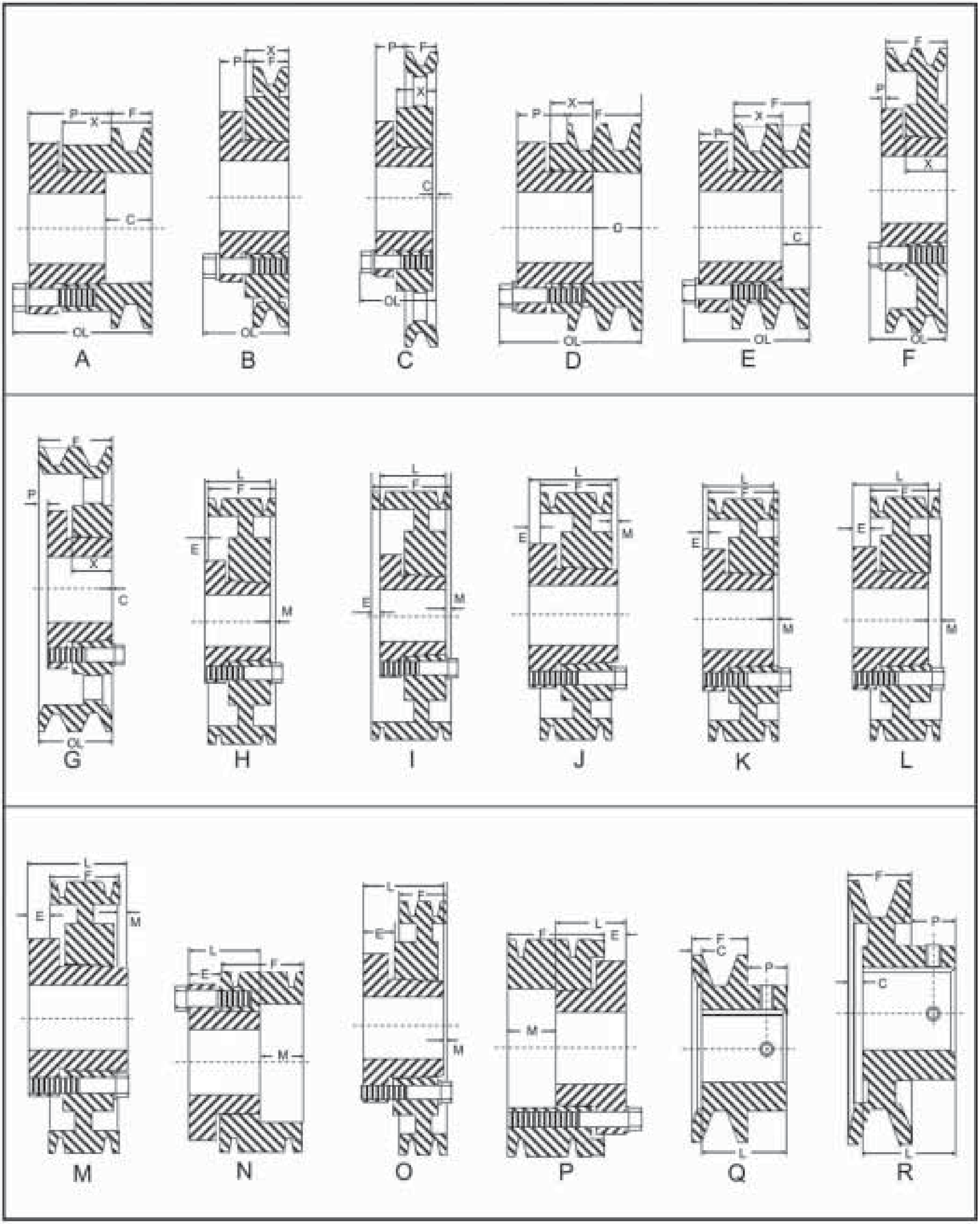


Bushing Size	L	U	T	X	H	V	Y	W	Bore Range Type 1	Bore Range Type 2
P1	1-15/16	13/32	1-17/32	1-5/16	3	2-7/16	7/32	3/8	1/2 - 1-7/16	1-1/2 - 1-3/4
Q1	2-1/2	17/32	1-31/32	1-3/4	4-1/8	3-3/8	7/32	1/2	3/4 - 2-1/16	2-1/8 - 2-11/16
R1	2-7/8	5/8	2-1/4	2	5-3/8	4-5/8	1/4	3/4	1-1/8 - 2-13/16	2-7/8 - 3-3/4

Available Bore Sizes

Stock Bores	Keyseat Sizes	Bushing Sizes P1	Q1	R1	Stock Bores	Keyseat Sizes	Bushing Sizes P1	Q1	R1	Stock Bores	Keyseat Sizes	Bushing Sizes P1	Q1	R1
1/2	1/8 X 1/16	X			1-3/4	3/8 X 3/16	X	X	X	2-3/4	5/8 X 5/16			X
5/8	3/16 X 3/32	X			1-7/8	1/2 X 1/4		X	X	2-7/8	3/4 X 3/8			X
3/4	3/16 X 3/32	X	X		1-15/16	1/2 X 1/4		X	X	2-15/16	3/4 X 3/8			X
7/8	3/16 X 3/32	X	X		2	1/2 X 1/4		X	X	3	3/4 X 3/8			X
1	1/4 X 1/8	X	X		2-1/8	1/2 X 1/4		X	X	3-1/8	3/4 X 3/8			X
1-1/8	1/4 X 1/8	X	X	X	2-3/16	1/2 X 1/4		X	X	3-3/16	3/4 X 3/8			X
1-3/16	1/4 X 1/8	X	X	X	2-1/4	1/2 X 1/4		X	X	3-1/4	3/4 X 3/8			X
1-1/4	1/4 X 1/8	X	X		2-3/8	5/8 X 5/16		X	X	3-3/8	7/8 X 7/16			X
1-3/8	5/16 X 5/32	X	X	X	2-7/16	5/8 X 5/16		X	X	3-7/16	7/8 X 7/16			X
1-7/16	3/8 X 3/16	X	X	X	2-1/2	5/8 X 5/16		X	X	3-1/2	7/8 X 7/16			X
1-1/2	3/8 X 3/16	X	X	X	2-5/8	5/8 X 5/16		X	X	3-5/8	7/8 X 7/16			X
1-5/8	3/8 X 3/16	X	X	X	2-11/16	5/8 X 5/16		X	X	3-3/4	7/8 X 7/16			X

Sheave Configurations



Single Groove Sheaves for "A" & "B" Belts - "QH" Bushings

Sheave Size	OD	PD A Belt	Type	OL	P	C	X	Wt.
AK30H	3.05	2.80	A	1-13/16	7/8	-	1-3/16	1.10
AK32H	3.25	3.00	A	1-13/16	7/8	-	1-3/16	1.20
AK34H	3.45	3.20	B	1-1/2	9/16	-	7/8	1.12
AK39H	3.75	3.50	B	1-1/2	9/16	-	7/8	1.40
AK41H	3.95	3.70	B	1-1/2	9/16	-	7/8	1.60
AK44H	4.25	4.00	B	1-1/2	9/16	-	7/8	1.90
AK46H	4.45	4.20	B	1-1/2	9/16	-	7/8	1.90
AK49H	4.75	4.50	B	1-1/2	9/16	-	7/8	2.10
AK51H	4.95	4.70	B	1-1/2	9/16	-	7/8	2.20
AK54H	5.25	5.00	B	1-1/2	9/16	-	7/8	2.30
AK56H	5.45	5.20	B	1-1/2	9/16	-	7/8	2.30
AK59H	5.75	5.50	B	1-1/2	9/16	-	7/8	2.40
AK61H	5.95	5.70	C	1-1/2	9/16	0	7/8	2.50
AK64H	6.25	6.00	C	1-1/2	9/16	0	7/8	2.70
AK66H	6.45	6.20	C	1-1/2	9/16	0	7/8	2.80
AK69H	6.75	6.50	C	1-1/2	9/16	0	7/8	3.10
AK71H	6.95	6.70	C	1-1/2	9/16	0	7/8	3.20
AK74H	7.25	7.00	C	1-1/2	9/16	0	7/8	3.30
AK79H	7.75	7.50	C	1-1/2	9/16	0	7/8	3.50
AK84H	8.25	8.00	C	1-1/2	9/16	0	7/8	3.60

Sheave Size	OD	PD A Belt	PD B Belt	Type	OL	P	C	X	Wt.
BK30H	3.15	2.40	2.80	A	1-15/16	7/8	-	1-5/16	1.20
BK32H	3.35	2.60	3.00	A	1-15/16	7/8	-	1-5/16	1.40
BK34H	3.55	2.80	3.20	A	1-15/16	7/8	-	1-5/16	1.60
BK36H	3.75	3.00	3.40	B	1-1/2	7/16	-	7/8	1.60
BK40H	3.95	3.20	3.60	B	1-1/2	7/16	-	7/8	1.60
BK45H	4.25	3.50	3.90	B	1-1/2	7/16	-	7/8	1.80
BK47H	4.45	3.70	4.10	B	1-1/2	7/16	-	7/8	2.10
BK50H	4.75	4.00	4.40	B	1-1/2	7/16	-	7/8	2.20
BK52H	4.95	4.20	4.60	B	1-1/2	7/16	-	7/8	2.20
BK55H	5.25	4.50	4.90	B	1-1/2	7/16	-	7/8	2.70
BK57H	5.45	4.70	5.10	B	1-1/2	7/16	-	7/8	2.70
BK60H	5.75	5.00	5.40	B	1-1/2	7/16	-	7/8	2.50
BK62H	5.95	5.20	5.60	B	1-1/2	7/16	-	7/8	2.60
BK65H	6.25	5.50	5.90	B	1-1/2	7/16	-	7/8	2.80
BK67H	6.45	5.70	6.10	B	1-1/2	7/16	-	7/8	2.90
BK70H	6.75	6.00	6.40	C	1-9/16	1/2	1/16	7/8	2.80
BK72H	6.95	6.20	6.60	C	1-9/16	1/2	1/16	7/8	3.10
BK75H	7.25	6.50	6.90	C	1-9/16	1/2	1/16	7/8	3.30
BK77H	7.45	6.70	7.10	C	1-9/16	1/2	1/16	7/8	3.80
BK80H	7.75	7.00	7.40	C	1-9/16	1/2	1/16	7/8	3.40
BK85H	8.25	7.50	7.90	C	1-9/16	1/2	1/16	7/8	3.80
BK90H	8.75	8.00	8.40	C	1-9/16	1/2	1/16	7/8	4.30
BK95H	9.25	8.50	8.90	C	1-9/16	1/2	1/16	7/8	5.00
BK100H	9.75	9.00	9.40	C	1-9/16	1/2	1/16	7/8	5.20
BK105H	10.25	9.50	9.90	C	1-9/16	1/2	1/16	7/8	5.50
BK110H	10.75	10.00	10.40	C	1-9/16	1/2	1/16	7/8	6.00
BK115H	11.25	10.50	10.90	C	1-9/16	1/2	1/16	7/8	6.40
BK120H	11.75	11.00	11.40	C	1-9/16	1/2	1/16	7/8	6.90
BK130H	12.75	12.00	12.40	C	1-9/16	1/2	1/16	7/8	6.90
BK140H	13.75	13.00	13.40	C	1-9/16	1/2	1/16	7/8	8.50
BK150H	14.75	14.00	14.40	C	1-9/16	1/2	1/16	7/8	9.50
BK160H	15.75	15.00	15.40	C	1-9/16	1/2	1/16	7/8	9.80

AKH - F = 3/4 **BKH - F = 7/8**

Two Groove Sheaves for "A" & "B" Belts - "QH" Bushings

Sheave Size	OD	PD A Belt	Type	OL	P	C	X	Wt.
2AK30H	3.05	2.80	D	2-7/16	7/8	15/16	7/8	1.40
2AK32H	3.25	3.00	D	2-7/16	7/8	15/16	7/8	1.70
2AK34H	3.45	3.20	E	2	7/16	1/2	7/8	1.80
2AK39H	3.75	3.50	E	2	7/16	1/2	7/8	1.80
2AK41H	3.95	3.70	F	1-1/2	1/16	-	7/8	1.90
2AK44H	4.25	4.00	F	1-1/2	1/16	-	7/8	2.40
2AK46H	4.45	4.20	F	1-1/2	1/16	-	7/8	2.50
2AK49H	4.75	4.50	F	1-1/2	1/16	-	7/8	3.10
2AK51H	4.95	4.70	F	1-1/2	1/16	-	7/8	3.20
2AK54H	5.25	5.00	F	1-1/2	1/16	-	7/8	3.40
2AK56H	5.45	5.20	F	1-1/2	1/16	-	7/8	3.60
2AK59H	5.75	5.50	G	1-1/2	1/16	0	7/8	3.40
2AK61H	5.95	5.70	G	1-1/2	1/16	0	7/8	3.80
2AK64H	6.25	6.00	G	1-1/2	1/16	0	7/8	3.90
2AK74H	7.25	7.00	G	1-1/2	1/16	0	7/8	5.20
2AK84H	8.25	8.00	G	1-1/2	1/16	0	7/8	5.80

Sheave Size	OD	PD A Belt	PD B Belt	Type	OL	P	C	X	Wt.
2BK32H	3.35	2.60	3.00	D	2-13/16	7/8	1-5/16	7/8	2.10
2BK34H	3.55	2.80	3.20	D	2-13/16	7/8	1-5/16	7/8	2.40
2BK36H	3.75	3.00	3.40	E	2-3/8	7/16	7/8	7/8	2.40
2BK40H	3.95	3.20	3.60	E	2-3/8	7/16	7/8	7/8	2.40
2BK45H	4.25	3.50	3.90	E	2-3/8	7/16	7/8	7/8	2.60
2BK47H	4.45	3.70	4.10	F	1-3/4	7/16	-	7/8	2.80
2BK50H	4.75	4.00	4.40	F	1-3/4	7/16	-	7/8	3.30
2BK52H	4.95	4.20	4.60	F	1-3/4	7/16	-	7/8	3.60
2BK55H	5.25	4.50	4.90	F	1-3/4	7/16	-	7/8	3.90
2BK57H	5.45	4.70	5.10	F	1-3/4	7/16	-	7/8	4.30
2BK60H	5.75	5.00	5.40	F	1-3/4	7/16	-	7/8	4.40
2BK62H	5.95	5.20	5.60	F	1-3/4	7/16	-	7/8	4.50
2BK65H	6.25	5.50	5.90	G	1-3/4	7/16	1/4	7/8	4.50
2BK67H	6.45	5.70	6.10	G	1-3/4	7/16	1/4	7/8	5.00
2BK70H	6.75	6.00	6.40	G	1-3/4	7/16	1/4	7/8	5.10
2BK80H	7.75	7.00	7.40	G	1-3/4	7/16	1/4	7/8	6.40
2BK90H	8.75	8.00	8.40	G	1-3/4	7/16	1/4	7/8	7.60
2BK100H	9.75	9.00	9.40	G	1-3/4	7/16	1/4	7/8	8.40
2BK110H	10.75	10.00	10.40	G	1-3/4	7/16	1/4	7/8	9.30
2BK120H	11.75	11.00	11.40	G	1-3/4	7/16	1/4	7/8	11.00

See Page 34 for Sheave Type **2AKH - F = 1-3/8** **2BKH - F = 1-3/4**

OL, P, E and M dimensions are nominal and will vary depending on shaft tolerances

Detailed drawings available for each size - please contact Revco Worldwide

Sheaves

1 and 2 Groove Sheaves for "A" & "B" Belts - "Q" Bushings

	PD		Sheave	Bushing						Sheave	Bushing					
OD	A Belt	B Belt	Size	Size	Type	L	E	M	Wt.	Size	Size	Type	L	E	M	Wt.
3.75	3.00	3.40	1B34SH	SH	N-1	1-5/16	5/8	3/16	2.00	2B34SH	SH	N-1	1-5/16	5/8	1-1/8	3.20
3.95	3.20	3.60	1B36SH	SH	N-1	1-5/16	5/8	3/16	2.20	2B36SH	SH	P-1	1-5/16	1/2	15/16	3.40
4.15	3.40	3.80	1B38SH	SH	N-1	1-5/16	5/8	3/16	2.40	2B38SH	SH	P-1	1-5/16	1/2	15/16	3.90
4.35	3.60	4.00	1B40SH	SH	J-1	1-5/16	3/8	1/16	2.70	2B40SH	SH	H-1	1-5/16	0	7/16	4.10
4.55	3.80	4.20	1B42SH	SH	J-1	1-5/16	3/8	1/16	2.90	2B42SH	SH	H-1	1-5/16	0	7/16	4.40
4.75	4.00	4.40	1B44SH	SH	J-1	1-5/16	3/8	1/16	3.40	2B44SH	SH	H-1	1-5/16	0	7/16	4.60
4.95	4.20	4.60	1B46SDS	SDS	J-1	1-3/8	7/16	1/16	4.00	2B46SDS	SDS	H-1	1-3/8	1/16	7/16	5.00
5.15	4.40	4.80	1B48SDS	SDS	J-1	1-3/8	7/16	1/16	4.30	2B48SDS	SDS	H-1	1-3/8	1/16	7/16	5.40
5.35	4.60	5.00	1B50SDS	SDS	J-1	1-3/8	7/16	1/16	4.70	2B50SDS	SDS	H-1	1-3/8	1/16	7/16	6.00
5.55	4.80	5.20	1B52SDS	SDS	J-1	1-3/8	7/16	1/16	5.00	2B52SDS	SDS	H-1	1-3/8	1/16	7/16	6.30
5.75	5.00	5.40	1B54SDS	SDS	J-1	1-3/8	7/16	1/16	5.30	2B54SDS	SDS	H-1	1-3/8	1/16	7/16	6.60
5.95	5.20	5.60	1B56SDS	SDS	J-1	1-3/8	7/16	1/16	5.60	2B56SDS	SDS	H-2	1-3/8	1/16	7/16	6.90
6.15	5.40	5.80	1B58SDS	SDS	J-2	1-3/8	7/16	1/16	5.90	2B58SDS	SDS	H-2	1-3/8	1/16	7/16	7.20
6.35	5.60	6.00	1B60SDS	SDS	J-2	1-3/8	7/16	1/16	6.20	2B60SDS	SDS	H-2	1-3/8	1/16	7/16	7.50
6.55	5.80	6.20	1B62SDS	SDS	J-2	1-3/8	7/16	1/16	6.50	2B62SDS	SDS	H-2	1-3/8	1/16	7/16	7.80
6.75	6.00	6.40	1B64SDS	SDS	J-2	1-3/8	7/16	1/16	6.80	2B64SDS	SDS	H-2	1-3/8	1/16	7/16	8.20
6.95	6.20	6.60	1B66SDS	SDS	J-2	1-3/8	7/16	1/16	7.20	2B66SDS	SDS	H-2	1-3/8	1/16	7/16	8.60
7.15	6.40	6.80	1B68SDS	SDS	J-2	1-3/8	7/16	1/16	7.50	2B68SDS	SDS	H-2	1-3/8	1/16	7/16	9.00
7.35	6.60	7.00	1B70SDS	SDS	J-2	1-3/8	7/16	1/16	7.80	2B70SK	SK	L-2	1-15/16	5/16	1/8	9.30
7.75	7.00	7.40	1B74SDS	SDS	L-2	1-3/8	5/8	1/4	8.80	2B74SK	SK	L-2	1-15/16	5/16	1/8	10.60
8.35	7.60	8.00	1B80SDS	SDS	L-2	1-3/8	5/8	1/4	9.60	2B80SK	SK	L-2	1-15/16	5/16	1/8	11.00
8.95	8.20	8.60	1B86SDS	SDS	L-2	1-3/8	5/8	1/4	10.00	2B86SK	SK	L-2	1-15/16	5/16	1/8	11.60
9.75	9.00	9.40	1B94SDS	SDS	L-2	1-3/8	5/8	1/4	10.50	2B94SK	SK	L-2	1-15/16	5/16	1/8	13.00
11.35	10.60	11.00	1B110SDS	SDS	L-3	1-3/8	5/8	1/4	11.00	2B110SK	SK	L-3	1-15/16	5/16	1/8	14.00
12.75	12.00	12.40	1B124SDS	SDS	L-3	1-3/8	5/8	1/4	12.00	2B124SK	SK	L-3	1-15/16	5/16	1/8	18.00
13.95	13.20	13.60	1B136SDS	SDS	L-3	1-3/8	5/8	1/4	14.00	2B136SK	SK	L-3	1-15/16	5/16	1/8	20.00
15.75	15.00	15.40	1B154SK	SK	J-3	1-15/16	5/8	5/16	16.00	2B154SK	SK	L-3	1-15/16	5/16	1/8	23.00
16.35	15.60	16.00	1B160SK	SK	J-3	1-15/16	5/8	5/16	16.60	2B160SK	SK	L-3	1-15/16	5/16	1/8	24.00
18.75	18.00	18.40	1B184SK	SK	J-3	1-15/16	5/8	5/16	18.00	2B184SK	SK	L-3	1-15/16	5/16	1/8	29.00

F= 7/8 (1B34-1B70), F=1 (1B74-1B184) **F=1-3/4**

3 and 4 Groove Sheaves for "A" & "B" Belts - "Q" Bushings

	PD		Sheave	Bushing						Sheave	Bushing					
OD	A Belt	B Belt	Size	Size	Type	L	E	M	Wt.	Size	Size	Type	L	E	M	Wt.
3.75	3.00	3.40	3B34SH	SH	N-1	1-5/16	5/8	1-7/8	4.40	4B34SD	SD	N-1	1-13/16	11/16	2-1/2	5.50
3.95	3.20	3.60	3B36SH	SH	P-1	1-5/16	1/2	1-11/16	4.70	4B36SD	SD	N-1	1-13/16	11/16	2-1/2	5.80
4.15	3.40	3.80	3B38SH	SH	P-1	1-5/16	1/2	1-11/16	5.30	4B38SD	SD	N-1	1-13/16	11/16	2-1/2	6.20
4.35	3.60	4.00	3B40SH	SH	P-1	1-5/16	1/2	1-11/16	5.60	4B40SD	SD	N-1	1-13/16	11/16	2-3/16	6.60
4.55	3.80	4.20	3B42SH	SH	P-1	1-5/16	1/2	1-11/16	5.90	4B42SD	SD	N-1	1-13/16	11/16	2-3/16	6.90
4.75	4.00	4.40	3B44SH	SH	P-1	1-5/16	1/2	1-11/16	6.30	4B44SD	SD	N-1	1-13/16	11/16	2-3/16	7.20
4.95	4.20	4.60	3B46SD	SD	I-1	1-13/16	5/16	3/8	6.70	4B46SD	SD	I-1	1-13/16	9/16	7/8	7.60
5.15	4.40	4.80	3B48SD	SD	I-1	1-13/16	5/16	3/8	7.10	4B48SD	SD	I-1	1-13/16	9/16	7/8	8.00
5.35	4.60	5.00	3B50SD	SD	I-1	1-13/16	5/16	3/8	7.40	4B50SD	SD	I-1	1-13/16	9/16	7/8	8.40
5.55	4.80	5.20	3B52SD	SD	I-1	1-13/16	5/16	3/8	7.80	4B52SD	SD	I-1	1-13/16	9/16	7/8	8.80
5.75	5.00	5.40	3B54SD	SD	I-1	1-13/16	5/16	3/8	8.20	4B54SD	SD	I-1	1-13/16	9/16	7/8	9.20
5.95	5.20	5.60	3B56SD	SD	I-1	1-13/16	5/16	3/8	8.50	4B56SD	SD	I-1	1-13/16	9/16	7/8	9.60
6.15	5.40	5.80	3B58SD	SD	I-2	1-13/16	5/16	3/8	8.80	4B58SD	SD	I-1	1-13/16	9/16	7/8	10.00
6.35	5.60	6.00	3B60SD	SD	I-2	1-13/16	5/16	3/8	9.10	4B60SD	SD	I-2	1-13/16	9/16	7/8	10.40
6.55	5.80	6.20	3B62SD	SD	I-2	1-13/16	5/16	3/8	9.40	4B62SD	SD	I-2	1-13/16	9/16	7/8	10.80
6.75	6.00	6.40	3B64SD	SD	I-2	1-13/16	5/16	3/8	9.70	4B64SD	SD	I-2	1-13/16	9/16	7/8	12.00
6.95	6.20	6.60	3B66SD	SD	I-2	1-13/16	5/16	3/8	10.00	4B66SD	SD	I-2	1-13/16	9/16	7/8	12.40
7.15	6.40	6.80	3B68SD	SD	I-2	1-13/16	5/16	3/8	10.50	4B68SD	SD	I-2	1-13/16	9/16	7/8	13.00
7.35	6.60	7.00	3B70SK	SK	L-2	1-15/16	1/16	5/8	11.00	4B70SK	SK	I-2	1-15/16	1/4	1-1/16	13.50
7.75	7.00	7.40	3B74SK	SK	L-2	1-15/16	1/16	5/8	12.00	4B74SK	SK	I-2	1-15/16	1/4	1-1/16	14.00
8.35	7.60	8.00	3B80SK	SK	L-3	1-15/16	1/16	5/8	12.50	4B80SK	SK	I-3	1-15/16	1/4	1-1/16	15.50
8.95	8.20	8.60	3B86SK	SK	L-3	1-15/16	1/16	5/8	13.00	4B86SK	SK	I-3	1-15/16	1/4	1-1/16	17.00
9.75	9.00	9.40	3B94SK	SK	L-3	1-15/16	1/16	5/8	16.00	4B94SK	SK	I-3	1-15/16	1/4	1-1/16	19.00
11.35	10.60	11.00	3B110SK	SK	L-3	1-15/16	1/16	5/8	19.00	4B110SK	SK	I-3	1-15/16	1/4	1-1/16	22.00
12.75	12.00	12.40	3B124SK	SK	L-3	1-15/16	1/16	5/8	24.00	4B124SK	SK	I-3	1-15/16	1/4	1-1/16	29.00
13.95	13.20	13.60	3B136SK	SK	L-3	1-15/16	1/16	5/8	27.00	4B136SK	SK	I-3	1-15/16	1/4	1-1/16	34.00
15.75	15.00	15.40	3B154SK	SK	L-3	1-15/16	1/16	5/8	30.00	4B154SF	SF	I-3	2-1/16	3/16	1-1/16	39.00
16.35	15.60	16.00	3B160SK	SK	L-3	1-15/16	1/16	5/8	33.00	4B160SF	SF	I-3	2-1/16	3/16	1-1/16	42.00
18.75	18.00	18.40	3B184SK	SK	L-3	1-15/16	1/16	5/8	38.00	4B184SF	SF	I-3	2-1/16	3/16	1-1/16	47.00

F=2-1/2 **F=3-1/4**

See Page 34 for Sheave Type **Suffix following 'Type' indicates construction: 1) Solid 2) Web 3) Spoke**

OL, P, E and M dimensions are nominal and will vary depending on shaft tolerances

Type N is drilled for reverse mounting only. Depending on the size, Type P may either be reverse mounting only or both standard and reverse mounting. Consult Revco Worldwide.

Detailed drawings available for each size - please contact Revco Worldwide

Single Groove Sheaves for "A" & "B" Belts - Fixed Bore

Sheave Size	OD	PD "A" Belt	PD "B" Belt	Type	L	F	C	P	Wt.	Available Bore Sizes 1/2	5/8	3/4	7/8	1
AK17	1.75	1.50		Q	15/16	21/32	5/32	7/16	0.20	X	X			
AK20	2.00	1.80		Q	15/16	21/32	5/32	7/16	0.30	X	X	X		
AK21	2.10	1.90		Q	15/16	21/32	5/32	7/16	0.40	X	X	X		
AK22	2.20	2.00		Q	15/16	21/32	5/32	7/16	0.50	X	X	X		
AK23	2.30	2.10		Q	15/16	21/32	5/32	7/16	0.50	X	X	X		
AK25	2.50	2.30		Q	15/16	21/32	5/32	7/16	0.50	X	X	X		
AK26	2.60	2.40		Q	15/16	21/32	5/32	7/16	0.50	X	X	X		
AK27	2.70	2.50		Q	15/16	21/32	5/32	7/16	0.60	X	X	X		
AK28	2.80	2.60		Q	15/16	21/32	5/32	7/16	0.70	X	X	X		
AK30	3.05	2.80		Q	15/16	21/32	5/32	7/16	0.70	X	X	X		
AK32	3.25	3.00		R	15/16	21/32	5/32	7/16	0.70	X	X	X		
AK34	3.45	3.20		R	15/16	21/32	5/32	7/16	0.90	X	X	X		
AK39	3.75	3.50		R	1-5/32	3/4	1/16	15/32	1.40	X	X	X		
AK41	3.95	3.70		R	1-5/32	3/4	1/16	15/32	1.50	X	X	X		X
BK24	2.40	1.80	2.20	Q	1-1/16	13/16	5/32	13/32	0.40	X	X	X		
BK25	2.50	1.90	2.30	Q	1-1/16	13/16	5/32	13/32	0.50	X	X	X	X	
BK26	2.60	2.00	2.40	Q	1-1/16	13/16	5/32	13/32	0.60	X	X	X	X	
BK27	2.70	2.10	2.50	R	1-1/16	13/16	5/32	13/32	0.60	X	X	X	X	
BK28	2.95	2.20	2.60	R	1-1/16	13/16	5/32	13/32	0.80	X	X	X	X	
BK30	3.15	2.40	2.80	R	1-1/16	13/16	5/32	13/32	0.80	X	X	X	X	
BK32	3.35	2.60	3.00	R	1-1/16	13/16	5/32	13/32	0.80	X	X	X	X	
BK34	3.55	2.80	3.20	R	1-5/32	7/8	1/8	13/32	1.30	X	X	X	X	X
BK36	3.75	3.00	3.40	R	1-5/32	7/8	1/8	13/32	1.50	X	X	X	X	X
BK40	3.95	3.20	3.60	R	1-5/32	7/8	1/8	13/32	1.50	X	X	X	X	X
BK45	4.25	3.50	3.90	R	1-5/32	7/8	1/8	13/32	1.80	X	X	X	X	X
BK47	4.45	3.70	4.10	R	1-5/32	7/8	1/8	13/32	1.90	X	X	X	X	X
BK50	4.75	4.00	4.40	R	1-5/32	7/8	1/8	13/32	2.00	X	X	X	X	X

See Page 34 for Sheave Type

1 and 2 Groove Sheaves for "3V" Belts - Taper Bored

OD	PD 3V Belt	Sheave Size	Bushing Size	Type	L	E	M	Wht. Lbs	Sheave Size	Bushing Size	Type	L	E	M	Wht. Lbs
2.65	2.60	1-3V265JA	JA	L-1	1-1/16	13/32	1/64	0.60	2-3V265JA	JA	P-1	1-1/16	13/32	7/16	0.80
2.80	2.75	1-3V280JA	JA	L-1	1-1/16	13/32	1/64	0.70	2-3V280JA	JA	P-1	1-1/16	13/32	7/16	0.90
3.00	2.95	1-3V300JA	JA	L-1	1-1/16	13/32	1/64	0.80	2-3V300JA	JA	P-1	1-1/16	13/32	7/16	1.20
3.15	3.10	1-3V315JA	JA	L-1	1-1/16	13/32	1/64	0.90	2-3V315JA	JA	P-1	1-1/16	13/32	7/16	1.20
3.35	3.30	1-3V335JA	JA	L-1	1-1/16	13/32	1/64	1.00	2-3V335SH	SH	P-1	1-5/16	9/16	11/32	1.33
3.65	3.60	1-3V365SH	SH	O-1	1-5/16	5/8	1/16	1.30	2-3V365SH	SH	P-1	1-5/16	9/16	11/32	1.50
4.12	4.07	1-3V412SH	SH	O-1	1-5/16	5/8	1/16	1.80	2-3V412SH	SH	H-1	1-5/16	3/8	5/32	2.20
4.50	4.45	1-3V450SH	SH	O-1	1-5/16	5/8	1/16	2.10	2-3V450SH	SH	H-1	1-5/16	3/8	5/32	2.70
4.75	4.70	1-3V475SH	SH	O-1	1-5/16	5/8	1/16	2.40	2-3V475SH	SH	H-1	1-5/16	3/8	5/32	3.10
5.00	4.95	1-3V500SH	SH	O-1	1-5/16	5/8	1/16	2.70	2-3V500SH	SH	H-1	1-5/16	3/8	5/32	3.40
5.30	5.25	1-3V530SH	SH	O-1	1-5/16	5/8	1/16	2.90	2-3V530SH	SH	H-1	1-5/16	3/8	5/32	3.90
5.60	5.55	1-3V560SH	SH	O-2	1-5/16	5/8	1/16	3.00	2-3V560SH	SH	H-2	1-5/16	3/8	5/32	4.00
6.00	5.95	1-3V600SH	SH	O-2	1-5/16	5/8	1/16	3.20	2-3V600SH	SH	H-2	1-5/16	3/8	5/32	4.40
6.50	6.45	1-3V650SH	SH	O-2	1-5/16	5/8	1/16	4.20	2-3V650SDS	SDS	H-2	1-3/8	7/16	5/32	6.00
6.90	6.85	1-3V690SH	SH	O-2	1-5/16	5/8	1/16	4.40	2-3V690SDS	SDS	H-2	1-3/8	7/16	5/32	7.50
8.00	7.95	1-3V800SDS	SDS	O-3	1-3/8	11/16	1/16	5.80	2-3V800SDS	SDS	H-3	1-3/8	7/16	5/32	8.50
10.60	10.55	1-3V1060SDS	SDS	O-3	1-3/8	11/16	1/16	7.90	2-3V1060SK	SK	J-3	1-15/16	1/2	11/32	12.50

F=11/16 **F=1-3/32**

3 and 4 Groove Sheaves for "3V" Belts - Taper Bored

OD	PD 3V Belt	Sheave Size	Bushing Size	Type	L	E	M	Wht. Lbs	Sheave Size	Bushing Size	Type	L	E	M	Wht. Lbs
2.65	2.60	3-3V265JA	JA	P-1	1-1/16	13/32	27/32	1.00	4-3V265JA	JA	P-1	1-1/16	13/32	1-1/4	1.30
2.80	2.75	3-3V280JA	JA	P-1	1-1/16	13/32	27/32	1.40	4-3V280JA	JA	P-1	1-1/16	13/32	1-1/4	1.70
3.00	2.95	3-3V300SH	SH	N-1	1-5/16	5/8	1-3/16	1.70	4-3V300SH	SH	N-1	1-5/16	5/8	1-17/32	2.00
3.15	3.10	3-3V315SH	SH	N-1	1-5/16	5/8	1-3/16	1.80	4-3V315SH	SH	N-1	1-5/16	5/8	1-17/32	2.30
3.35	3.30	3-3V335SH	SH	P-1	1-5/16	9/16	3/4	1.90	4-3V335SH	SH	P-1	1-5/16	9/16	1-5/32	2.30
3.65	3.60	3-3V365SH	SH	P-1	1-5/16	9/16	3/4	3.30	4-3V365SH	SH	P-1	1-5/16	9/16	1-5/32	2.80
4.12	4.07	3-3V412SH	SH	H-1	1-5/16	0	3/16	3.80	4-3V412SH	SH	I-1	1-5/16	1/8	15/32	3.40
4.50	4.45	3-3V450SDS	SDS	H-1	1-3/8	1/16	3/16	3.50	4-3V450SDS	SDS	I-1	1-3/8	1/16	15/32	4.00
4.75	4.70	3-3V475SDS	SDS	H-1	1-3/8	1/16	3/16	4.00	4-3V475SDS	SDS	I-1	1-3/8	1/16	15/32	4.60
5.00	4.95	3-3V500SDS	SDS	H-1	1-3/8	1/16	3/16	4.50	4-3V500SDS	SDS	I-1	1-3/8	1/16	15/32	5.30
5.30	5.25	3-3V530SDS	SDS	H-1	1-3/8	1/16	3/16	5.30	4-3V530SDS	SDS	I-1	1-3/8	1/16	15/32	5.80
5.60	5.55	3-3V560SDS	SDS	H-1	1-3/8	1/16	3/16	6.00	4-3V560SDS	SDS	I-1	1-3/8	1/16	15/32	6.80
6.00	5.95	3-3V600SDS	SDS	H-2	1-3/8	1/16	3/16	7.00	4-3V600SK	SK	H-1	1-15/16	1/8	3/32	8.30
6.50	6.45	3-3V650SDS	SDS	H-2	1-3/8	1/16	3/16	8.10	4-3V650SK	SK	H-1	1-15/16	1/8	3/32	10.00
6.90	6.85	3-3V690SDS	SDS	H-2	1-3/8	1/16	3/16	8.90	4-3V690SK	SK	H-1	1-15/16	1/8	3/32	11.90
8.00	7.95	3-3V800SK	SK	L-2	1-15/16	1/2	1/16	11.30	4-3V800SK	SK	H-2	1-15/16	1/8	3/32	13.00
10.60	10.55	3-3V1060SK	SK	L-3	1-15/16	1/2	1/16	14.00	4-3V1060SK	SK	H-3	1-15/16	1/8	3/32	16.50

F=1-1/2 **F=1-29/32**

See Page 34 for Sheave Type **Suffix following 'Type' indicates construction: 1) Solid 2) Web 3) Spoke**

OL, P, E and M dimensions are nominal and will vary depending on shaft tolerances

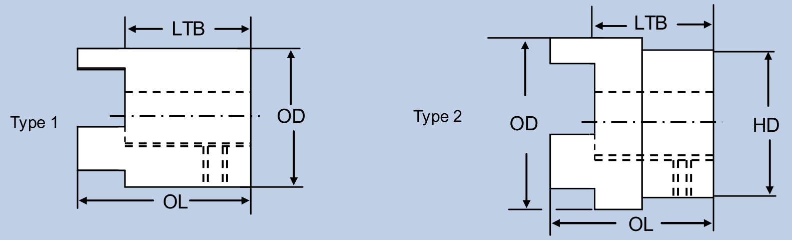
Type N is drilled for reverse mounting only. Depending on the size, Type P may either be reverse mounting only or both standard and reverse mounting. Consult Revco Worldwide.

Detailed drawings available for each size - please contact Revco Worldwide

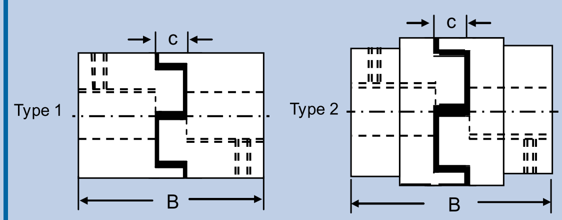
'L' Series Flexible Jaw Couplings

Dimensions

Hub



Coupling



Hub	Hub		Dimensions				Bore Range		Hub Weight (Lbs.)		Coupling		Dimensions		Weight (Lbs.)	
No.	Material	Type	OD	HD	LTB	OL	Min.	Max.	Min. Bore	Max. Bore	No.	Type	C	B	Min. Bore	Max. Bore
L050	SI	1	1-5/64		5/8	1-3/64	1/4	5/8	.15	.10	L050	1	15/32	1-23/32	0.3	0.2
L070	SI	1	1-23/64		3/4	1-13/64	1/4	3/4	.30	.20	L070	1	1/2	2	0.6	0.4
L075	SI	1	1-3/4		13/16	1-9/32	1/4	7/8	.50	.40	L075	1	1/2	2-1/8	1.0	0.8
L090	SI	1	2-7/64		13/16	1-9/32	1/4	1	.75	.60	L090	1	1/2	2-1/8	1.5	1.2
L095	SI	1	2-7/64		1	1-29/64	7/16	1-1/8	.90	.65	L095	1	1/2	2-1/2	1.8	1.3
L099	SI	1	2-17/32		1-1/16	1-47/64	7/16	1-3/16	1.25	1.00	L099	1	3/4	2-7/8	2.5	2.0
L100	SI	1	2-17/32		1-3/8	2-3/64	7/16	1-3/8	1.75	1.25	L100	1	3/4	3-1/2	3.5	2.5
L110	SI	1	3-5/16		1-11/16	2-31/64	5/8	1-5/8	3.20	2.40	L110	1	7/8	4-1/4	6.6	5.0
L150	SI	1	3-3/4		1-3/4	2-11/16	5/8	1-7/8	4.50	3.40	L150	1	1	4-1/2	9.1	7.0
L190	CI	2	4-1/2	4	2-1/8	3	3/4	2-1/8	8.20	6.20	L190	2	1	5-1/4	17.0	13.0
L225	CI	2	5	4-1/4	2-33/64	3-27/64	3/4	2-3/8	11.10	8.60	L225	2	1	6-1/16	23.0	18.0

SI = Sintered iron (compounded for easy machining)
CI = Cast iron

Bore Sizes Available From Stock (Standard Keyways)

Hub No.	1/4	5/16	3/8	7/16	1/2	9/16	5/8	3/4	7/8	15/16	1	1-1/8	1-3/16	1-1/4	1-3/8	1-7/16	1-1/2	1-5/8	1-3/4	1-7/8	1-15/16	2	2-1/8	2-3/16	2-1/4	2-3/8
L050	■	■	■	x	x		■																			
L070	■		■	x	x		●	●																		
L075	■		■	●	x	●	●	●	●																	
L090	■			●	●	●	●	●	●		●															
L095				●	●	●	●	●	●	●	●	●														
L099				x	x	●	●	●	●	●	●	●	●													
L100				●	●	●	●	●	●	●	●	●	●	●	●											
L110							x	●	●		●	●	●	●	●	●	●	●								
L150							x	●	●		●	●	●	●	●	●	●	●	●	●						
L190								x	●		●	●	●	●	●	●	●	●	●	●	●	●	●			
L225								x	●		●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●

■ Plain Bore c/w 1 set screw
x Plain Bore c/w 1 set screw or with standard keyway and 1 set screw (specify when ordering)
● With standard keyway and 1 set screw

Bore Sizes Available with Non-Standard Keyways (1)

Bore	Keyway Sizes	L075	L090	L095	L099	L100	L110	L150	L190	L225
5/8*	5/32 x 5/64	●	●	●	●	●				
7/8	1/4 x 1/8		●	●	●	●	●	●	●	●
1-1/4	5/16 x 5/32					●	●	●	●	●
1-3/8	3/8 x 3/16						●	●	●	●

(1) Specify bore and keyway when ordering
*** Will be supplied with a standard keyway and a non-standard keyway 120 deg. apart**

Insert Specifications

Characteristics		Insert Materials			
		Rubber (Buna-N)	Urethane	Hytrel ®	Bronze
Max. Misalignment	**- Angular**	1°	1°	1/2°	1/2°
	- Parallel	.015"	.015"	.015"	.010"
Temperature Range	**- °F**	-40° to +212°	-30° to +160°	-60° to +250°	-40° to +450°
	- °C	-40° to +100°	-35° to +71°	-51° to +121°	-40° to +232°

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Standard Keyways

Bore Range	7/16	1/2-9/16	5/8-7/8	15/16-1-1/4	1-5/16-1-3/8	1-7/16-1-3/4	1-13/16-2-1/4	2-5/16-2-3/8
Keyway Size	3/32 x 3/64	1/8 x 1/16	3/16 x 3/32	1/4 x 1/8	5/16 x 5/32	3/8 x 3/16	1/2 x 1/4	5/8 x 5/16

Bore Tolerances

Bore Range	Tolerance
Up to 1-7/16	+.0015/-.0000
Over 1-1/2	+.002/-.000

‘L’ Series Flexible Jaw Couplings

Torque-Horsepower Ratings

Coupling No.	Max. Bore	Buna-N Insert Torque In. lbs.	Buna-N HP per 100 rpm	Buna-N HP/Speeds (rpm) 900	1200	1800	3600	Hytrel ® Insert Torque In. lbs.	Hytrel HP per 100 rpm	Hytrel HP/Speeds (rpm) 900	1200	1800	3600
L050	5/8	26	0.041	0.37	0.49	0.74	1.47	51	0.082	0.74	0.98	1.47	2.95
L070	3/4	44	0.070	0.63	0.84	1.26	2.51	121	0.192	1.73	2.30	3.46	6.91
L075	7/8	88	0.140	1.26	1.68	2.51	5.03	222	0.352	3.17	4.23	6.34	12.68
L090	1	145	0.230	2.07	2.76	4.14	8.28	396	0.628	5.65	7.54	11.31	22.62
L095	1-1/8	189	0.300	2.70	3.60	5.40	10.80	555	0.881	7.93	10.57	15.85	31.70
L099	1-3/16	315	0.500	4.50	6.00	9.00	17.99	804	1.276	11.48	15.31	22.96	45.92
L100	1-3/8	416	0.660	5.94	7.92	11.88	23.76	1172	1.860	16.74	22.31	33.47	66.94
L110	1-5/8	788	1.250	11.25	15.00	22.51	45.01	2250	3.570	32.13	42.84	64.26	128.52
L150	1-7/8	1260	1.999	17.99	23.99	35.99	71.97	3680	5.839	52.55	70.07	105.10	210.20
L190	2-1/8	1700	2.697	24.28	32.37	48.55	97.10	4620	7.330	65.97	87.97	131.95	263.90
L225	2-3/8	2330	3.697	33.27	44.36	66.55	133.09	6200	9.837	88.54	118.05	177.07	354.15

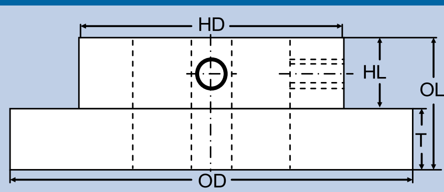
Notes:
- **Bronze inserts have same ratings as Hytrel® inserts**
- **Urethane insert ratings - multiply ratings of Buna-N inserts by 1.5**

Warning: Do not use bronze insert over 250 rpm
® Trademark of E.I. Dupont Nemours & Co.

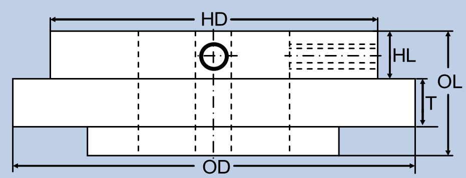
‘R-Flex’ Flexible Couplings

Flange Dimensions

Type J



Type S



Flange No.	Material	Wt.	Dimensions OL	T	HL	OD	HD	Bore Range Min.	Max.
3J	Die Cast	.3	51/64	25/64	13/32	2.06	1-1/4	3/8	3/4
4J	Die Cast	.4	55/64	7/16	27/64	2.46	1-5/8	1/2	1
5J	Die Cast	1	1-3/64	19/32	29/64	3.25	1-7/8	1/2	1-1/8
6J	Cast Iron	2	1-15/64	5/8	39/64	4.00	2-1/2	5/8	1-3/8
6S	Cast Iron	2	1-5/8*	25/32	17/32	4.00	2-1/2	5/8	1-5/8
7S	Cast Iron	3	1-27/32	25/32	11/16	4.63	2-13/16	5/8	1-5/8
8S	Cast Iron	4	2-3/32	29/32	3/4	5.45	3-1/4	3/4	2
9S	Cast Iron	7	2-13/32	1-1/32	25/32	6.35	3-5/8	7/8	2-3/8

* OL is 1-5/16" for 6S x 1-5/8

Notes: Die cast flanges are not suitable for reworking. All cast iron flanges are suitable for reworking (bores, keyways, etc.) to recommended maximum bores.

Bore Sizes Available from Stock c/w Standard Keyways*

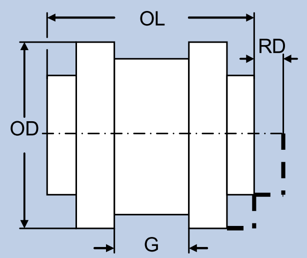
Flange Size	3/8	1/2	5/8	3/4	7/8	1	1-1/8	1-3/16	1-1/4	1-3/8	1-7/16	1-1/2	1-5/8	1-3/4	1-7/8	1-15/16	2	2-1/8	2-3/16	2-1/4	2-3/8
3	•	•	•	•																	
4		•	•	•	•	•															
5		•	•	•	•	•	•														
6			(1)	•	•	•	•	•	•	•	••	+	+								
7			○	•	•	•	•	•	•	•	•	•	•								
8				○	•	•	•	•	•	•	•	•	•	•	•	•	+				
9					○	•	•		•	•	•	•	•	•	•	•	•	•	•	•	•

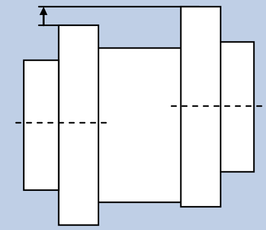
* For other bore/keyway sizes - consult factory
○ Plain bore and 2 set screws
(1) 'J' flange supplied with standard keyway and 2 set screws
'S' flange supplied with plain bore and 2 set screws

● With standard keyway & 2 set screws
●● With standard keyway & 2 set screws (in 'S' flanges only)
\+ Shallow key supplied with these bores
(available in 'S' flanges only)

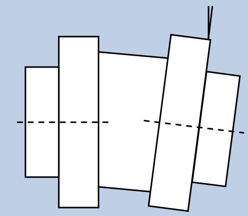
‘R-Flex’ Flexible Couplings

Coupling Dimensions, Specifications and Maximum Misalignments





Parallel Misalignment



Angular Misalignment

Coupling No.	Dimensions OL	OD	RD*	G(1)
3J	1-31/32	2.06	5/8	3/8
4J	2-11/32	2.46	5/8	5/8
5J	2-27/32	3.25	13/16	3/4
6J	3-11/32	4.00	1	7/8
6S	3-1/2	4.00	1-3/32	7/8
7S	3-15/16	4.63	1-5/16	1
8S	4-7/16	5.45	1-1/2	1-1/8
9S	5-1/16	6.35	1-3/4	1-7/16

* Distance required to remove sleeve.
(1) Nominal dimensions (for reference only).

Coupling Size	3	4	5	6		7		8		9
Sleeve Material	JE	JE	JE	JE	H	JE	H	JE	H	H
Maximum RPM	9200	7600	7600	6000		5250		4500		3750
Maximum Parallel Misalignment (in.)	.010	.010	.015	.015	.010	.020	.012	.020	.015	.017
Maximum Angular Misalignment (in.)	.035	.043	0.56	.070	.016	.081	.020	.094	.025	.028

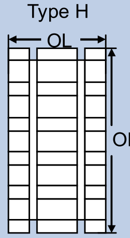
Caution:
All of the values for misalignment shown above apply only when the torque transmitted by the coupling is more than 1/4 of the coupling rating. If the torque loads are less than 1/4 of the coupling rating, then reduce the misalignment ratings by 50%.

Standard Keyways

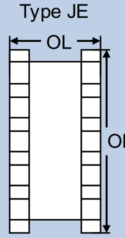
Bore Range	3/8	1/2 - 9/16	5/8 - 7/8	15/16 - 1-1/4	1-5/16 - 1-3/8	1-7/16 - 1-3/4	1-13/16 - 2-1/4	2-5/16 - 2-3/8
Keyway Size	3/32 x 3/64	1/8 x 1/16	3/16 x 3/32	1/4 x 1/8	5/16 x 5/32	3/8 x 3/16	1/2 x 1/4	5/8 x 5/16

Sleeve Dimensions

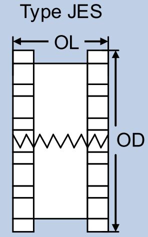
Type H



Type JE



Type JES



Size	Solid No.	1 pc. Split No.	2 pc. Split No.	Wt. Lbs.		Dimensions OL	OD
3	3JE	3JES		.06(1)		1	1-7/8
4	4JE	4JES		.10(1)		1-1/4	2-5/16
5	5JE	5JES		.20(1)		1-9/16	2-15/16
6	6JE - 6H	6JES	6HS	.40(1)	.44(2)	1-7/8	3-3/4
7	7JE - 7H	7JES	7HS	.62(1)	.69(2)	2-3/16	4-11/32
8	8JE - 8H	8JES	8HS	1.13(1)	1.40(2)	2-1/2	5-1/16
9	9H		9HS		1.80(2)	3	6

(1) Weights of JE-JES sleeves
(2) Weights of H-HS sleeves

Sleeve Specifications

Type	JE-JES	H	HS
Material	EPDM Rubber	Hytrel ®	
Construction	1 pc.	1 pc.	2 pcs.
Temperature Range	-30°F to +275°F or -34°C to +135°C	-65°F to +250°F or -54°C to +121°C	
Torsional Flexibility	15°	7°	

Caution: Hytrel® sleeves will transmit up to 4 times the ratings of the EPDM sleeves. They should not be used to replace an EPDM sleeve or used with 'J' Flanges. Consult the factory for information on the various sleeve materials' resistance to chemicals.

Bore Tolerances

Bore Range	Up to 1-7/16	Over 1-1/2
Tolerance	+.0015/-.0000	+.002/-.000

Torque-Horsepower Ratings

Coupling No.	EPDM Sleeve Torque in. lbs.	HP per 100 rpm	HP/Speeds (rpm) 900	1200	1800	3600	Hytrel ® Sleeve Torque in. lbs.	HP per 100 rpm	HP/Speeds (rpm) 900	1200	1800	3600
3	60	.095	.86	1.14	1.71	3.42						
4	120	.190	1.71	2.28	3.42	6.85						
5	240	.381	3.42	4.57	6.85	13.71						
6	450	.714	6.43	8.57	12.85	25.70	1800	2.86	25.7	34.3	51.5	103
7	725	1.150	10.35	13.80	20.71	41.41	2875	4.56	41.0	54.7	82.1	164
8	1135	1.800	16.21	21.61	32.42	64.83	4530	7.19	64.7	86.3	129	259
9	1800	2.860	25.70	34.27	51.41	102.80	7200	11.4	103	137	206	411

® Trademark of E.I. DuPont Nemours & Co.

Jaw Coupling Selection

PRIME MOVER CLASSIFICATION

PRIME MOVER	CLASS
ELECTRIC MOTORS (STD. DUTY) - HYDRAULIC MOTORS - TURBINES	A
GASOLINE OR STEAM ENGINES (4 OR MORE CYLNDERS)	B
DIESEL OR GAS ENGINES - HIGH TORQUE ELECTRIC MOTORS	C

NOTE: THESE APPLICATIONS DEPICT THE GENERALLY ACCEPTED CONDITIONS ENCOUNTERED IN INDUSTRY. CONDITIONS SUBJECT TO EXTREME TEMPERATURES, ABRASIVE DUSTS, CORROSIVE LIQUIDS AND DUSTS, EXCESSIVELY HIGH STARTING TORQUES, ETC. MUST BE CONSIDERED AS EXTRA HEAVY SHOCK LOADS. THESE CONDITIONS WILL INCREASE THE SERVICE FACTORS. CONSULT FACTORY FOR THESE SELECTIONS.

SERVICE FACTORS FOR TYPICAL APPLICATIONS

TYPICAL APPLICATIONS	LOAD CHARACTERISTICS		PRIME MOVER CLASS		
			A	B	C
AGITATORS (Pure Liquids), BLOWERS (Centrifugal), CAN AND BOTTLE FILLING MACHINES, CONVEYORS-UNIFORMLY LOADED OR FED (Belt, Chain, Screw), EVAPORATORS, FANS (Centrifugal), GENERATORS (Uniform Load), PUMPS (Centrifugal), SCREENS (Air, Washing, Water), STOKERS (Uniform Load), WOODWORKING MACHINES (Planers, Routers, Saws)	UNIFORM	EVEN LOADS - NO SHOCK - NON REVERSING - INFREQUENT STARTS (UP TO 10 PER HOUR) - LOW STARTING TORQUES - UP TO 8 HOURS PER DAY - OVER 8 HOURS PER DAY	1.0 1.5	1.5 2.0	2.0 2.5
BEATERS, BLOWERS (Lobe, Vane), COMPRESSORS (Centrifual, Rotary), CONVEYORS - NON UNIFORMLY LOADED OR FED (Belt, Chain, Screw), DREDGE PUMPS, FANS (Forced Draft, Propeller), KILNS, PAPER MILLS (Calendars, Converting Machines, Conveyors, Dryers, Mixers, Winders), PRINTING PRESSES, PUMPS (Gear, Rotary), SHREDDERS, TEXTILE MACHINERY (Dryers, Dyers)	MODERATE SHOCK	UNEVEN LOADS - MODERATE SHOCK INFREQUENT REVERSING-MODERATE TORQUES - UP TO 8 HOURS PER DAY - OVER 8 HOURS PER DAY	1.5 2.0	2.0 2.5	2.5 3.0
CRANES(Bridge, Hoist, Trolley), FANS (Cooling Tower), GENERATORS (Welding), HAMMER MILLS, MILLS (Ball, Pebble, Rolling, Tube, Tumbling), PUMPS (Oil Well, Reciprocating), WIRE DRAWING MACHINES	HEAVY SHOCK	UNEVEN LOADS - HEAVY SHOCK-FREQUENT STARTS AND STOPS - HIGH STARTING TORQUES - HIGH INERTIA PEAK LOADS - UP TO 8 HOURS PER DAY - OVER 8 HOURS PER DAY	2.0 2.5	2.5 3.0	3.0 3.5

R-Flex Coupling Selection

PRIME MOVER CLASSIFICATION

PRIME MOVER	CLASS
TURBINES	A
ELECTRIC MOTORS (STANDARD DUTY)	B
ELECTRIC MOTORS (HIGH TORQUE)	C

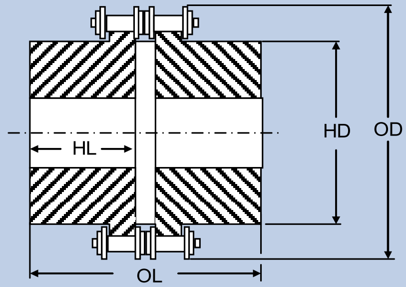
NOTE: THESE APPLICATIONS DEPICT THE GENERALLY ACCEPTED CONDITIONS ENCOUNTERED IN INDUSTRY. CONDITIONS SUBJECT TO EXTREME TEMPERATURES, ABRASIVE DUSTS, CORROSIVE LIQUIDS AND DUSTS, EXCESSIVELY HIGH STARTING TORQUES, ETC. MUST BE CONSIDERED AS EXTRA HEAVY SHOCK LOADS. THESE CONDITIONS WILL INCREASE THE SERVICE FACTORS. CONSULT FACTORY FOR THESE SELECTIONS.

SERVICE FACTORS FOR TYPICAL APPLICATIONS

TYPICAL APPLICATIONS	LOAD CHARACTERISTICS		PRIME MOVER CLASS		
			A	B	C
AGITATORS (Paddles, Propeller, Screw), BLOWERS (Centrifugal, Vane), BOTTLING MACHINES, CLARIFIERS, COMPRESSORS (Centrifugal, Screw, Lobe), CONVEYORS (Apron, Belt, Flight, Oven, Screw, Saw dust), DISTILLING (Brew Kettles, Cookers, Mash Tubs), DYNAMOMETERS, ESCALATORS, FANS (Centrifugal), FEEDERS (Apron, Belt, Disc) FOOD (Cookers), GENERATORS (Uniform Load), LINE SHAFTS, PAPER (Bleachers), PUMPS (Centrifugal, Axial), SCREENS (Air, Washing, Water), SEWAGE (Bar Screen, Chemical Feeders, Collectors, Grit Collectors), STOKERS, TEXTILE (Batches, Mangle, Soapers), TIRE PRESS OPENERS, WOODWORKING MACHINERY	UNIFORM (LIGHT)	- NO SHOCK - EVEN LOADS - NON REVERSING - INFREQUENT - LOW STARTING TORQUES	1.00	1.25	1.50
BAKING (Dough Mixers), BLOWER (Lobe), BUCKET ELEVATORS, CABLE REELS, CAR PULLERS, CLAY WORKING MACHINERY, CONVEYOR (Bucket), CONCRETE MIXERS, COOLERS, CRANES, DREDGES (Cable Reels, Pumps, Utility Winches, Stacker), DRYERS, FANS (Forced Draft, Large Industrial, Mine), GENERATORS (Varying Load), HAMMERMILLS (Light Intermittent Duty), HOISTS (Medium Duty), LUMBER (Band Resaw, Circular Resaw, Slab Conveyors, Sorting Tables), MACHINE TOOLS (Main Drive), MEAT GRINDERS, METAL (Bending Rolls, Forming Machines, Planers, Punch Presses, Slitters, Wire Winders), OIL (Chillers, Filter Presses), PAPER (Beaters and Pulpers, Calendars, Converting Machines, Couch, Notching, Printing Presses, Punches, Rewinders, Suction Rolls, Washers, Thickeners, Winders), PUG MILLS, PUMPS (Gear, Lobe, Vane), ROTARY DRYERS, ROTARY SCREENS (Coal or Sand), SCREW FEEDERS, SEWAGE (Dewatering Screens), SUGAR (Cane Knives), TEXTILE (Looms, Spinners, Tenter Frames, Winders), WINCHES, WINDGLASS, WOOD (Planers)	MODERATE SHOCK (MEDIUM)	- MODERATE SHOCK - UNEVEN LOADS - MODERATE STARTING TORQUES	1.25	1.50	2.00
BRICK PRESSES, CANE SUGAR CRUSHERS, CAR DUMPERS, CEMENT KILNS, COOLING TOWER FANS, DRAW BENCH DRIVES, DREDGES (Cutter Head Drive, Jig Drive, Screen Drive), ELEVATORS (Freight, Man Lift, Passenger, Service), HAMMERMILL (Continuous Heavy Duty), HOISTS (Heavy Duty), LAUNDRY (Washers), LUMBER (Barking, Edgers, Log Haulers), METAL (Extruders, Wire Drawing), MINES (Heavy Duty Cranes and Hoists), MILLS (Ball, Pebble, Rod, Tube, Rubber Tumbling), ORE CRUSHERS, PAPER (Heavy Duty Calendar, Chippers, Cutters, Cylinders, Jordans, Pulp Grinders), PULLERS (Barge Haul), RECIPROCATING FEEDERS, ROD MILLS, RUBBER (Calendar, Banbury Mixers), STONE CRUSHERS, TEXTILE (Card Machines), TIRE BUILDING MACHINES, TUMBLING BARRELS, VIBRATING SCREENS, WELDER GENERATORS	HEAVY SHOCK (HEAVY)	- HEAVY SHOCK - UNEVEN LOADS - FREQUENT STARTS AND STOPS - HIGH STARTING - HIGH INERTIA PEAK LOADS	1.50	2.00	2.50

Chain Couplings

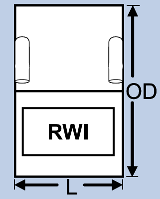
Dimensions



Hub No.	Bore Range Min.	Bore Range Max.	HD	HL	Approx. Wt. Lbs.	Coupling No.	OD	OL	Approx. Wt. Lbs.
40CB12	1/2	7/8	1-13/32	1-1/8	0.4	40CC12	2.41	2.53	1.4
40CB16	5/8	1-1/4	1-31/32	1-1/8	0.8	40CC16	3.03	2.53	2.8
50CB16	5/8	1-5/8	2-1/2	1-7/16	1.6	50CC16	3.78	3.25	5.0
50CB18	3/4	2	2-31/32	1-11/16	2.4	50CC18	4.19	3.75	7.4
60CB18	1	2-7/16	3-1/2	1-7/8	4.8	60CC18	5.00	4.19	11.3
60CB20	1-1/8	2-3/4	3-7/8	2	5.2	60CC20	5.50	4.44	16.5
80CB18	1-1/8	3-1/8	4-9/16	2-3/8	9.5	80CC18	6.66	5.33	25.0
80CB20	1-1/2	3-1/2	5-3/8	2-5/8	13.4	80CC20	7.30	5.52	36.0
100CB18	1-1/2	3-7/8	5-11/16	2-3/4	18.2	100CC18	8.33	6.22	49.0
100CB20	1-1/2	4-5/8	6-23/32	3-1/8	25.0	100CC20	9.13	6.97	70.0

Dimensions on existing stock of some sizes may differ from those shown above.
If dimensions are critical to application, please consult factory.
Coupling chains available for all sizes above. When ordering coupling chains only, use letters 'CH' to replace 'CB' or 'CC', i.e. part number for 4012 series chain is 40CH12. Complete couplings are two hubs supplied with chain.

Covers



Cover Number	OD	L	Wht. Lbs.
40CV12/40CV16	4	2	0.8
50CV16/50CV18	5-1/8	2-3/8	1.3
60CV18/60CV20	6-3/8	2-15/16	2.4

Stock Bore Sizes c/w Standard Keyway*

Hub No.	1/2	5/8	3/4	7/8	1	1-1/8	1-3/16	1-1/4	1-3/8	1-7/16	1-1/2	1-5/8	1-3/4	1-7/8	1-15/16	2	2-1/8	2-1/4	2-3/8	2-7/16
40FCB12	•	•	•																	
40FCB16		•	•	•	•	•	•	•												
50FCB16			•	•	•	•	•	•	•	•	•	•								
50FCB18			•	•	•	•		•	•		•	•	•		•					
60FCB18					•	•		•	•	•	•	•	•	•	•	•	•	•	•	•

*** Complete with one standard set screw. For other bore/keyway sizes - consult factory.**

Specifications

Coupling Series		4012	4016	5016	5018	6018	6020	8018	8020	10018	10020
Max RPM	With Cover	5000	4000	3200	3200	2600	2600	2000	2000	1800	1800
	Without Cover	875	875	800	800	675	675	500	500	450	450

Standard Keyways

Bore Range	1/2 to 9/16	5/8 to 7/8	15/16 to 1-1/4	1-5/16 to 1-3/8	1-7/16 to 1-3/4	1-13/16 to 2-1/4	2-5/16 to 2-3/4	2-13/16 to 3-1/4	3-5/16 to 3-3/4	3-13/16 to 3-15/16
Keyway Size	1/8 x 1/16	3/16x 3/32	1/4 x 1/8	5/16 x 5/32	3/8 x 3/16	1/2 x 1/4	5/8 x 5/16	3/4 x 3/8	7/8 x 7/16	1 x 1/2

Coupling Selection

A ROLLER CHAIN COUPLING IS NORMALLY CHOSEN TO ACCOMMODATE THE SHAFT SIZES TO BE COUPLED. THE CAPACITY OF THE HARDENED TOOTH COUPLING HUBS, WHEN COUPLED WITH A STRAND OF DOUBLE WIDTH ROLLER CHAIN, IS GREATER THAN THE TORQUE CAPACITY OF THE SHAFT AND ITS KEYWAY. THIS CONCEPT IS ACCEPTABLE FOR NORMAL LOAD CONDITIONS. FOR OTHER LOADS, SUCH AS REVERSING LOADS, PULSATING LOADS, SHOCK LOADS, EXCESSIVE MISALIGNMENT OR IF IT IS NOT POSSIBLE TO USE A COUPLING COVER FOR LUBRICATION, THE NEXT LARGER SIZE OF COUPLING SHOULD BE USED.

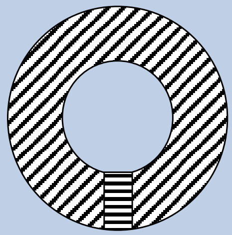
ROLLER CHAIN COUPLINGS OPERATE MOST SATISFACTORILY WHEN ANGULAR AND PARALLEL MISALIGNMENTS ARE MAINTAINED AT MINIMUM VALUES.

COUPLING COVERS SHOULD BE USED TO PROMOTE EXCEPTIONALLY LONG LIFE, PARTICULARLY IF THE COUPLING OPERATES AT HIGH SPEEDS OR IS EXPOSED TO A CORROSIVE, MOIST OR ABRASIVE ENVIRONMENT. IF THE COUPLING OPERATES WITHOUT A COVER, THEN THE COUPLING SHOULD BE LUBRICATED WEEKLY WITH A MEDIUM-BODY MACHINE OIL OR A HIGH QUALITY GRADE OF BALL-BEARING GREASE.

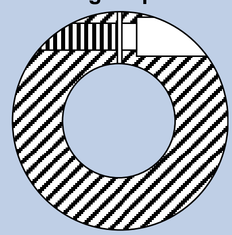
CAUTION: ALL ROTATING DEVICES, SUCH AS ROLLER CHAIN COUPLINGS, ARE POTENTIALLY DANGEROUS AND MUST HAVE GUARDS PROVIDED FOR THE RPM OF THE COUPLING AND ITS APPLICATION.

Shaft Collars

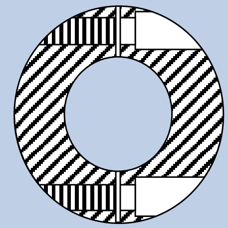
Solid



Single Split



Double Split



Bore Sizes	Solid Collars					Split Collars						
	Material		Dimensions			Single Split		Double Split		Dimensions		
	Zinc Plated	Stainless Steel	OD	Width	Screw Size	Black Oxided	Stainless Steel	Black Oxided	Stainless Steel	OD	Width	Screw Size
1/8	A0120		3/8	1/4	6-32							
3/16	A0180	B0180	7/16	1/4	8-32							
1/4	A0250	B0250	1/2	5/16	10-32	A0251		A0252	B0252	11/16	5/16	4-40
5/16	A0310	B0310	5/8	5/16	10-32	A0311		A0312		11/16	5/16	4-40
3/8	A0370	B0370	3/4	3/8	1/4-20	A0371		A0372	B0372	7/8	11/32	6-32
7/16	A0430	B0430	7/8	7/16	1/4-20	A0431		A0432	B0432	15/16	3/8	6-32
1/2	A0500	B0500	1	7/16	1/4-20	A0501	B0501	A0502	B0502	1-1/8	13/32	8-32
9/16	A0560	B0560	1	7/16	1/4-20	A0561		A0562		1-1/4	7/16	10-32
5/8	A0620	B0620	1-1/8	1/2	5/16-18	A0621	B0621	A0622	B0622	1-5/16	7/16	10-32
11/16	A0680	B0680	1-1/4	9/16	5/16-18	A0681		A0682		1-3/8	7/16	10-32
3/4	A0750	B0750	1-1/4	9/16	5/16-18	A0751	B0751	A0752	B0752	1-1/2	1/2	1/4-28
13/16	A0810	B0810	1-5/16	9/16	5/16-18	A0811		A0812		1-5/8	1/2	1/4-28
7/8	A0870	B0870	1-1/2	9/16	5/16-18	A0871	B0871	A0872	B0872	1-5/8	1/2	1/4-28
15/16	A0930	B0930	1-1/2	9/16	5/16-18	A0931		A0932		1-3/4	1/2	1/4-28
1	A1000	B1000	1-5/8	5/8	5/16-18	A1001	B1001	A1002	B1002	1-3/4	1/2	1/4-28
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1-1/8	A1120	B1120	1-3/4	5/8	5/16-18	A1121		A1122	B1122	1-7/8	1/2	1/4-28
1-3/16	A1180	B1180	2	11/16	3/8-16	A1181		A1182	B1182	2-1/16	1/2	1/4-28
1-1/4	A1250	B1250	2	11/16	3/8-16	A1251	B1251	A1252	B1252	2-1/16	1/2	1/4-28
1-5/16	A1310	B1310	2-1/8	11/16	3/8-16	A1311		A1312		2-1/8	9/16	1/4-28
1-3/8	A1370	B1370	2-1/8	3/4	3/8-16	A1371		A1372	B1372	2-1/4	9/16	1/4-28
1-7/16	A1430	B1430	2-1/4	3/4	3/8-16	A1431		A1432	B1432	2-1/4	9/16	1/4-28
1-1/2	A1500	B1500	2-1/4	3/4	3/8-16	A1501	B1501	A1502	B1502	2-3/8	9/16	1/4-28
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1-13/16	A1810		2-3/4	7/8	1/2-13			A1812		2-7/8	11/16	5/16-24
1-7/8	A1870		2-3/4	7/8	1/2-13	A1871		A1872		2-7/8	11/16	5/16-24
1-15/16	A1930	B1930	3	7/8	1/2-13	A1931		A1932		3	11/16	5/16-24
2	A2000	B2000	3	7/8	1/2-13	A2001		A2002	B2002	3	11/16	5/16-24
2-1/16	A2060		3	7/8	1/2-13							
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2-1/4	A2250		3-1/4	15/16	1/2-13	A2251		A2252		3-1/4	3/4	5/16-24
2-5/16	A2310		3-1/4	15/16	1/2-13							
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2-7/16	A2430		3-1/2	1	1/2-13	A2431		A2432		3-1/2	3/4	5/16-24
2-1/2	A2500		3-1/2	1	1/2-13	A2501		A2502		3-3/4	7/8	3/8-24
2-9/16	A2560		3-3/4	1	1/2-13							
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2-11/16	A2680		4	1-1/8	1/2-13	A2681		A2682		4	7/8	3/8-24
2-3/4	A2750		4	1-1/8	1/2-13	A2751		A2752		4	7/8	3/8-24
2-7/8	A2870		4-1/4	1-1/8	1/2-13	A2871		A2872		4-1/4	7/8	3/8-24
2-15/16	A2930		4-1/4	1-1/8	1/2-13	A2931		A2932		4-1/4	7/8	3/8-24
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